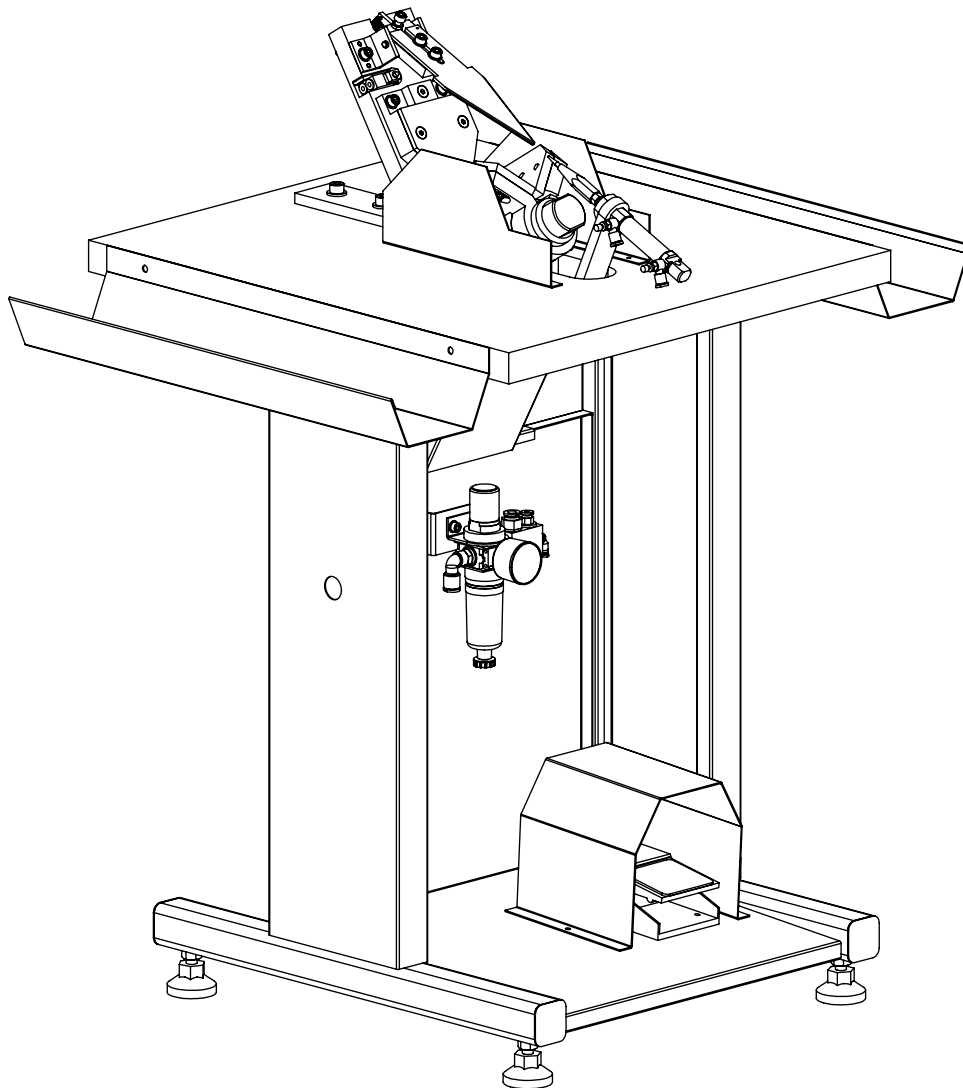


EPA 400-05 COLLAR TRIMMING AND TURNING MACHINE



MODEL: EPA 400-05

ATTESTATION

of product conformity

Certificate NO : 2024-PTC-5433

PTC Technical Inspection and Certification

ATTESTATION OF COMPLIANCE

(UYGUNLUK ONAYI)

By examining the technical files and test reports, it has been determined that the specified product complies with the 2006/42/EC Machinery Safety Regulation published by the European Union Technical Commission.

Teknik dosya ve test raporları incelenerek belirtilen ürünün Avrupa Birliği Teknik Komisyonu tarafından yayımlanan 2006/42/AT Makina Emniyeti Yönetmeliğine uygunluğu saptanmıştır.

Manufacturer (Üretici) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Applicant (Başvuru Sahibi) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Product (Ürün) : KESME -ÇEVİRME-İŞARETLEME MAKİNESİ / CUTTING-TURNING-MARKING MACHINE

Trademark (Marka) : EPA AKIN

Type / Model (Tip / Model) : EPA 400-04, EPA 400-05, EPA 400-07, EPA 400-08, EPA 501, EPA 502, EPA 503, EPA 504, EPA 505

Base of Attestation (Onay Dayanağı) : TS EN 60204-1:2018; TS EN ISO 12100



www.ptc.com.tr

ID NO : 2612019

The certificate is issued after testing of the named product(s) and/or audit of the technical documentation and confirms that the tested product complies with the essential protection requirements of the mentioned directives on a voluntary basis.

Sertifika, belirtilen ürünün/ürünlerin test edilmesinden ve/veya teknik dokümantasyonun denetlenmesinden sonra verilir ve test edilen ürünün, belirtilen direktiflerin zorunlu koruma şartlarına gönüllü olarak uygun olduğunu onaylar.

The referred technical file(s) shows that the product complies with standard(s) recognized as giving presumption of compliance with the essential requirements listed EU Directive(s) above, other relevant Directives and standards have to be observed. This attestation does not abrogate the compulsory obligation of the manufacturer to issue the declaration of conformity.

Diğer ilgili standartlara ve direktiflere uyulmalıdır. Bu onay üreticinin uygunluk beyanı düzenleme zorunluluğunu ortadan kaldırmaz. Referans teknik dosya ile ürünün yukarıda belirtilen AT Direktiflerinin temel gereklerine uygunluğu kabul edilir.

Date / Tarih : 27/09/2025

Date of Issue / Basım Tarihi : 27/09/2025

Expiry to / -e Kadar Geçerli : 27/09/2026

PTC Ürün Test ve Belgelendirme San. Tic. Ltd. Şti



PTC

**Ürün Test ve Belgelendirme
San. Tic. Ltd. Şti**

Örnek Mah. Udi Hasanbey Sok. No: 31

Reis Plaza Ataşehir / İSTANBUL

Tel: +0(216) 393 32 32

info@ptctesting.com – www.ptctesting.com



TURKISH ACCREDITATION AGENCY

ACCREDITATION CERTIFICATE

As a Testing Laboratory

PTC ÜRÜN TEST VE BELGELENDİRME SANAYİ TİCARET LİMİTED ŞİRKETİ

Central Address: ÖRNEK MAH. UDİ HASANBEY SK. REİS PLAZA NO:31 A ATAŞEHİR İstanbul / Türkiye

is accredited in accordance with TS EN ISO/IEC 17025:2017 standard within the scope given in Annex following the assessment conducted by TURKAK.

Accreditation Number : AB-1374-T

Accreditation Date : 21.09.2018

Revision Date / Number : 07.04.2023 / 06

This certificate shall remain in force until **19.09.2026**, subject to continuing compliance with the standard **TS EN ISO/IEC 17025:2017**, related regulations and requirements.

Gülden Banu Müderrisoğlu
Secretary General



Turkish Accreditation Agency (TURKAK) is a signatory to the European co-operation for Accreditation (EA) Multilateral Agreement (MLA) and International Laboratory Accreditation Cooperation (ILAC) Mutual Recognition Agreement (MRA) in the scope of ISO/IEC 17025.

This document has been signed by Gülden Banu Müderrisoğlu on {t} with a secure electronic signature in accordance with the electronic signature law numbered 5070. Use the QR code to verify the e-signed document.



CERTIFICATE OF REGISTRATION

EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN. TİC. LTD. ŞTİ.

TEVFIKBEY MAH. ŞEHİT EROL ÖLÇÜK CD. EPA APT. NO:14/1 KÜÇÜKÇEKMECE/İSTANBUL

Sertifika Numarası / Certificate No: QA/TR/9001/1677

Yukarıda adı geçen kuruluş, aşağıda belirtilen kapsamda bir yönetim sistemi yürürlüğe koymuş ve uygulamakta olup ilgili standarda uygunluğu ALBERK QA TEKNİK tarafından onaylanmıştır.
The above-mentioned organization has put into effect a management system within the scope specified below and its compliance with the relevant standard has been approved by ALBERK QA TECHNIC.

ISO 9001:2015

(KALİTE YÖNETİM SİSTEMLERİ)
(QUALITY MANAGEMENT SYSTEMS)

KONFEKSİYON VE TEKSTİL MAKİNALARI İMALATI, SATIŞI VE SERVİSİ
CLOTHING AND TEXTILE MACHINERY MANUFACTURING, SALES AND SERVICE

IAF KODU / IAF CODE: 18

Bu belge, firma ISO 9001:2015 standardının gerektirdiklerini yerine getirdiği ve ALBERK QA TEKNİK'e ilgili sorumluluklarını taşıdığı süreçte geçerlidir.
This certificate is valid as long as the company fulfills the requirements of the ISO 9001:2015 standard and bears the responsibility towards ALBERK QA TECHNIC.

Sertifika Düzenleme Tarihi
Certificate Issue Date
Sertifika İlk Yayın Tarihi
Certification First Issue Date

: 03.10.2024
: 03.10.2024
: 03.10.2024
: 03.10.2024

Sertifika Geçerlilik Tarihi
Certificate Validity Date

: 02.10.2026
: 02.10.2023

Sertifika Yeniden Periyodu / Önceki Tarihi
Certification cycle / Old Date

: 3 Yıl / 02.10.2027
: 3 Yıl / 02.10.2027

Sertifika Revizyon Numarası ve Tarihi : 00/03.10.2024
Certificate Revision Number and Date : 00/03.10.2024

Genel Müdür
Latif Murat YILMAZ

ALBERK QA ULUSLARARASI TEKNİK
KONTROL VE BELGELENDİRME A.Ş.
Küçükbakkalköy Mahallesi Kayışdağı
Caddesi No: 13 İç Kapı No: 1
Ataşehir İstanbul / TÜRKİYE
Tel : 0216 572 49 10-11-12
Fax : 0216 572 49 14
www.qatechnic.com

FR-200-2, Rev.01, 01.05.2024



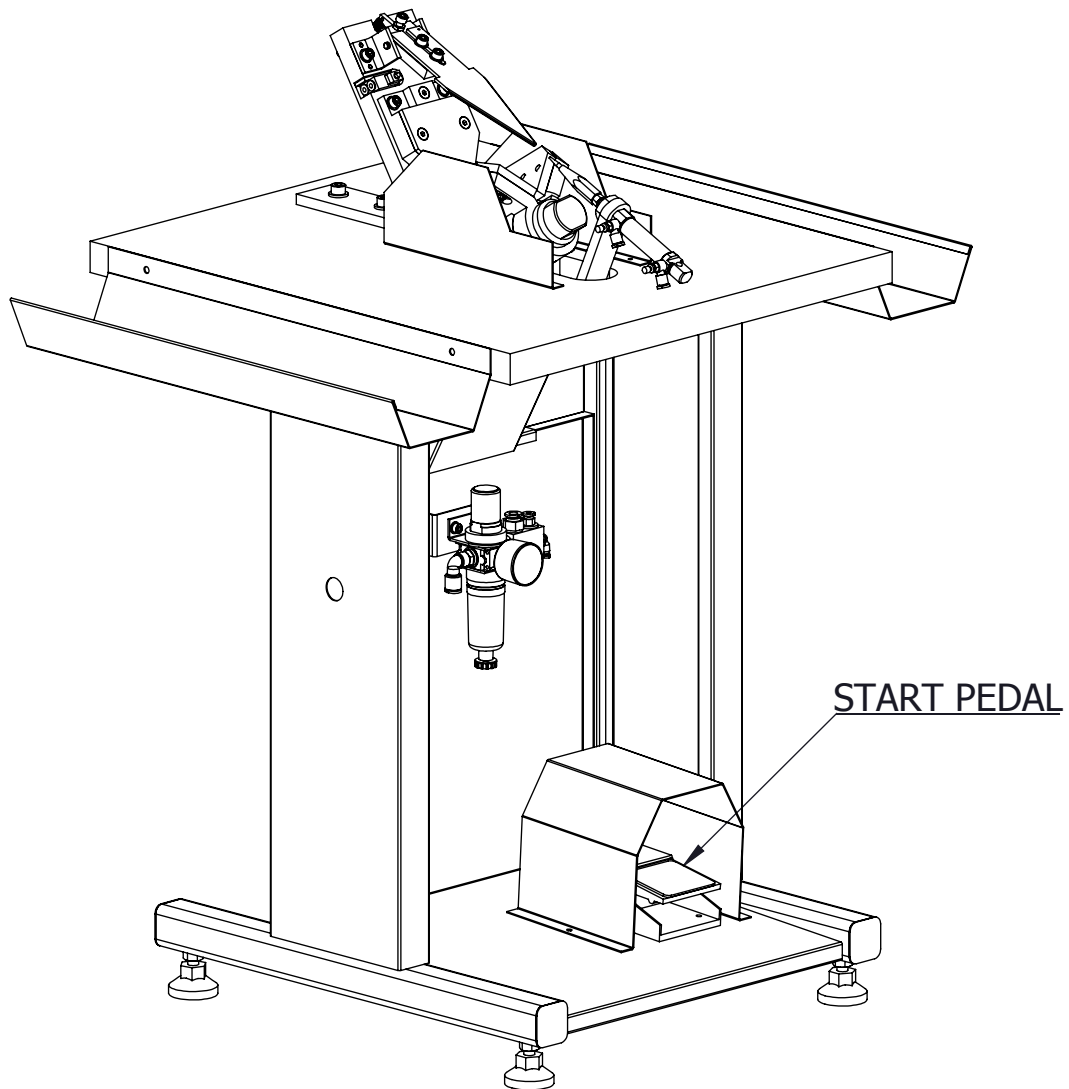
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LABEL INFORMATIONS

Machine name	Collar trimming & turning machine
Type	EPA 400-05
Serial number	
Production date	
Voltage	-
Power	-
Weight	35 kg
Operation pressure	4-6 Bar

1-MACHINE CONTROLS



02-GENERAL FEATURES

A-CHARACTERISTICS AND OPERATION AREAS

EPA 400-05 only used at trimming and turning of collars just as shirt and blouse. In case of a false use other than stated at this manual, happened to people or goods in any case of damaged or accident, producer company can not be held responsible.

It is not necessary to qualified employee for using the machine. Because it has an ergonomical characteristics, employees do not need to spend too much effort.

Because of controllable heating system it can work on desired sensitive heat. Because of controllable pressing time system it can make desired pressing.

ATTENTION:

Before starting machine maintenance, part changing or adjustment please disconnect the machine from basic power supply source, compressed air supply source.

Compressed air you have used, should be preserved from dry and unknown oils. Do not use your machine in excessive dusty places.

The machinery never exposed to open air conditions like rain,sun etc.

03-SECURITY MEASURE



At place it has seen next figure, that means to endanger for health of user. Therefore while it is walked up, it is necessary more to be careful.

Before using the machine, please read manual instructions and other explanatory which is the part of machine accesories. Keep manual and explanatory documents as easy reference guide well.

To avoid death or injuries, do not use the machine out of purpose of usage is stated in manual.

EPA company does not admit any responbility about death or injuries comes out due to the machine have been used out of purpose of usage.

To avoid accidents cause to death or injuries, do not modify the machine and do not do any change.

EPA company does not accept any responbility about accident comes out due to the machine modifications.

A-Training

Operators should be sufficented regarding machine use. In order that conditions they need a training plan and train them prior.

B-Conditions that you need to take security measures

After lifting the machine while you were replacing, it is necessary to consider weight of machine. For weight of machine, look over chapter "LABEL INFORMATIONS".

Before lifting or replacing the machine, in order to avoid injury or led to death accidents, take essential security measures against drop or roll.

Definitely don't put your hand to the machine which is in operation.

While changing any parts of the machine, absolutely use original EPA parts. EPA is not responsible occurs from accidents in case of using unoriginal parts under no circumstance.

To avoid accidents originating from electrical shock or lack of information about machine, consult your company or EPA's technicians.

Before starting works as maintainance, part changing, adjustment quit the machine from main power source, compressed air sources.

Surely control whether there is a loose screw or loaf after maintainance, adjustment or changing.

Absolutely clean the machine regularly.

After maintainance if the machine do not work, to avoid accidents cause to death and injuries stop the machine immediately and consult to EPA technical services.

04-EPA 400-05 TECHNICAL INFORMATION

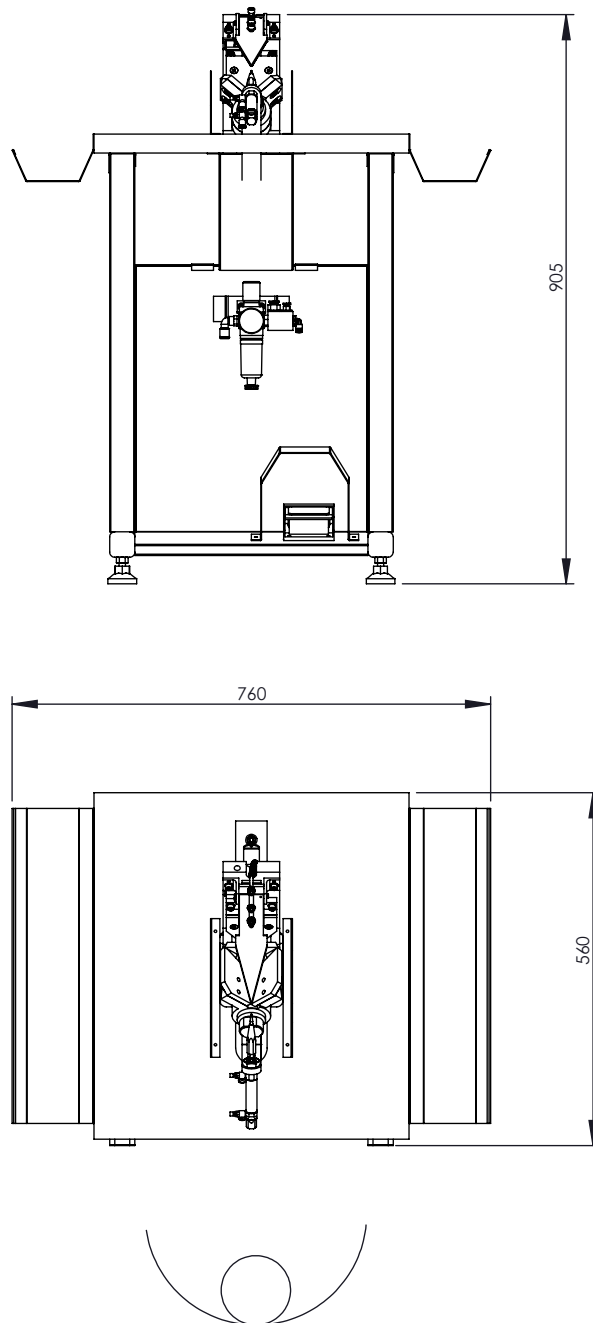


Figure.1

The machine runs with pneumatic feeding system.

-Remnant cloth parts on the knives are cleaned by a blowing system.

-The knives can be adjusted for various collar shapes to required angle. -It is precisely balanced with a specially designed cylinder which prevent.

-Dimension: 550x550x950 mm

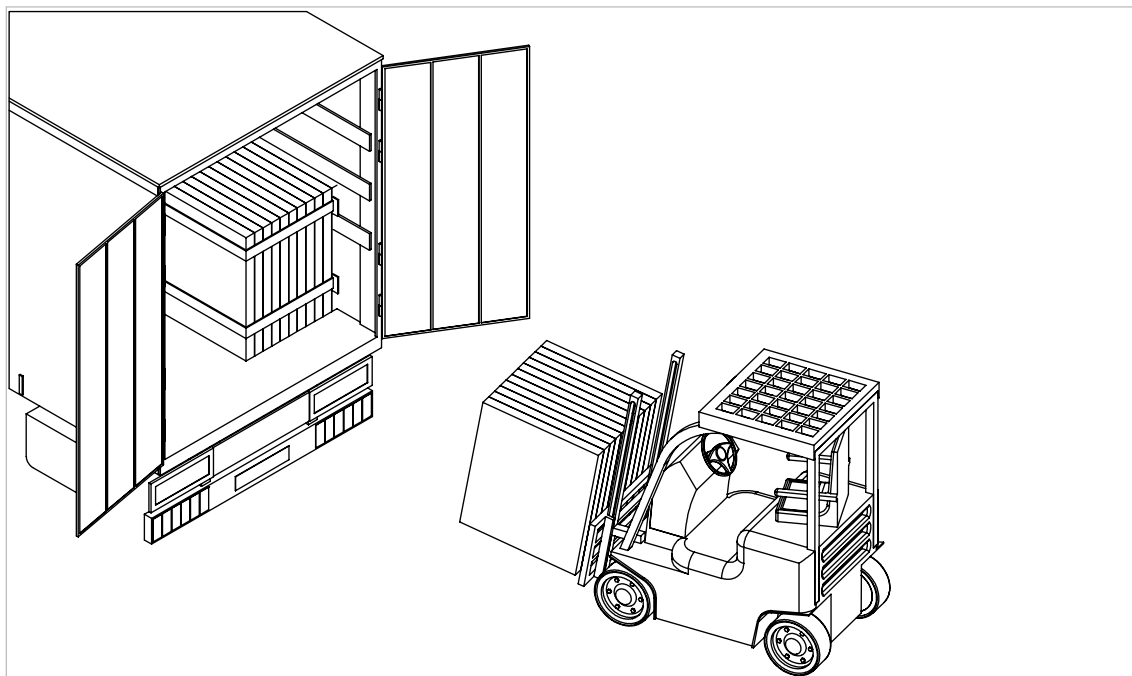
-Weight: 35 kg

-Capacity: 360 Pcs/Hr

-Compressed air: 4-6 Bar

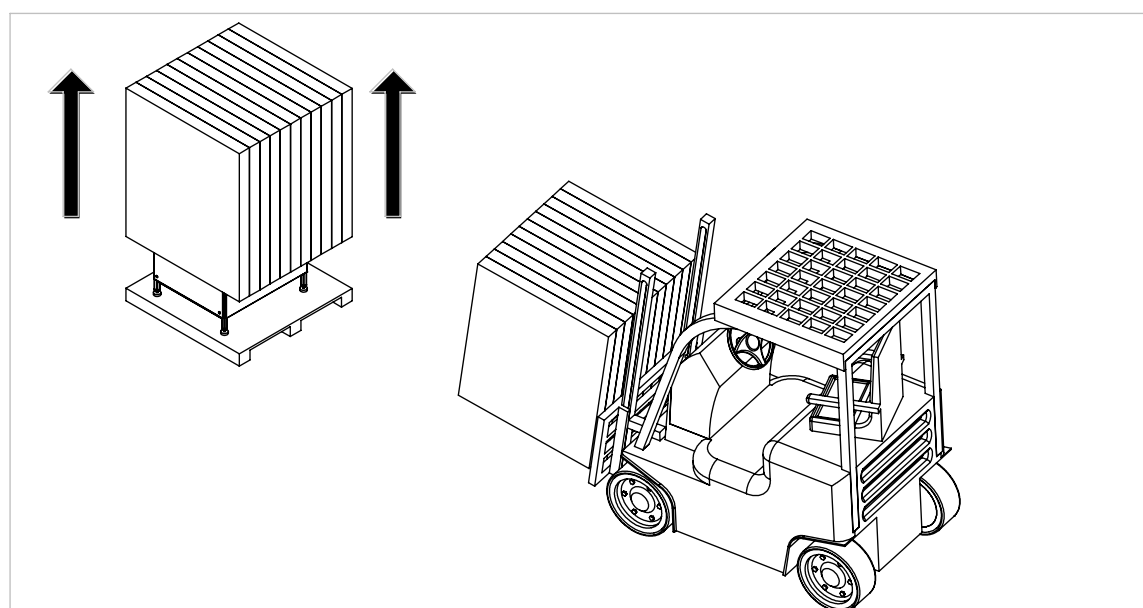
05-LIFTING AND TRANSPORT

EPA 400-05 can be transported with or without packing case. In both cases, check that the forks of the fork-lift truck bear the full weight of the machine. While moving the machine with fork lift, insert the forks of the fork-lift truck under the machine with the side of the machine facing the fork lift truck. Place the machine to truck or van then hold it by belt or threads.



06-LOADING AND UNLOADING

Be sure that fork lift forks are adjusted to machine's full weight during the movement. Take off packaging and pass the forks under the machine the machines side face should turned to folk lift then lifting it up. Place it to hard and straight surface which has not exposed to bad air condition after this you are able to move your machine.



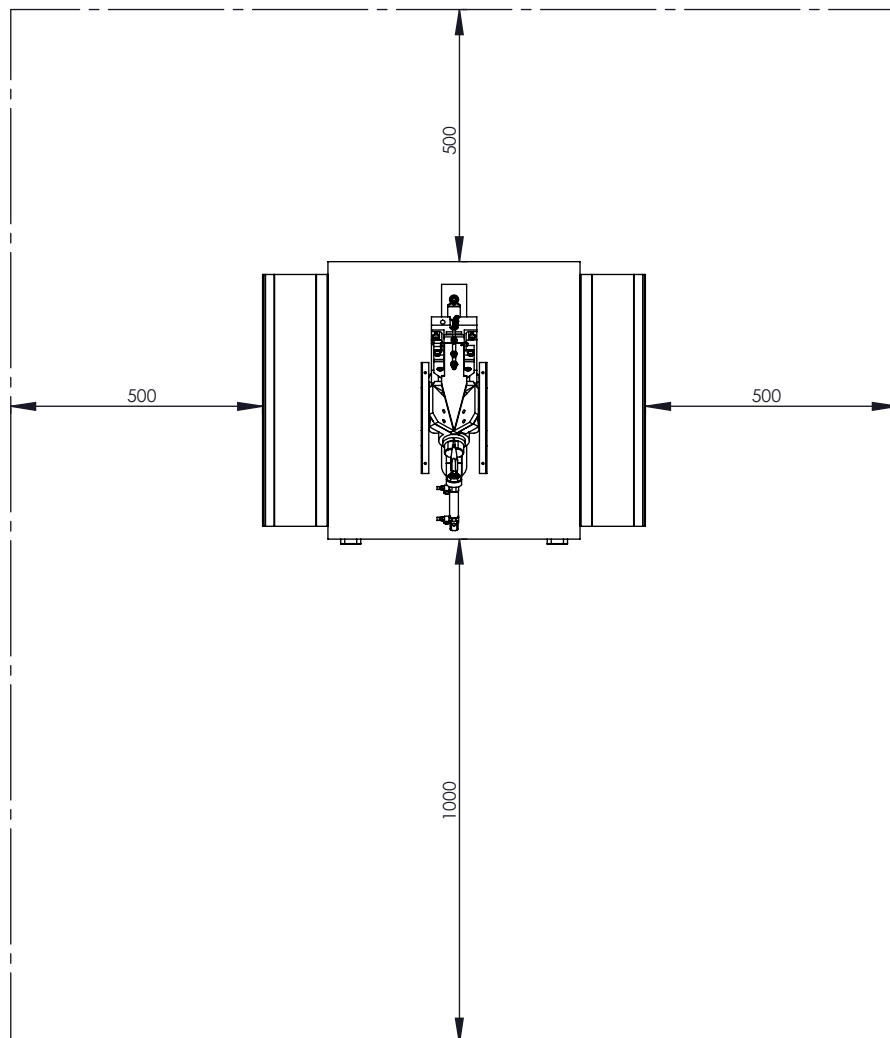
07-INSTALLATION AND SET UP

ATTENTION: This machine have to set up by highly educated people.

Producer company can not be held responsible to problem and faults that it is resulted from inadequate links in case of not working the machine in respect of wrong set up and main power sources not parallel to informatics provided here.

If the machine will be set up over a stationary surface, please control whether surface can be removed weight of the machine.

If there is burnable/ explosive/ sparkler around the machine, it definitely must not set up here. Control the machine for working and maintainance needed blank during machine setup so as to provided. Machine has to be replaced over stiff and plain surface.



08-PNEUMATICAL CONNECTIONS

Connect the machine to the compressed air outlet (Figure.2) and make sure that the air flow is sufficient to allow for operation with a constant rate of pressure of 4-6 Atm.

Control the collected water at filter unit regularly. If necessary empty water from the down side tap. (Figure.2)

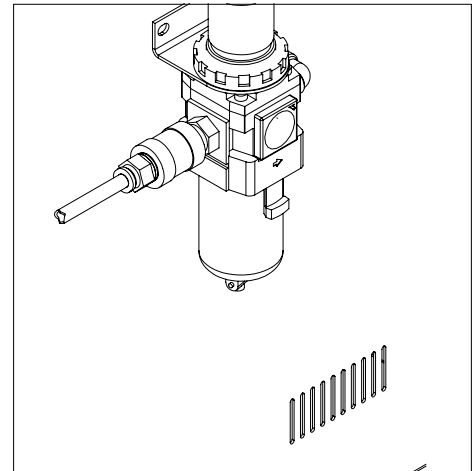


Figure.2

09- OPERATING

EPA 400-05 machine is delivered that have done all adjustment in our company.

Open the air valve and ensure that the pressure indicator is on 4-6 Atm. If it is necessary, adjust the air pressure by using the regulator in filter unit.

10-MAINTENANCE

Before starting machine maintenance, part changing or adjustment please disconnect the machine from basic power supply source, also compressed air supply source and wait for cooling of pressing parts.

Following operations must be done by highly educated people.

A-FILTER CLEANING

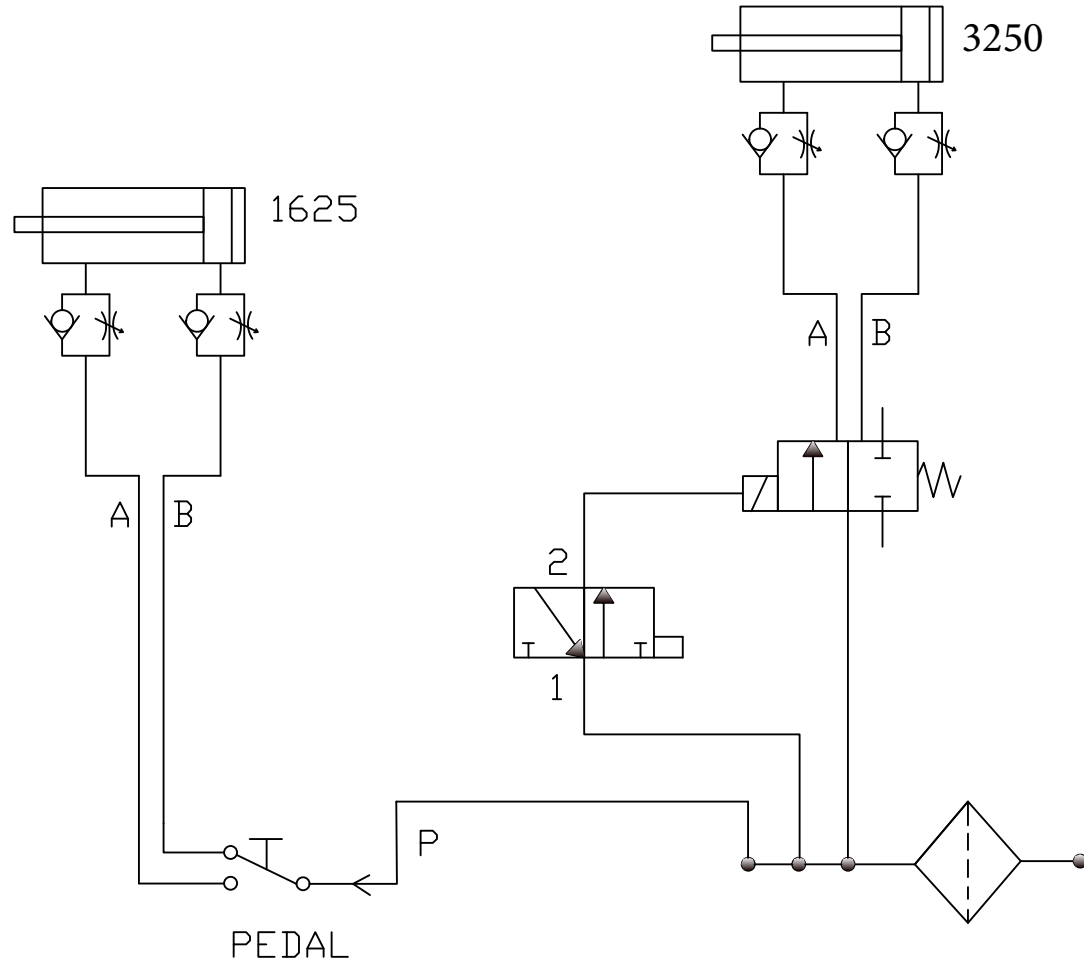
Control the collected water at filter unit regularly. If necessary empty water from the down side of the filter.

11-SPARE PART CHART

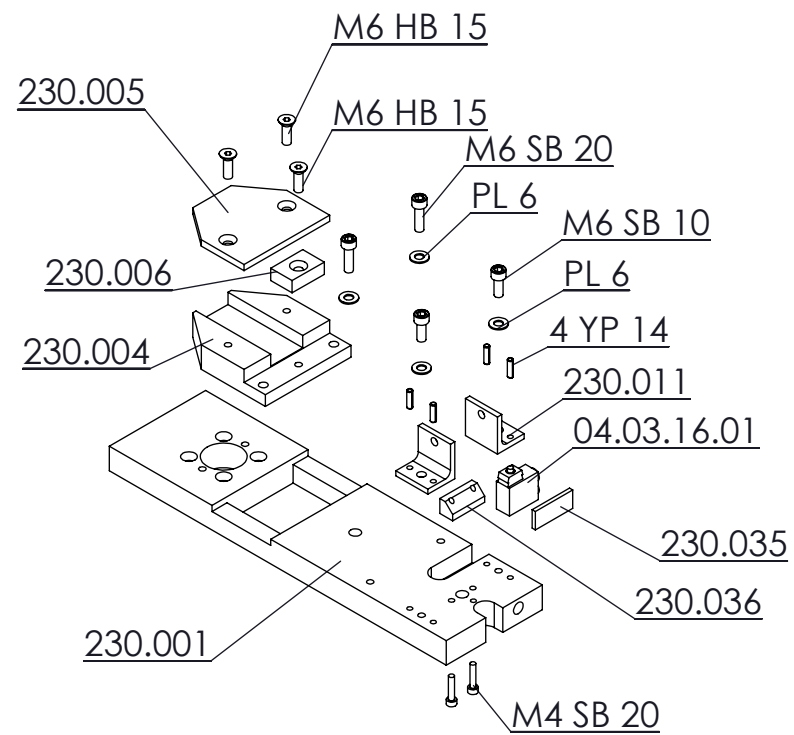
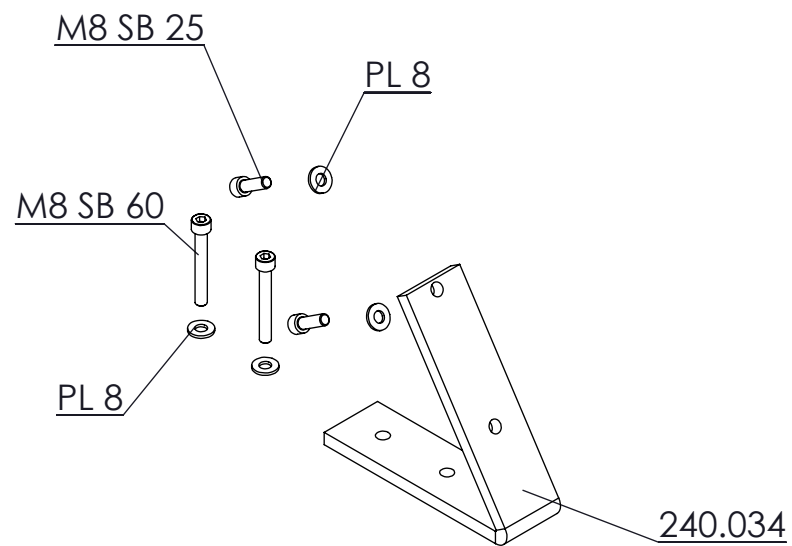
Please inform us following informations according to this we can provide your spare parts easily.

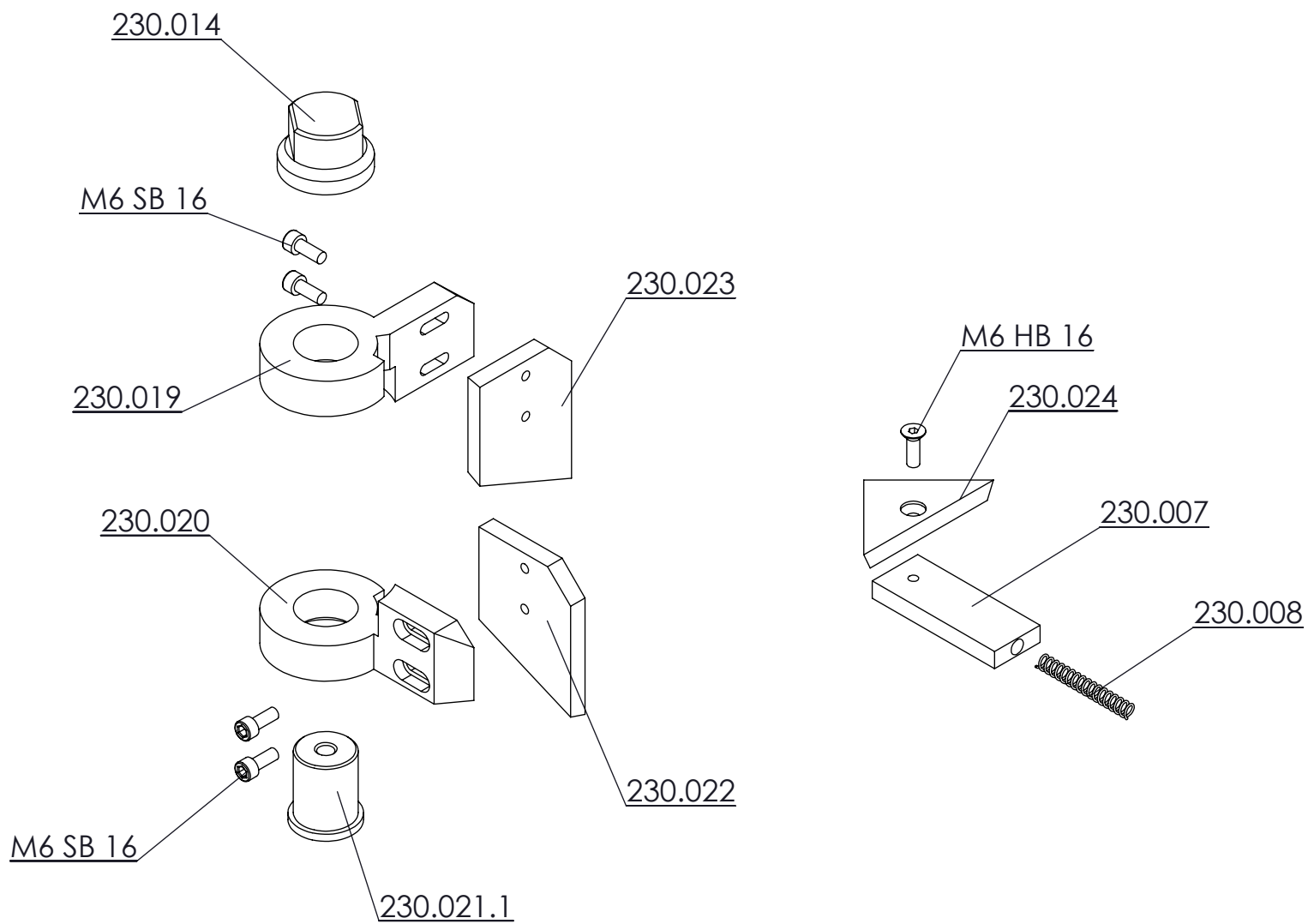
1. Machine model and serial no
2. Spare part code
3. Spare part chart related this

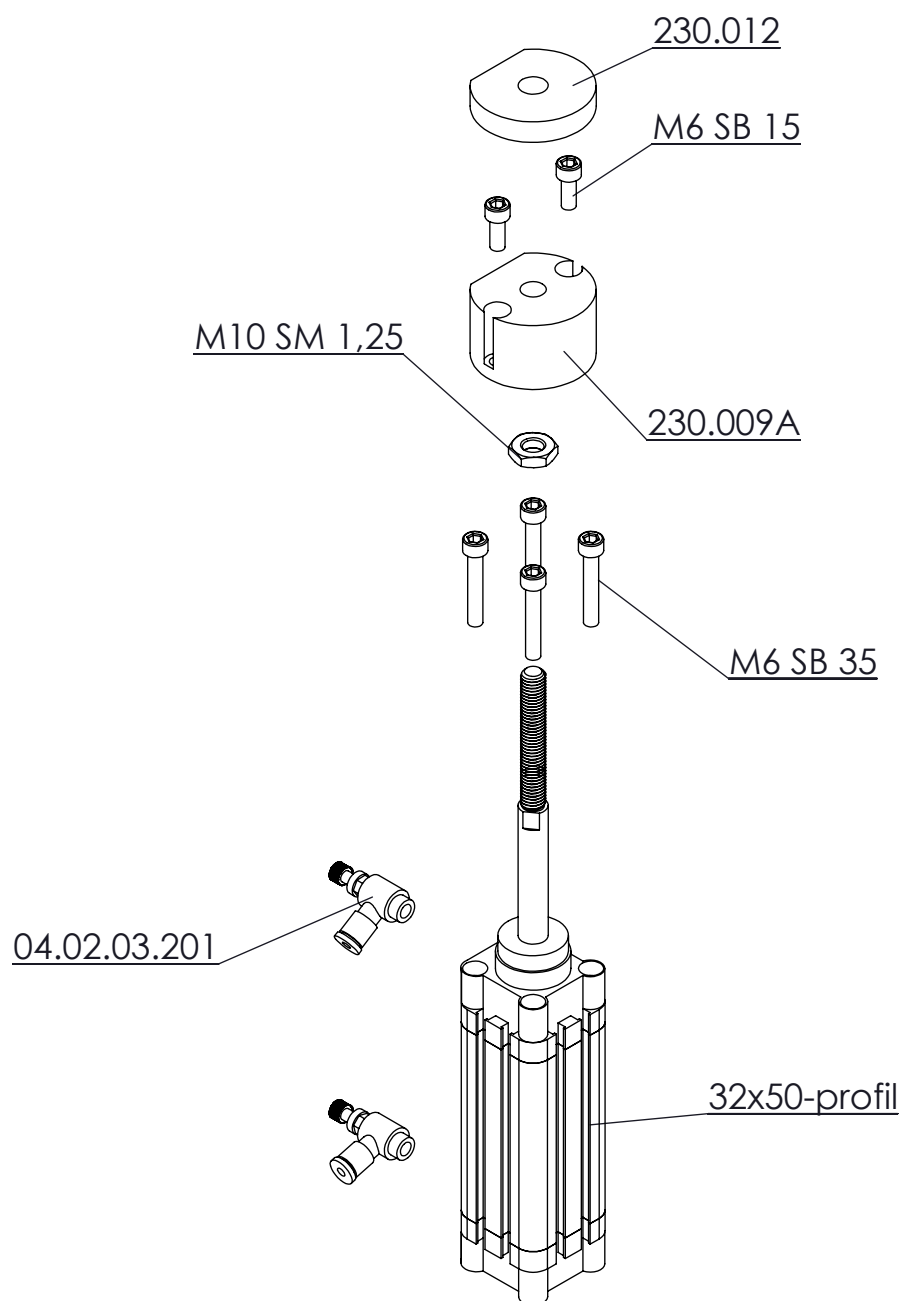
Example : ... machine, Model **EPA 400-05**, Serial no code 'part

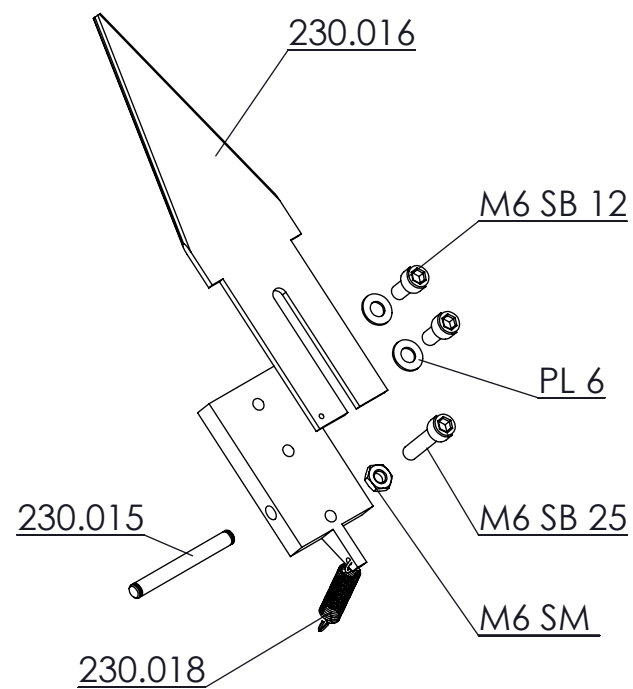
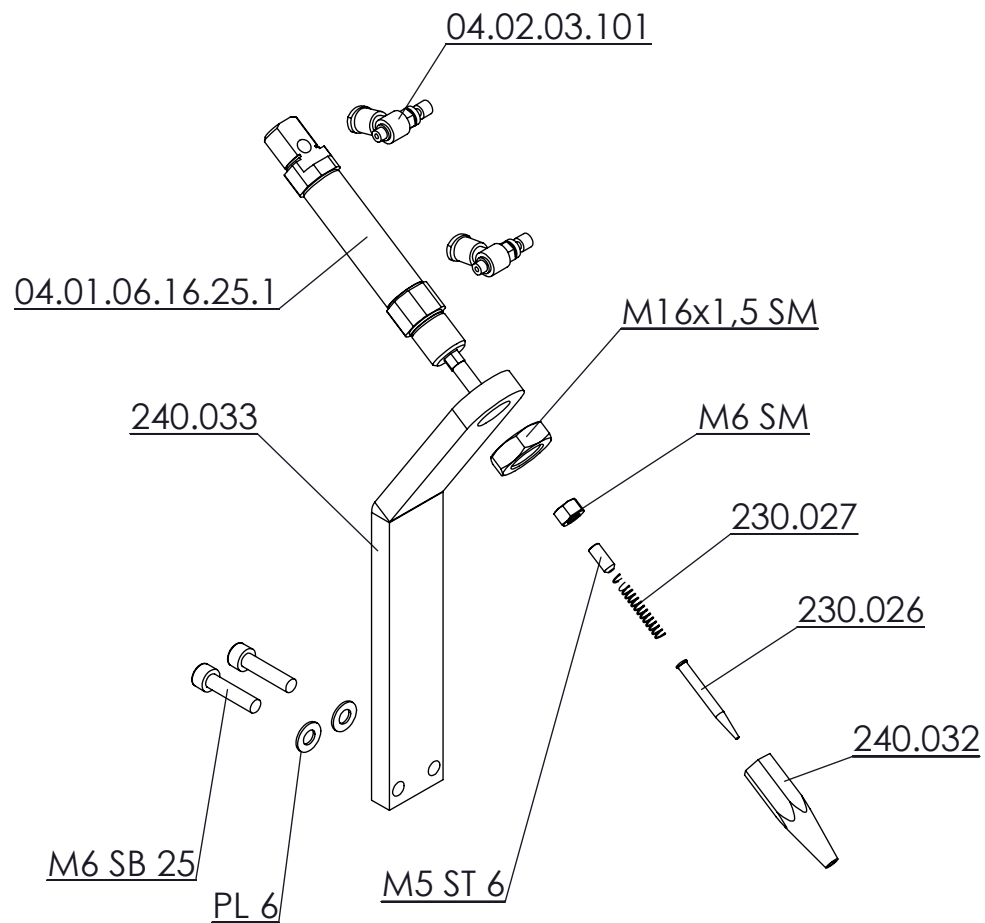


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CONTROL	ERHAN ÖZSOY	PAGE	14	
APPROVAL	ÖZCAN ÖZSOY	MACHINE MODEL	EPA 400-05	

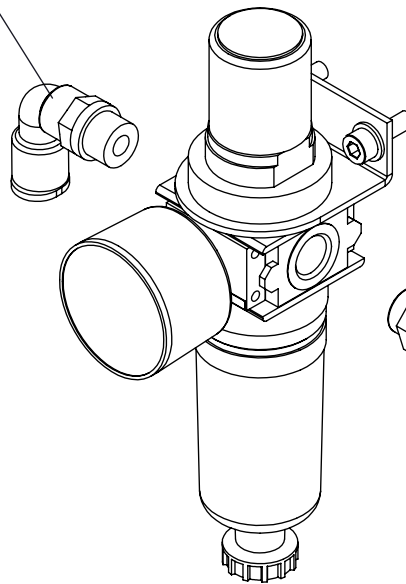








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