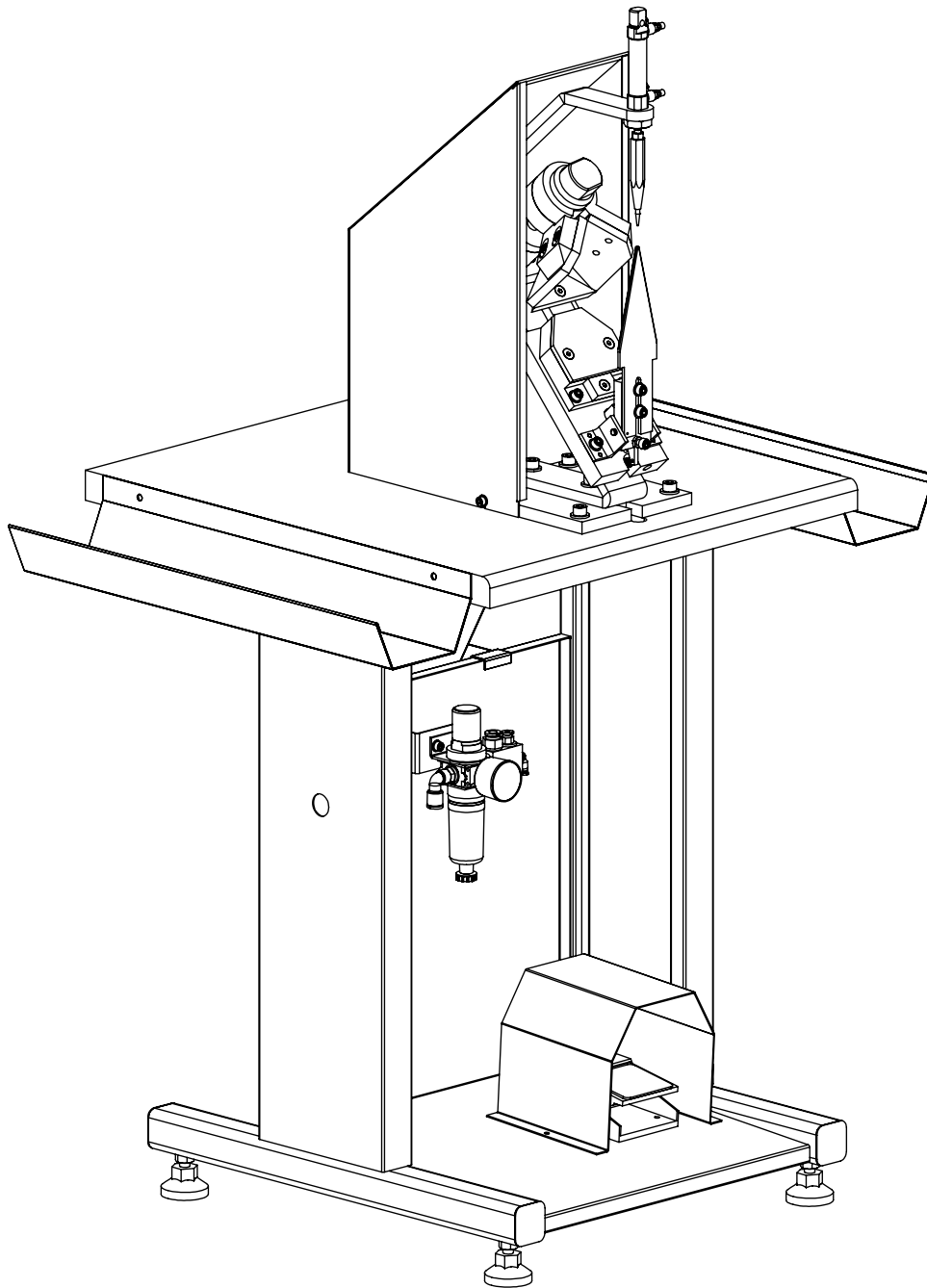


EPA 400-04 COLLAR TRIMMING AND TURNING MACHINE



MODEL: 400-04



ATTESTATION

of product conformity

Certificate NO : 2024-PTC-5433

PTC Technical Inspection and Certification

ATTESTATION OF COMPLIANCE

(UYGUNLUK ONAYI)



By examining the technical files and test reports, it has been determined that the specified product complies with the 2006/42/EC Machinery Safety Regulation published by the European Union Technical Commission.

Teknik dosya ve test raporları incelenerek belirtilen ürünün Avrupa Birliği Teknik Komisyonu tarafından yayımlanan 2006/42/AT Makina Emniyeti Yönetmeliğine uygunluğu saptanmıştır.

Manufacturer (Üretici) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Applicant (Başvuru Sahibi) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Product (Ürün) : KESME -ÇEVİRME-İŞARETLEME MAKİNESİ / CUTTING-TURNING-MARKING MACHINE

Trademark (Marka) : EPA AKIN

Type / Model (Tip / Model) : EPA 400-04, EPA 400-05, EPA 400-07, EPA 400-08, EPA 501, EPA 502, EPA 503, EPA 504, EPA 505

Base of Attestation (Onay Dayanağı) : TS EN 60204-1:2018; TS EN ISO 12100



www.ptc.com.tr

ID NO : 2612019

The certificate is issued after testing of the named product(s) and/or audit of the technical documentation and confirms that the tested product complies with the essential protection requirements of the mentioned directives on a voluntary basis.

Sertifika, belirtilen ürünün/ürünlerin test edilmesinden ve/veya teknik dokümantasyonun denetlenmesinden sonra verilir ve test edilen ürünün, belirtilen direktiflerin zorunlu koruma şartlarına gönüllü olarak uygun olduğunu onaylar.

The referred technical file(s) shows that the product complies with standard(s) recognized as giving presumption of compliance with the essential requirements listed EU Directive(s) above, other relevant Directives and standards have to be observed. This attestation does not abrogate the compulsory obligation of the manufacturer to issue the declaration of conformity.

Diğer ilgili standartlara ve direktiflere uyulmalıdır. Bu onay üreticinin uygunluk beyanı düzenleme zorunluluğunu ortadan kaldırmaz. Referans teknik dosya ile ürünün yukarıda belirtilen AT Direktiflerinin temel gereklerine uygunluğu kabul edilir.

Date / Tarih : 27/09/2025

Date of Issue / Basım Tarihi : 27/09/2025

Expiry to / -e Kadar Geçerli : 27/09/2026

PTC Ürün Test ve Belgelendirme San. Tic. Ltd. Şti



PTC

**Ürün Test ve Belgelendirme
San. Tic. Ltd. Şti**

Örnek Mah. Udi Hasanbey Sok. No: 31
Reis Plaza Ataşehir / İSTANBUL

Tel: +0(216) 393 32 32

info@ptctesting.com – www.ptctesting.com



TURKISH ACCREDITATION AGENCY

ACCREDITATION CERTIFICATE

As a Testing Laboratory

PTC ÜRÜN TEST VE BELGELENDİRME SANAYİ TİCARET LİMİTED ŞİRKETİ

Central Address: ÖRNEK MAH. UDİ HASANBEY SK. REİS PLAZA NO:31 A ATAŞEHİR İstanbul / Türkiye

is accredited in accordance with TS EN ISO/IEC 17025:2017 standard within the scope given in Annex following the assessment conducted by TURKAK.

Accreditation Number : AB-1374-T

Accreditation Date : 21.09.2018

Revision Date / Number : 07.04.2023 / 06

This certificate shall remain in force until **19.09.2026**, subject to continuing compliance with the standard **TS EN ISO/IEC 17025:2017**, related regulations and requirements.

Gülden Banu Müderrisoğlu
Secretary General



Turkish Accreditation Agency (TURKAK) is a signatory to the European co-operation for Accreditation (EA) Multilateral Agreement (MLA) and International Laboratory Accreditation Cooperation (ILAC) Mutual Recognition Agreement (MRA) in the scope of ISO/IEC 17025.

This document has been signed by Gülden Banu Müderrisoğlu on {t} with a secure electronic signature in accordance with the electronic signature law numbered 5070. Use the QR code to verify the e-signed document.



CERTIFICATE OF REGISTRATION

EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN. TİC. LTD. ŞTİ.

TEVFIKBEY MAH. ŞEHİT EROL OLCOK CD. EPA APT. NO:14/1 KÜÇÜKÇEKMECE/İSTANBUL

Sertifika Numarası / Certificate No: QA/TR/9001/1677

Yukarıda adı geçen kuruluş, aşağıda belirtilen kapsamda bir yönetim sistemi yürürlüğe koymuş ve uygulamakta olup ilgili standarda uygunluğu ALBERK QA TEKNİK tarafından onaylanmıştır.
The above-mentioned organization has put into effect a management system within the scope specified below and its compliance with the relevant standard has been approved by ALBERK QA TECHNIC.

ISO 9001:2015

(KALİTE YÖNETİM SİSTEMLERİ)
(QUALITY MANAGEMENT SYSTEMS)

KONFEKSİYON VE TEKSTİL MAKİNALARI İMALATI, SATIŞI VE SERVİSİ
CLOTHING AND TEXTILE MACHINERY MANUFACTURING, SALES AND SERVICE

IAF KODU / IAF CODE: 18

Bu belge, firma ISO 9001:2015 standardının gerektirdiklerini yerine getirdiği ve ALBERK QA TEKNİK'e ilgili sorumluluklarını taşıdığı süreçte geçerlidir.
This certificate is valid as long as the company fulfills the requirements of the ISO 9001:2015 standard and bears the responsibility towards ALBERK QA TECHNIC.

Sertifika Düzenleme Tarihi
Certificate Issue Date
Sertifika İlk Yayın Tarihi
Certification First Issue Date

: 03.10.2024
: 03.10.2024
: 03.10.2024
: 03.10.2024

Sertifika Geçerlilik Tarihi
Certificate Validity Date
Sertifika Yeniden Periyodu / Önceki Tarihi
Certification cycle / Valid Date

: 02.10.2026
: 02.10.2023
: 3 Yıl / 02.10.2027
: 3 Yıl / 02.10.2027

Sertifika Revizyon Numarası ve Tarihi : 00/03.10.2024
Certificate Revision Number and Date : 00/03.10.2024

Genel Müdür
Latif Murat YILMAZ

ALBERK QA ULUSLARARASI TEKNİK
KONTROL VE BELGELENDİRME A.Ş.
Küçükbakkalköy Mahallesi Kayışdağı
Caddesi No: 13 İç Kapı No: 1
Ataşehir İstanbul / TÜRKİYE
Tel : 0216 572 49 10-11-12
Fax : 0216 572 49 14
www.qatechnic.com

FR-200-2, Rev.01, 01.05.2024



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LABEL INFORMATIONS

Machine name

**Collar Trimming and Turning
machine**

Type

EPA 400-04

Serial number

Production date

Voltage

Power

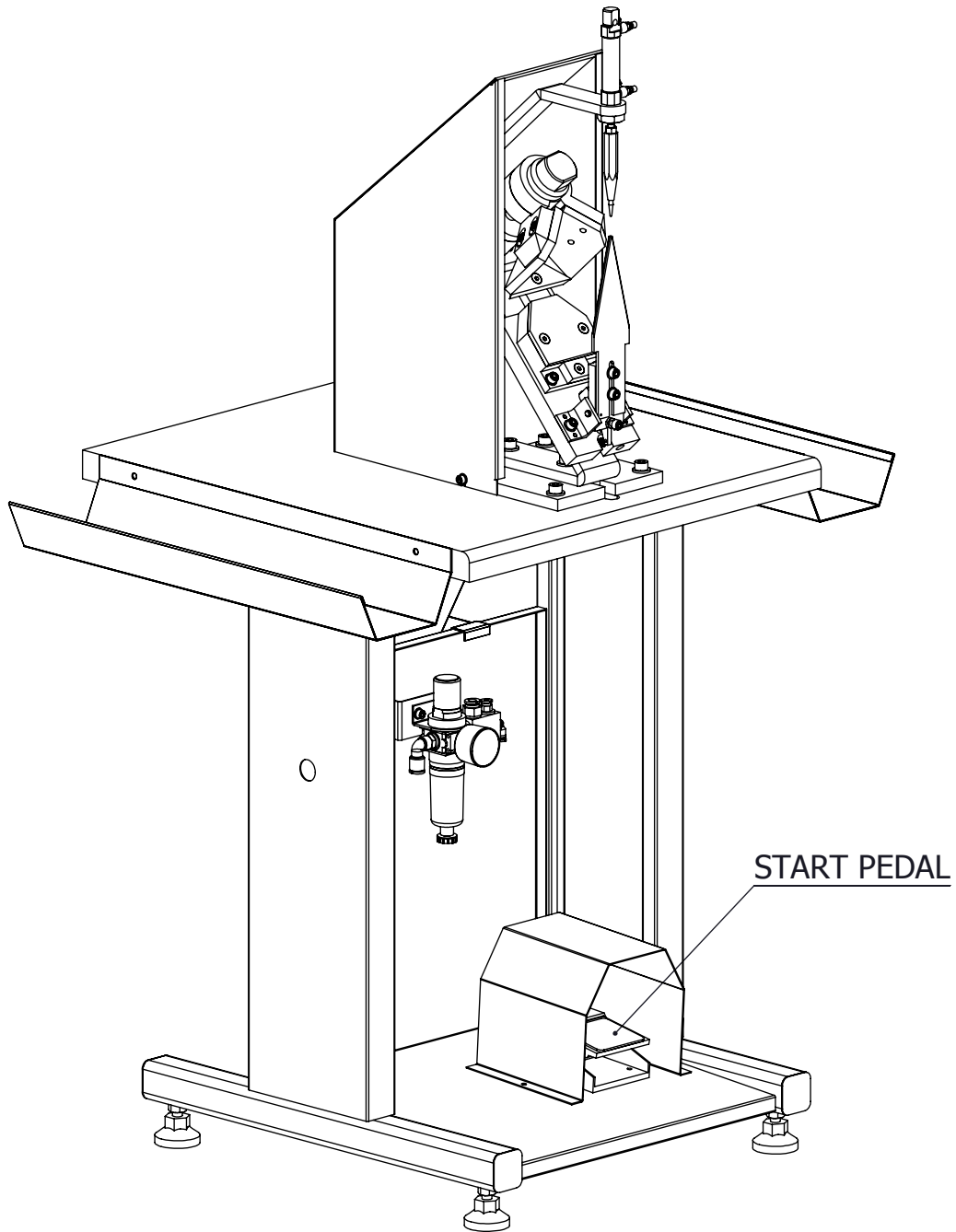
Weight

40 Kg

Operation pressure

4-6 Bar

01-MACHINE CONTROLS



02-GENERAL FEATURES

A-CHARACTERISTICS AND APPLICATION AREAS

EPA 400-04 collar trimming and turning machine is just used at cleaning and turning collar end of clothes like shirt and blouse. In case of a false use other than stated at this manual, happened to people or goods in any case of damaged or accident, procuder company can not be held responsible.

It is not necessary to qualified employee for using the machine. Because it has an ergonomical characteristics, employees do not need to spend too much effort.

The knives can be adjusted for various collar shapes to required angle. Waste Fabric on the knives are cleaned away throughout the blowing system.

It is precisely balanced with a specially designed cylinder which prevent the angle for extra rotation

It does not deform the fabric.

03-SECURITY MEASURES



The figure emphasizes a danger for health of the users. It needs to be more sensitive near to this part.

Firstly stop the power, if you need open control panel which contains electrical parts.

Before using the machine, please read manual instructions and other explanatory which is the part of machine accessories. Keep manual and explanatory documents as easy reference guide well.

To avoid death or injury, do not use your machine without instructions on your manual.

E-P-A company does not admit any responsibility about accident or injuries comes out due to the machine have been used out of purpose of usage.

To avoid accidents cause to death or wounding, do not modify the machine and do not do any change.

E-P-A company does not accept any responsibilities about accident comes out due to the machine modifications.

A-TRAINING

Operators should be sufficented regarding machine use. In order that conditions they need a training plan and train them prior.

B-CONDITIONS THAT YOU NEED TO TURN OFF POWER OF EPA MACHINE

If there is a anormal case, breakdown or power failure in order to protect against accidents caused to death or wounds, absolutely turn off the power.

Turn off power during changing the parts or machine adjustment.

Turn off the power during maintainance and service or if the operator willing to leave next to the machine.

Because of preventing electrical shock, earth fault or fire, do not hold the cable, please hold plug point.

C-CONDITIONS THAT YOU NEED TO TAKE SECURITY MEASURES

After lifting the machine while you were replacing, it is necessary to consider weight of machine. For weight of machine, look over chapter "LABEL INFORMATIONS".

Before lifting or replacing the machine, in order to avoid wounding or led to death accidents, take essential security measures against drop or roll. To avoid accidents cause to death or injuries, before turn on the power, control that connector and cable are non-damaged, whether loose or out cable.

Definitely don't put your hand to the machine which is in operation. Don't touch to the parts which have very high temperature in machine.

While changing any parts of the machine, absolutely use original EPA parts. EPA will not be responsible, if an accident or injury occurred for using of non-original parts.

To avoid accidents originating from electrical shock or lack of information about machine, consult your company or EPA's electrical technicians.

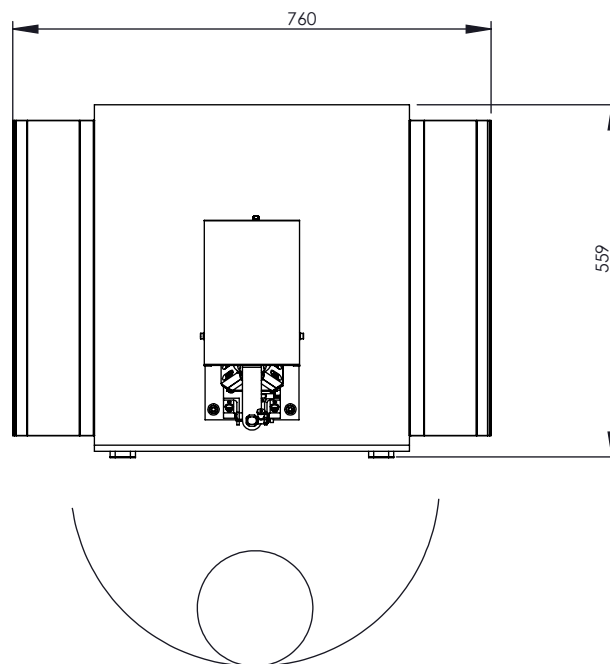
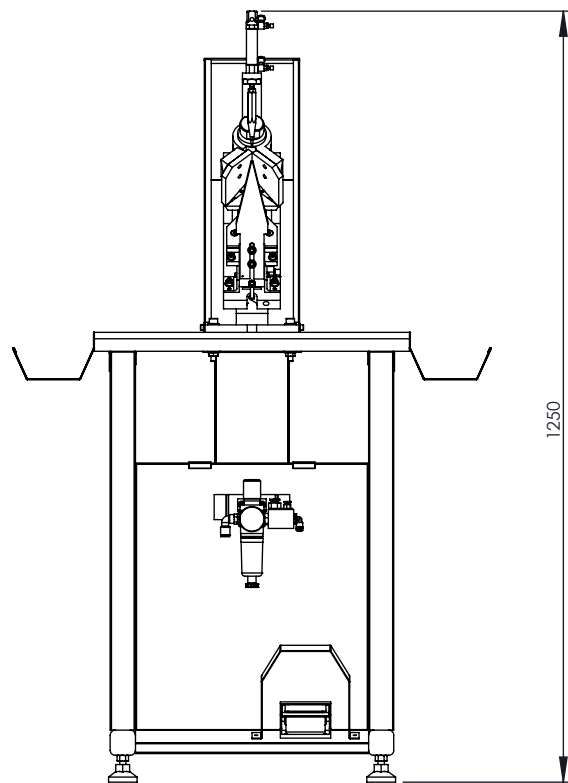
Before starting works as maintenance, part changing, adjustment quit the machine from main power source, compressed air sources and wait cooling of ironing parts.

Surely control whether there is a loose screw or loaf after maintenance, adjustment or changing.

Absolutely clean the machine at regular intervals.

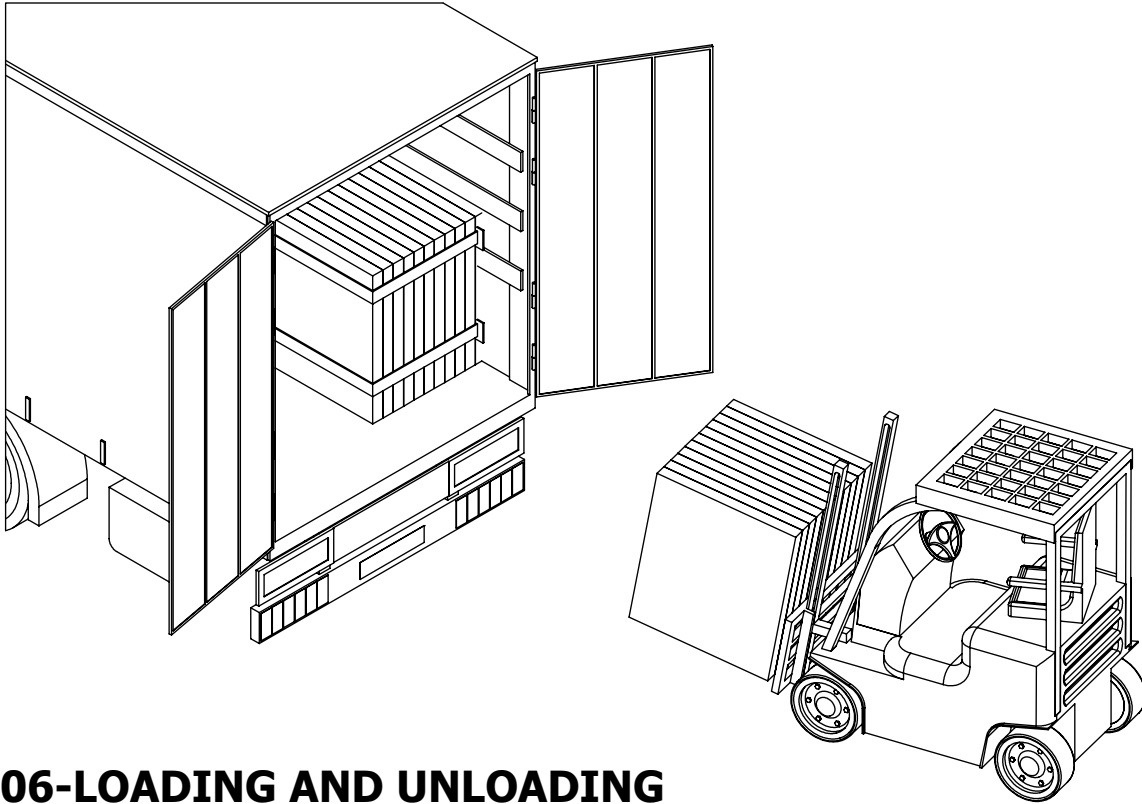
After maintenance if the machine still do not work properly, to avoid accidents cause to death or injury consult to EPA technical service urgently.

04- EPA 400-04 TECHNICAL INFORMATIONS



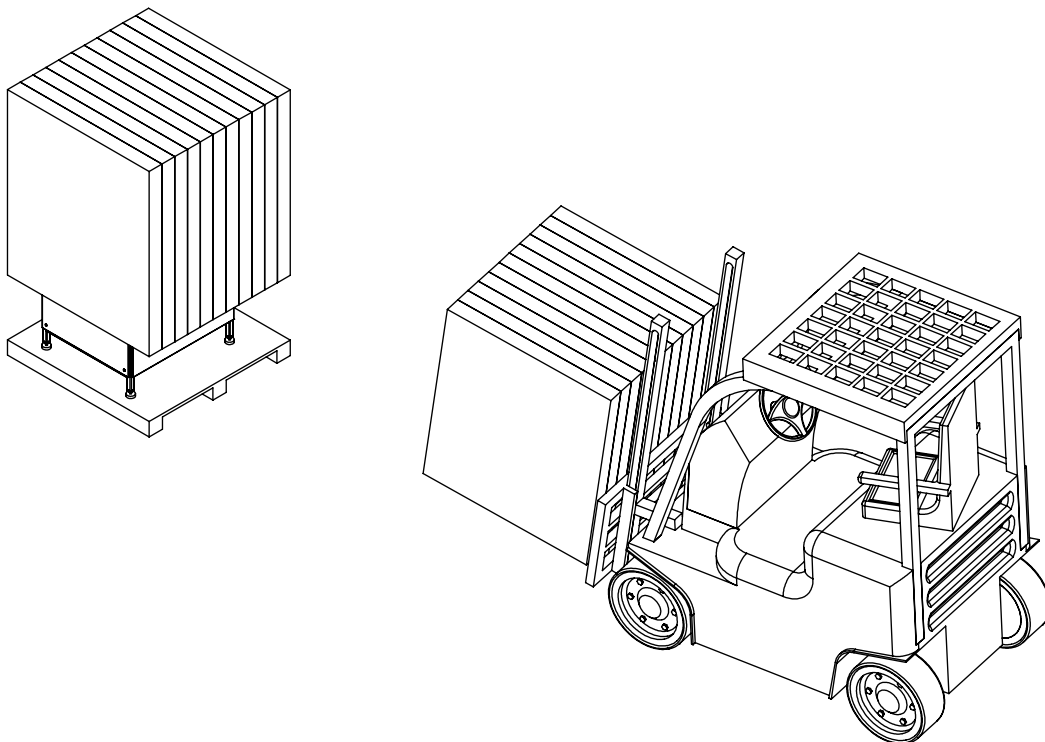
05-LIFTING AND TRANSPORT

EPA 400-04 is conveyable with packaged or not. In either case, ensure forks of fork- lift truck adjusted as to exact weight of the machine. While machine is moved with fork-lift truck, front face of machine turned to fork-lift truck is passing forks under the machine. Place van or pick-up truck and bond belt or ropes.



06-LOADING AND UNLOADING

Be sure that fork lift forks are adjusted to machine's full weight during the movement. Take off packaging and pass the forks under the machine the machines side face should turned to folk lift then lifting it up. Place it to hard and straight surface which has not exposed to bad air condition after this you are able to move your machine.



07-INSTALLATION AND SET UP

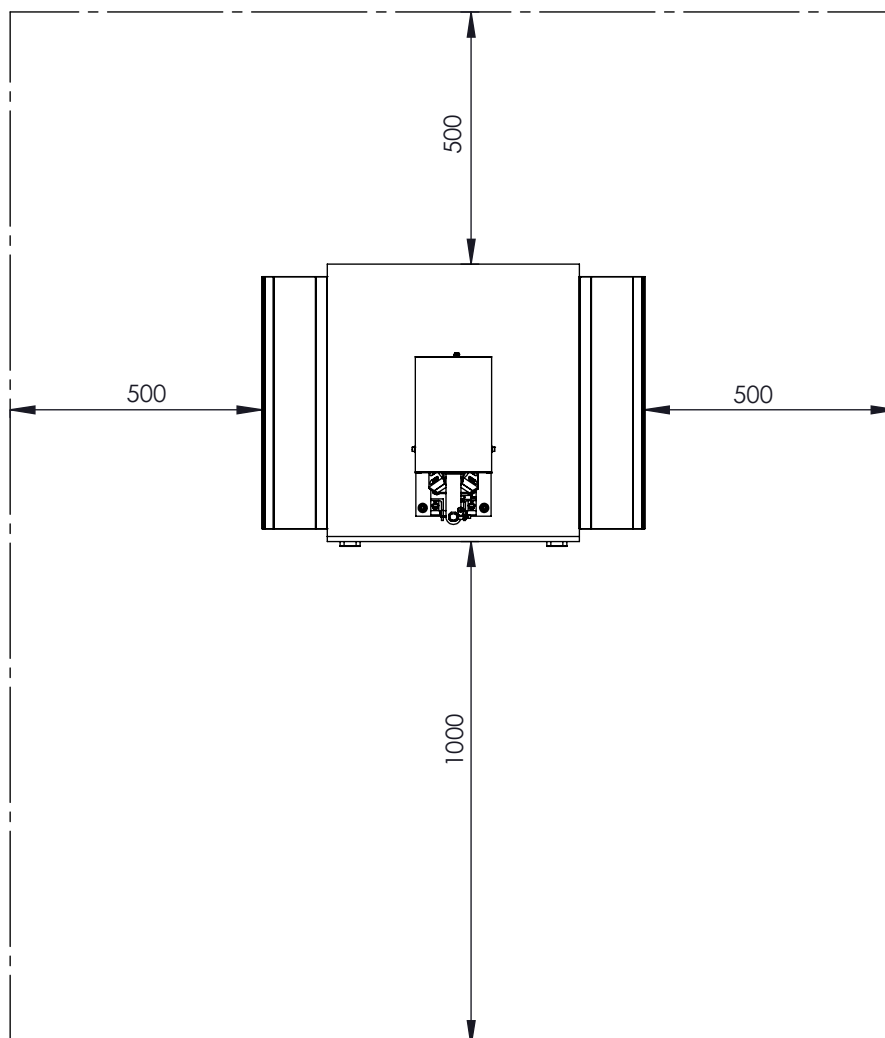
ATTENTION: This machine have to set up by experts.

Producer company can't be held responsible to problem and faults that it is resulted from inadequate links in case of not working the machine in respect of wrong set up and main power sources not parallel to informatics provided here.



If the machine will be set up over a stationary surface, please control whether surface can be removed weight of the machine. If there is burnable/ explosive/ sparkler around the machine, it definitely mustn't set up here.

Control the machine for working and maintainance needed blank during machine setup so as to provided. Machine has to be replaced over stiff and plain surface.



08-PNEUMATIC CONNECTIONS

Connect the machine to the compressed air outlet (Figure.1-A) and make sure that the air flow is sufficient to allow for operation with a constant rate of pressure of 4-6 Atm.

Adjust pressure controller the way that will come between 4-6 Atm. (Figure.1-C)

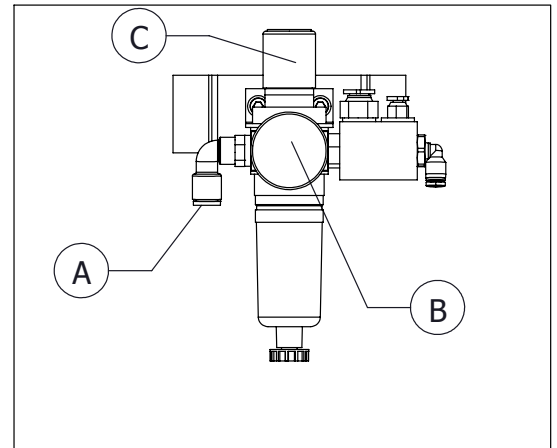


Figure.1

09-MAINTENANCE

Before starting machine maintenance, part changing or adjustment please disconnect the machine from basic power supply source, also compressed air supply source and wait for cooling of pressing parts.

Following operations must be done by highly educated people.

10-SPARE PART CHARTS

Please inform us following informations according to this we can provide your spare parts easily.

1. Machine model and serial no
2. Spare part code
3. Spare part chart related this

Example : ... machine Model **400-04** serial no code chart

