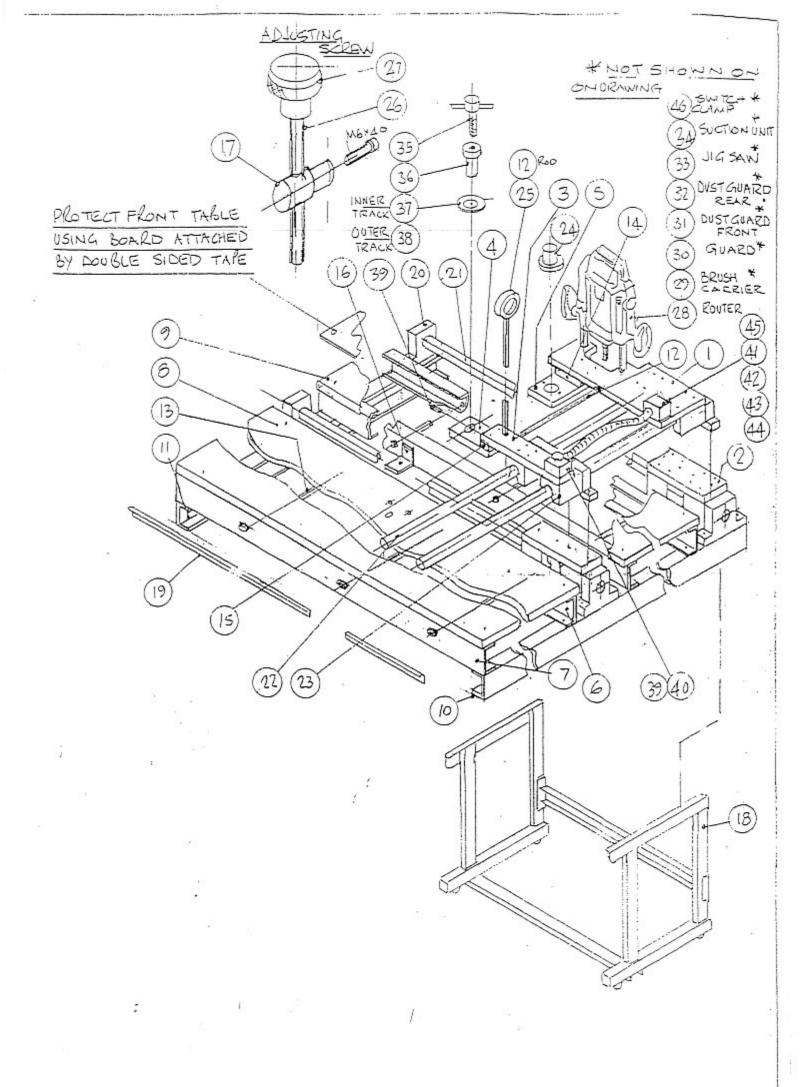
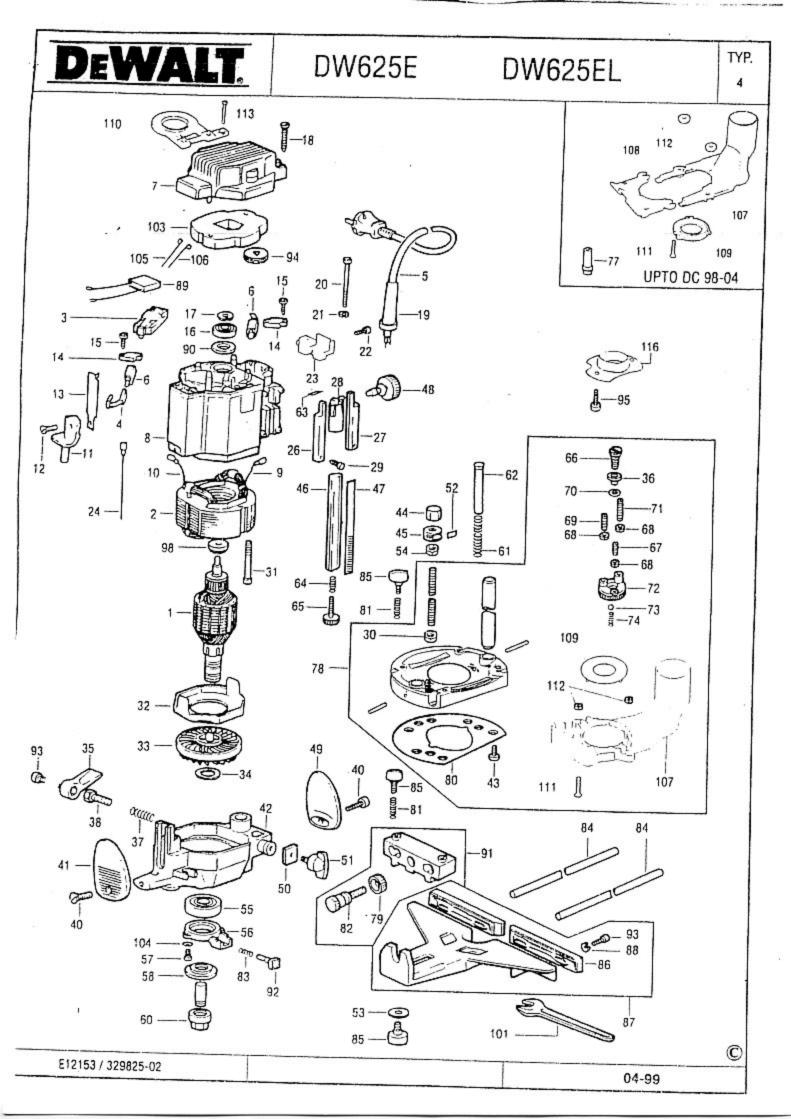


7.0 Autotrak

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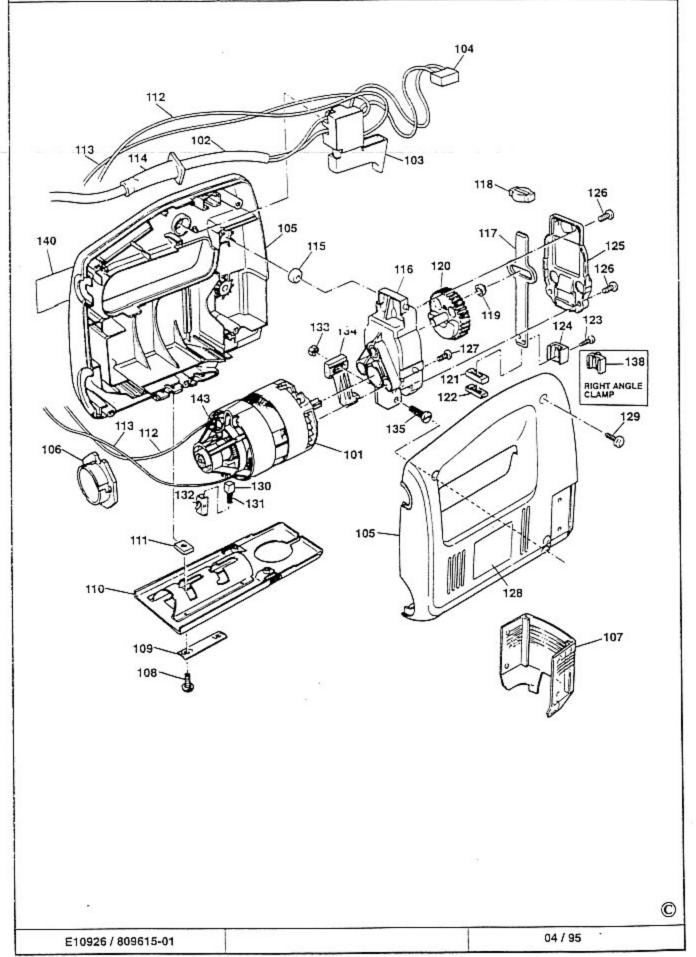






KS531

TYP. 1 - 2



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Step-Back Trimming Separator Blade Manufacture.

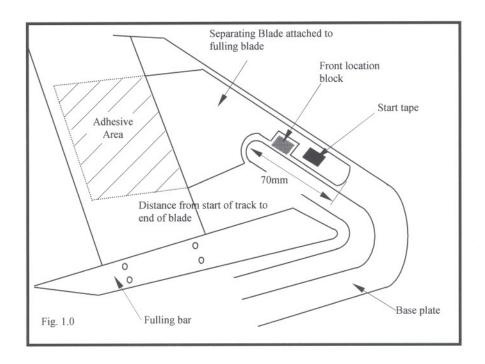
Figure 1.0 below shows the size and position of the separator blade used on the step back trimming templates. This blade is used to separate the layers of material to allow the step back wire to slide between the layers without catching on the material.

The diagram below shows the position of the blade on a Front template. The same dimension applies for a collar jig if the size of the collar allows. The 70mm dimension may have to be revised to suit particular applications.

When a template is made without a fulling bar the separator blade can be hinged from the rear of the template.

Materials Used: Tin

Double Sided Tape







SPARE PARTS ORDERING PROCEDURE

This Service Manual is issued for the A.M.F Reece Autotrak Machine, 84-78 June 99 SERIAL No. 001 onwards.

Customer should furnish the catalogue part number, the serial number of the machine, and information as requested in notes on pages illustrating the parts.

Individual parts are furnished without screws, nuts, taper pins, cotter pins, dowels, keys, spring posts, clamp studs, washers etc., as these can be transferred in most cases from the part being replaced. every part has its own number and can be ordered separately.

Parts should not be returned without previous approval. All return shipments should be sent carriage paid to:

AMF Reece
DIVISION OF AMF REECE, INC.
CLAYTON WOOD CLOSE,
WEST PARK RING ROAD,
LEEDS,
LS16 6QQ
ENGLAND



A Rough Guide To Jig Materials And Their Uses

Tufnol Sheet 1.2Mx1.2M	Used to make base plates
Aluminium Sheet 1.2Mx0.6M	Used to make top plates
Tin Plate 1.2Mx0.6M	Used to make fulling plates on fronts and collars
Aluminium Strip 1.25Mx0.25M	Used on all types of jigs for varying applications
Brass Hinge 1.8M	Used on Pocket flaps for hinging top plate
Steel Hinge 1.8M	Used on collars and fronts to hinge top plates
Green Baize 11M	Used to stop the fabric from sliding around on the Tufnol base plates
M4x10 Csk Screw	Used to hold various parts of the jigs together
Long Rivets	Used to hold various parts of the jigs together
Setting Blocks, (thin)	Used to ensure the correct gap for the track on the jigs
3/16" Tufnol Strip 1.2M	Used to cut up and stick on the side of front jigs to act as location blocks
Double Sided Tape	Used to stick the aluminium and tufnol together when manufacturing the jigs on the Autotrak
Emery Tape	Used to stop the fabric from sliding around on the Aluminium top plates
LS3 Stud	Used as location studs for the materila on collar jigs.