



GROZ-BECKERT COMPARIZON OF NEEDLE SIZES CHART

mm	Metric Nm	Singer Jap	Union Special	Reece	US Blindstitch (Columbia)		Lewis (Union Special)		Wilcox & Gibbs		Merrow	Schiffli
					Short	Long	Curved	Straight	Old	New		
0.55	55	7	022							22	3/0	
0.60	60	8							2/0	24	2/0	
0.65	65	9	025		0	00			0	25		
0.70	70	10	027	0000	1/2	5	2 1/2	10	1	27	1	2/0
0.75	75	11	029	000	1	10				30		
0.80	80	12	032	00	1 1/2	15	3	12	2	32	2	0
0.85	85	13			2	20				33		
0.90	90	14	036	0	2 1/2	25	3 1/2	14	3	36	3	1
0.95	95	15			3	30				38		
1.00	100	16	040	1	3 1/2	35	4	16	4	40	4	2
1.05	105	17								42		
1.10	110	18	044	2	4	40	4 1/2	18	5	44	5	3
1.20	120	19	048	3	4 1/2			19	6	48		
1.25	125	20	049				5	20		49		
1.30	130	21		4	5				7	52		4
1.40	140	22	054	5	5 1/2		5 1/2		8	55		5
1.50	150	-	060		6		6		9	60	8	
1.60	160	23		6					10			6
1.70	170	-	067									7
1.80	180	24	073	7			7					
2.00	200	25	080								10	
2.30	230	26	090									
2.50	250	27	100									

MR 1	->	60/8
MR 2	->	65/9 -> 70/10
MR 3	->	75/11 -> 80/12
MR 3.5	->	95/15 -> 100/16
MR 4	->	105/17 -> 110/18
MR 5	->	120/19 -> 130/21
MR 6	->	140/22 -> 160/23
MR 7	->	180/24 -> 200/25



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NEEDLE SIZE CONVERSION TABLE

American	8	9	10	11	12	14	16	18
European	60	65	70	75	80	90	100	110