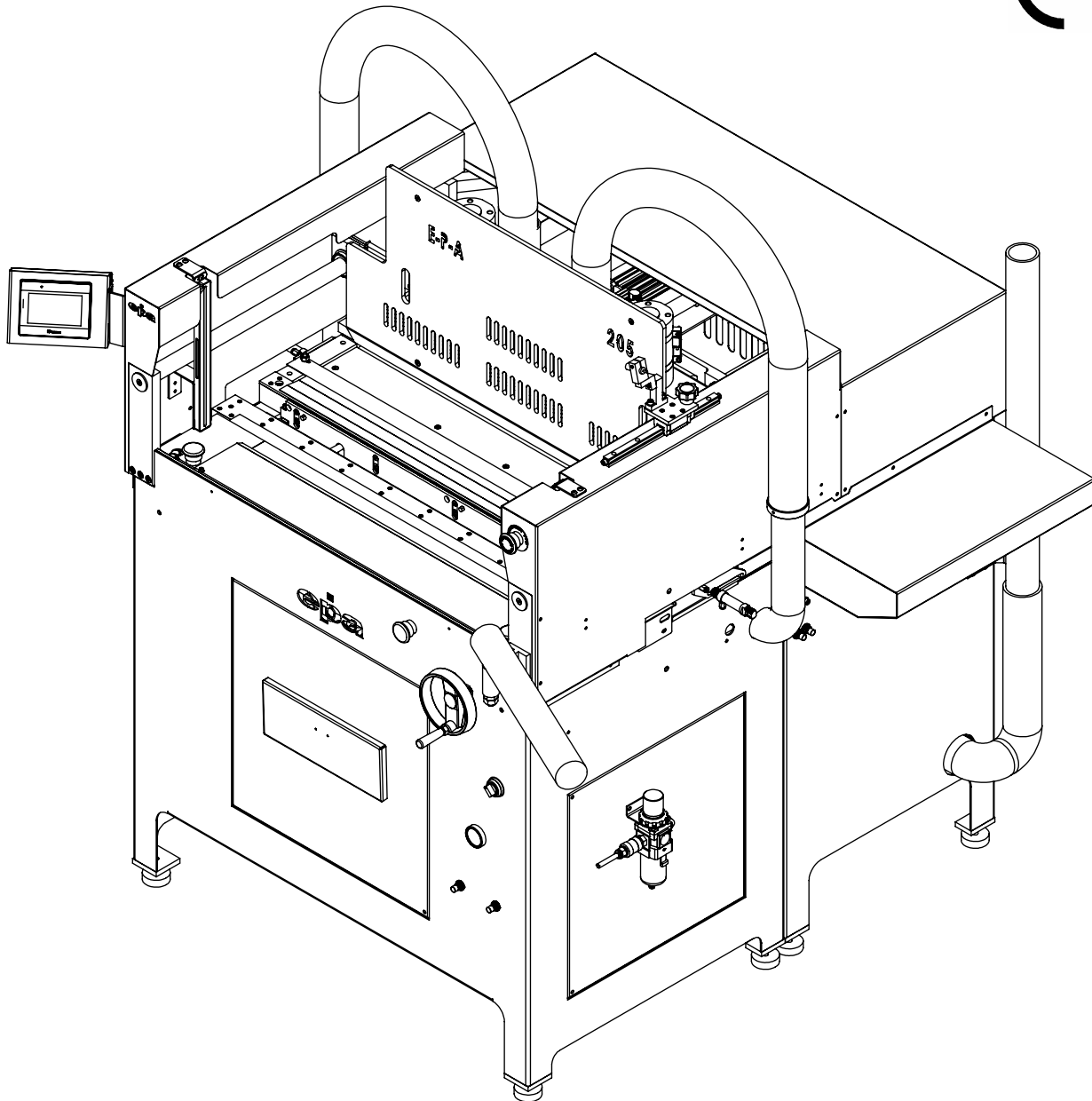


EPA 205 SHIRT FRONT PLACKET PRESSING & CREASING MACHINE



MODEL : EPA 205



ATTESTATION

of product conformity

Certificate NO : 2024-PTC-5431

PTC Technical Inspection and Certification

ATTESTATION OF COMPLIANCE

(UYGUNLUK ONAYI)



By examining the technical files and test reports, it has been determined that the specified product complies with the 2006/42/EC Machinery Safety Regulation published by the European Union Technical Commission.

Teknik dosya ve test raporları incelenerek belirtilen ürünün Avrupa Birliği Teknik Komisyonu tarafından yayımlanan 2006/42/AT Makina Emniyeti Yönetmeliğine uygunluğu saptanmıştır.

Manufacturer (Üretici) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Applicant (Başvuru Sahibi) : EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN.TİC.LTD.ŞTİ.

TEVFİKBEY MAH.ŞEHİT EROL OLÇOK CAD. NO.16 34295 SEFAKÖY KÜÇÜKÇEKMECE-İSTANBUL- TURKEY

Product (Ürün) : YAPIŞTIRMA VE ÜTÜLEME MAKİNESİ / GLUING AND IRONING MACHINE

Trademark (Marka) : EPA AKIN

Type / Model (Tip / Model) : EPA 200, EPA 201, EPA 202, EPA 203, EPA 203L, EPA 203XL, EPA 203 XXL, EPA 203 AP, EPA 204, EPA 205, EPA 206, EPA 207, EPA 209, EPA 210, EPA 252, EPA 305, EPA 306, EPA 307, EPA 308, EPA 401, EPA 402, EPA 403, EPA 404, EPA 405, EPA 406, EPA 152-00, EPA 152-01, EPA 152-02, EPA 152-03, EPA 152-03D, EPA 152-04, EPA ACE902, EPA 700, EPA 710, EPA 720, EPA 721, EPA 722, EPA 724, EPA 725, EPA 726, EPA 727, EPA 740, EPA 740/20, EPA 720/24, EPA 740/25, EPA 740/26, EPA 744, EPA 744/20, EPA 744/24, EPA 744/25, EPA 744/26, EPA 150, EPA 151, EPA 153, EPA 630, EPA 630T, EPA 631, EPA 1010, EPA 8000 SERIES

Base of Attestation (Onay Dayanağı) : TS EN 60204-1:2018; TS EN ISO 12100



www.ptc.com.tr

ID NO : 2612019

The certificate is issued after testing of the named product(s) and/or audit of the technical documentation and confirms that the tested product complies with the essential protection requirements of the mentioned directives on a voluntary basis.

Sertifika, belirtilen ürünün/ürünlerin test edilmesinden ve/veya teknik dokümantasyonun denetlenmesinden sonra verilir ve test edilen ürünün, belirtilen direktiflerin zorunlu koruma şartlarına gönüllü olarak uygun olduğunu onaylar.

The referred technical file(s) shows that the product complies with standard(s) recognized as giving presumption of compliance with the essential requirements listed EU Directive(s) above, other relevant Directives and standards have to be observed. This attestation does not abrogate the compulsory obligation of the manufacturer to issue the declaration of conformity.

Diğer ilgili standartlara ve direktiflere uyulmalıdır. Bu onay üreticinin uygunluk beyanı düzenleme zorunluluğunu ortadan kaldırmaz. Referans teknik dosya ile ürünün yukarıda belirtilen AT Direktiflerinin temel gereklerine uygunluğu kabul edilir.

Date / Tarih : 27/09/2025

Date of Issue / Basım Tarihi : 27/09/2025

Expiry to / -e Kadar Geçerli : 27/09/2026

PTC Ürün Test ve Belgelendirme San. Tic. Ltd. Şti.



PTC

**Ürün Test ve Belgelendirme
San.Tic.Ltd.Şti**

Örnek Mah. Udi Hasanbey Sok. No: 31
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TURKISH ACCREDITATION AGENCY

ACCREDITATION CERTIFICATE

As a Testing Laboratory

PTC ÜRÜN TEST VE BELGELENDİRME SANAYİ TİCARET LİMİTED ŞİRKETİ

Central Address: ÖRNEK MAH. UDİ HASANBEY SK. REİS PLAZA NO:31 A ATAŞEHİR İstanbul / Türkiye

is accredited in accordance with TS EN ISO/IEC 17025:2017 standard within the scope given in Annex following the assessment conducted by TURKAK.

Accreditation Number : AB-1374-T

Accreditation Date : 21.09.2018

Revision Date / Number : 07.04.2023 / 06

This certificate shall remain in force until **19.09.2026**, subject to continuing compliance with the standard **TS EN ISO/IEC 17025:2017**, related regulations and requirements.

Gülden Banu Müderrisoğlu
Secretary General



Turkish Accreditation Agency (TURKAK) is a signatory to the European co-operation for Accreditation (EA) Multilateral Agreement (MLA) and International Laboratory Accreditation Cooperation (ILAC) Mutual Recognition Agreement (MRA) in the scope of ISO/IEC 17025.

This document has been signed by Gülden Banu Müderrisoğlu on {t} with a secure electronic signature in accordance with the electronic signature law numbered 5070. Use the QR code to verify the e-signed document.



CERTIFICATE OF REGISTRATION

EPA TEKNOLOJİ VE OTOMASYON MAKİNALARI SAN. TİC. LTD. ŞTİ.

TEVFIKBEY MAH. ŞEHİT EROL OLCOK CD. EPA APT. NO:14/1 KÜÇÜKÇEKMECE/İSTANBUL

Sertifika Numarası / Certificate No: QA/TR/9001/1677

Yukarıda adı geçen kuruluş, aşağıda belirtilen kapsamda bir yönetim sistemi yürürlüğe koymuş ve uygulamakta olup ilgili standarda uygunluğu ALBERK QA TEKNİK tarafından onaylanmıştır.
The above-mentioned organization has put into effect a management system within the scope specified below and its compliance with the relevant standard has been approved by ALBERK QA TECHNIC.

ISO 9001:2015

(KALİTE YÖNETİM SİSTEMLERİ)
(QUALITY MANAGEMENT SYSTEMS)

KONFEKSİYON VE TEKSTİL MAKİNALARI İMALATI, SATIŞI VE SERVİSİ
CLOTHING AND TEXTILE MACHINERY MANUFACTURING, SALES AND SERVICE

IAF KODU / IAF CODE: 18

Bu belge, firma ISO 9001:2015 standardının gerektirdiklerini yerine getirdiği ve ALBERK QA TEKNİK'e ilgili sorumluluklarını taşıdığı süreçte geçerlidir.
This certificate is valid as long as the company fulfills the requirements of the ISO 9001:2015 standard and bears the responsibility towards ALBERK QA TECHNIC.

Sertifika Düzenleme Tarihi
Certificate Issue Date
Sertifika İlk Yayın Tarihi
Certification First Issue Date

: 03.10.2024
: 03.10.2024
: 03.10.2024
: 03.10.2024

Sertifika Geçerlilik Tarihi
Certificate Validity Date
Sertifika Yenileme Periyodu / Ödül Tarihi
Certification cycle / Audit Date

: 02.10.2026
: 02.10.2025
: 3 Yıl / 02.10.2027
: 3 Years 02.10.2027

Sertifika Revizyon Numarası ve Tarihi : 00/03.10.2024
Certificate Revision Number and Date : 00/03.10.2024

Genel Müdür
Latif Murat YILMAZ

ALBERK QA ULUSLARARASI TEKNİK
KONTROL VE BELGELENDİRME A.Ş.
Küçükbakkalköy Mahallesi Kayışdağı
Caddesi No: 13 İç Kapı No: 1
Ataşehir İstanbul / TÜRKİYE
Tel : 0216 572 49 10-11-12
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www.qatechnc.com

FR-200-2, Rev.01, 01.05.2024



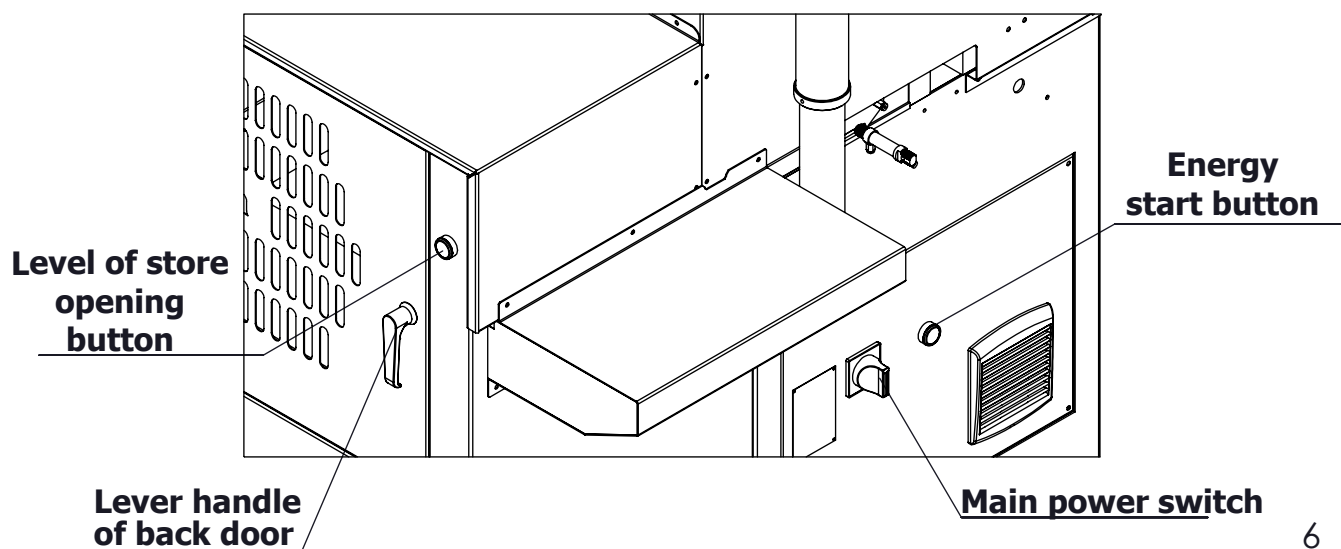
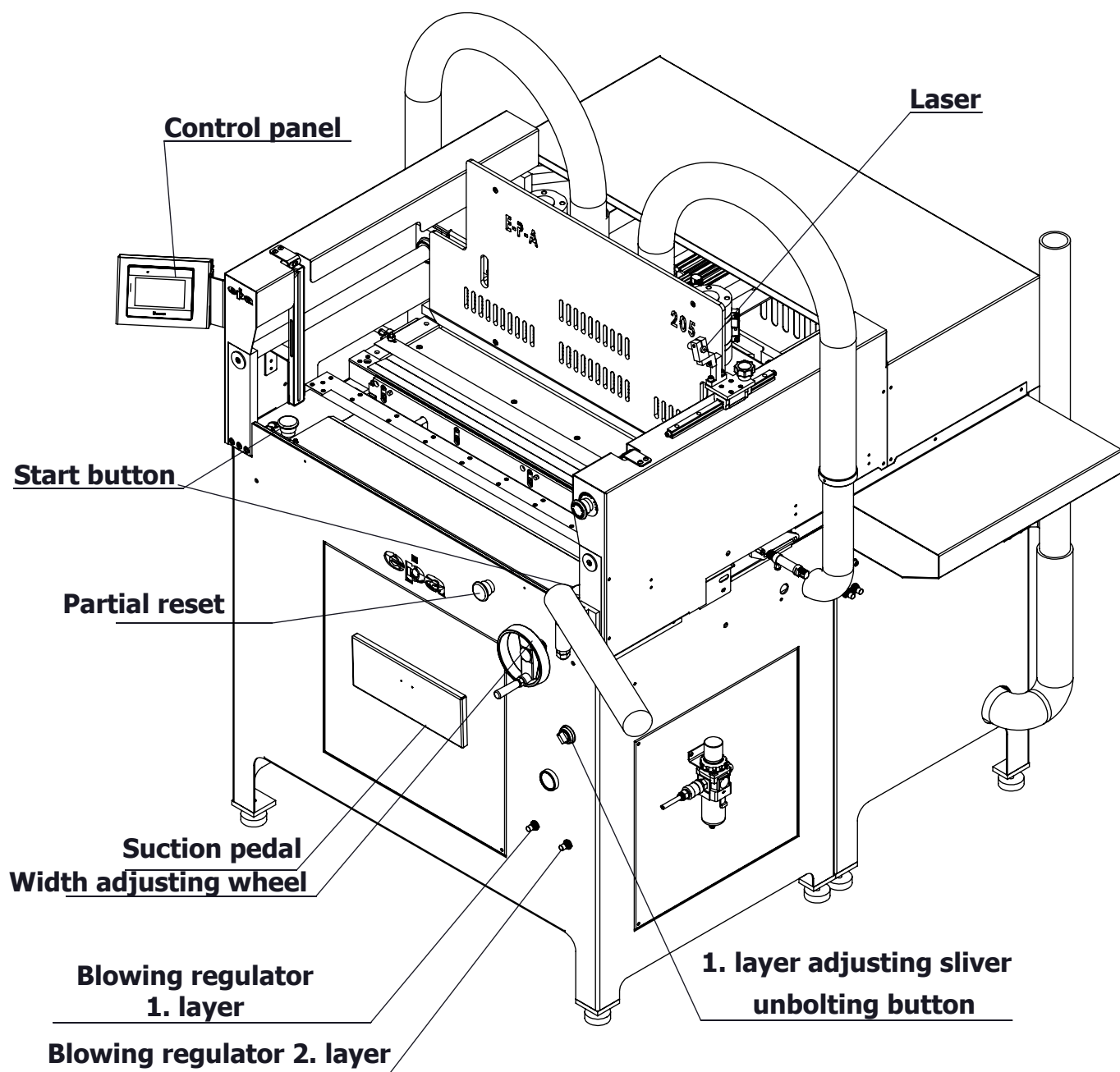
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LABEL INFORMATIONS

Machine name	Shirt front placket & creasing machine
Type	EPA 205
Serial number	
Production date	
Voltage	380 V
Power	7 KW
Weight	560 kg
Operation pressure	6 Bar

MACHINE CONTROLS



01-GENERAL FEATURES

A-CHARACTERISTICS AND OPERATION AREAS

EPA 205 shirt front placket pressing and creasing machine is used for front face packings, short sleeves or during packing one and more than one with fabric of any edge. This machine cuttles the pressing section of fabric terrifically. The sizes can be quickly changed without requiring any other special attachment.

The machine can make plackets between 16 and 75 cm. It has capable of fusing interlining during packing process. Through the touch-operated screen it can be all kinds of adjustments at point in time. It can be provide hourly, daily, weekly reports from optional graphic panel. It can be do malfunction control from optional graphic panel. It can be do folding of armlet. It can be produce ehternal placket folding for shirt and blouses. It is stacked the products accurately via automatic lifting device on the back of the machine.

It is easier to do line tracking via sensitive laser device and products are obtained as standard.

Specially designed heaters with digital thermostats provides perfect quality and reduces electricity consumption.

With the help of optional interlining cutting device you are able to make perfect interlining cutting both and reduce interlining consumption to a minimum level.

The machine has built "Programmable Logic Control" (PLC).

It does not use oil in the machine absolutely.

The machine is produced with all necessary safety equipment for the users.

03-SECURITY MEASURE



At place it has seen next figure, that means to endanger for health of user. Therefore while it is walked up, it is necessary more to be careful.

Firstly stop the power, if you need open control panel which contains electrical parts.

Before using the machine, please read manual instructions and other explanatory which is the part of machine accesories. Keep manual and explanatory documents as easy reference guide well.

To avoid death or injury, do not use your machine without instructions on your manual.

EPA company does not admit any responbility about accident or injuries comes out due to the machine have been used out of purpose of usage.

A-TRAINING

Operators should be sufficented regarding machine use. In order that conditions they need a training plan and train them prior.

B-CONDITIONS THAT YOU NEED TO TURN OFF POWER OF EPA MACHINE

If there is a anormal case, breakdown or power failure in order to protect against accidents caused to death or injuries, absolutely turn off the power.

Turn off power during it is turned into or adjusted parts of machine.

During control, maintanance or while leaving next the machine, absolutely turn off the power.

Because of preventing electrical shock, earth fault or fire, do not hold the cable unplug from power point.

C-CONDITIONS THAT YOU NEED TO TAKE SECURITY MEASURES

After lifting the machine while you were replacing, it is necessary to consider weight of machine. For weight of machine, look over chapter "**LABEL INFORMATIONS**".

Before lifting or replacing the machine, in order to avoid injuries or led to death accidents, take essential security measures against drop or roll.

To avoid accidents cause to death or injuries, before opening the power, control that connector and cable non-damaged, whether loose or out cable. Definitely do not put your hand to the machine which is in operation.

Do not touch to the parts in machine which have very high temperature.

While changing any parts of the machine, absolutely use orginal EPA parts. EPA is not responsible occurs from accidents in case of using unorginal parts under no circumstance.

To avoid accidents originating from electrical shock or lack of information about machine, consult technicians of your company are trained by EPA.

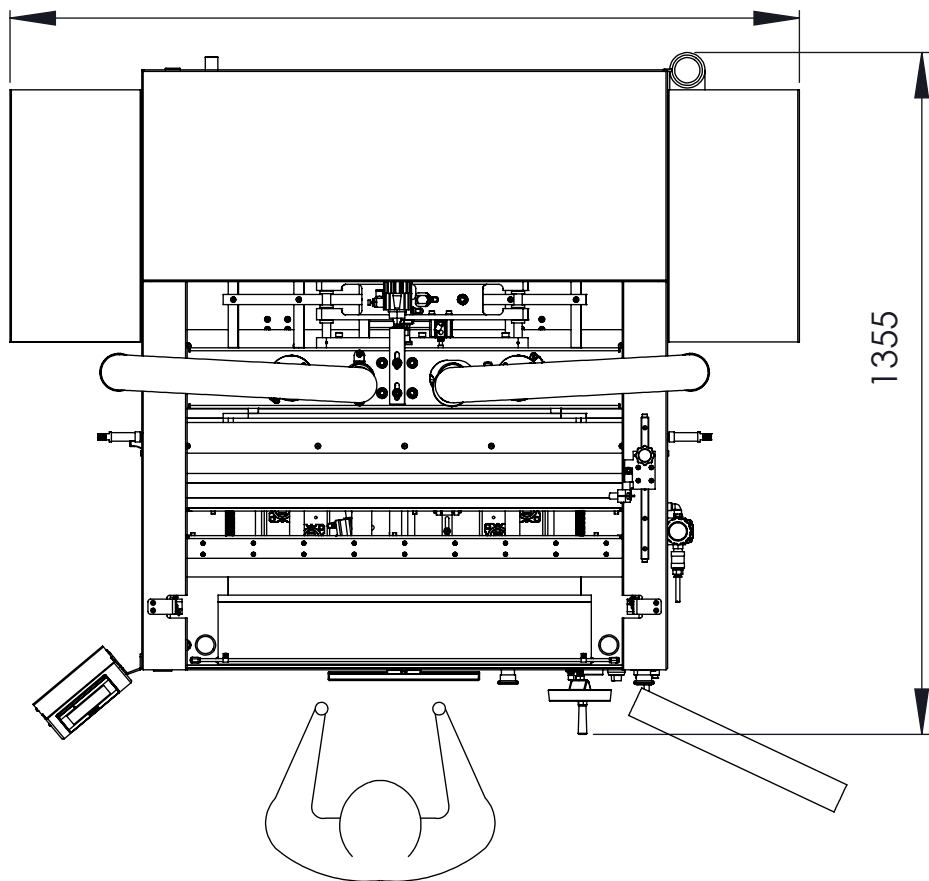
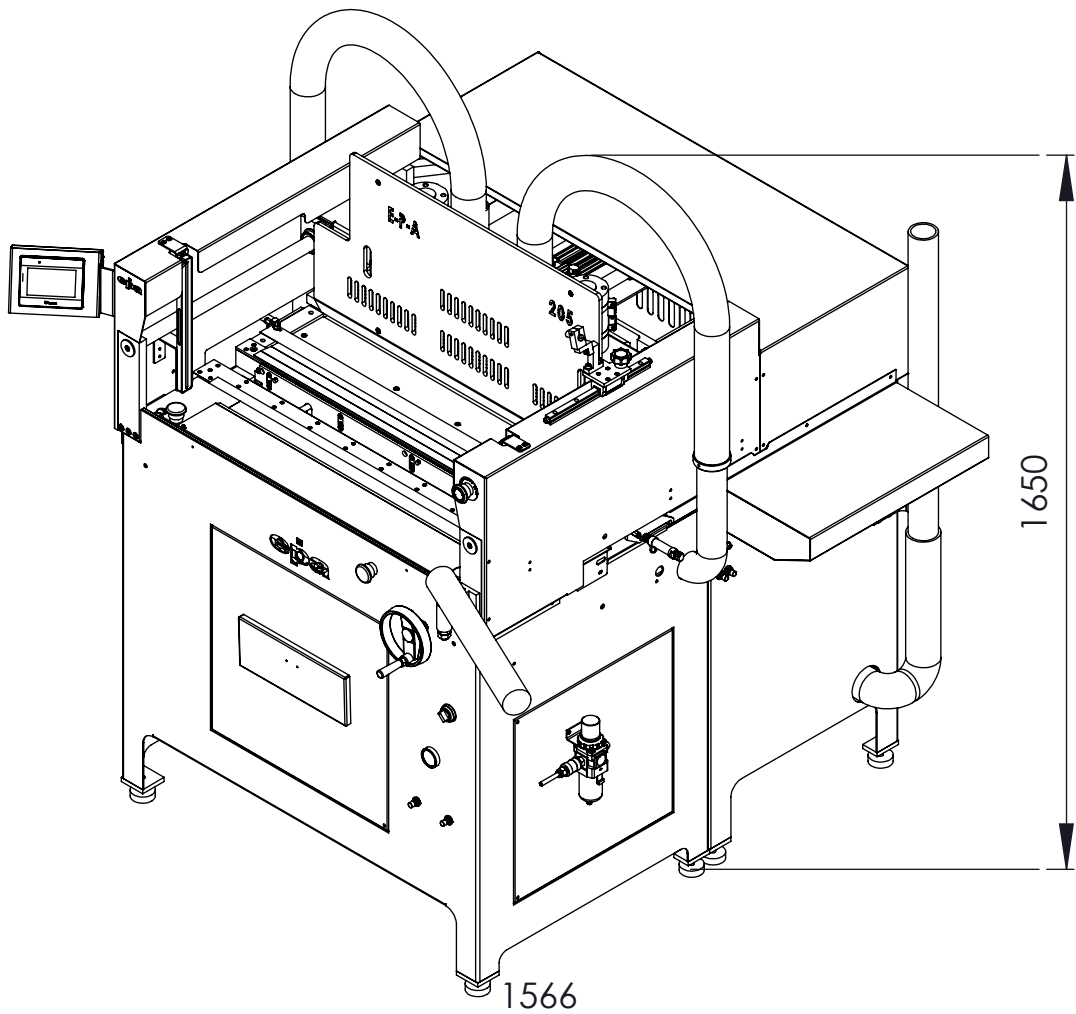
Before starting works as maintanance, part changing, adjustment quit the machine from main power source, compressed air sources and wait cooling of ironing parts.

Surely control whether there is a loose screw or loaf after maintanance, adjustment or changing

Absolutely clean the machine regularly.

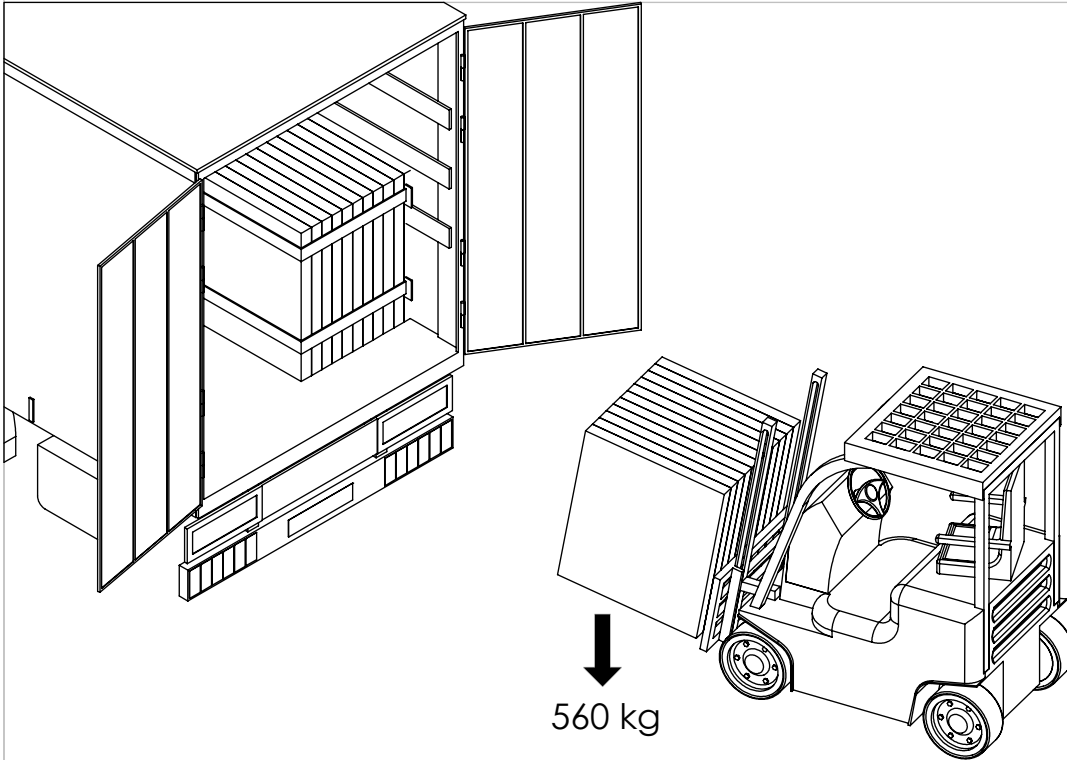
After maintanance if the machine still do not work properly, to avoid accidents cause to death or injury consult to EPA technical service urgently.

04-EPA 205 TECHNICAL INFORMATIONS



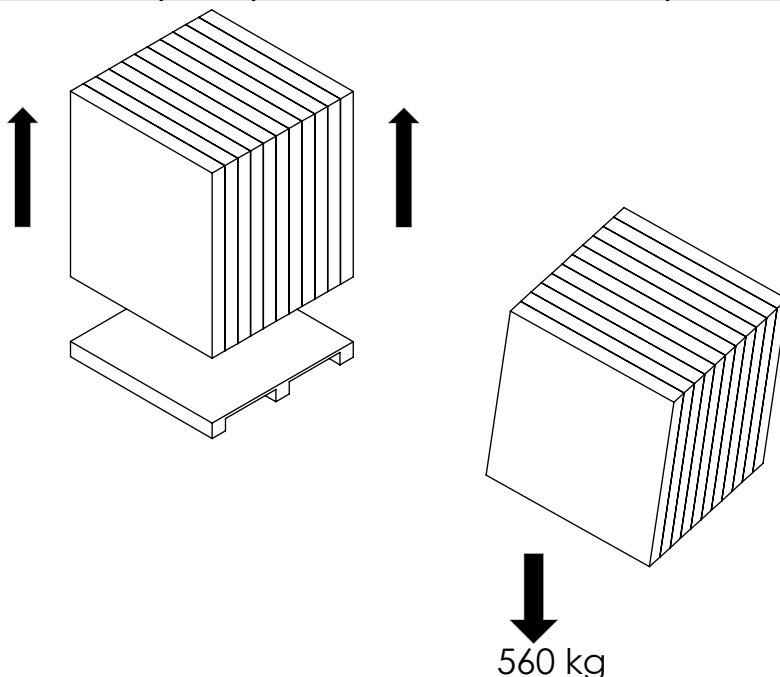
05-LIFTING AND TRANSPORT

EPA 205 is conveyable with packaged or not. In either case, ensure forks of fork-lift truck adjusted as to exact weight of the machine. While machine is moved with fork-lift truck, front face of machine turned to fork-lift truck pass forks under the machine. Place van or pick-up truck and bond belt or ropes.



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07-INSTALLATION AND SET UP

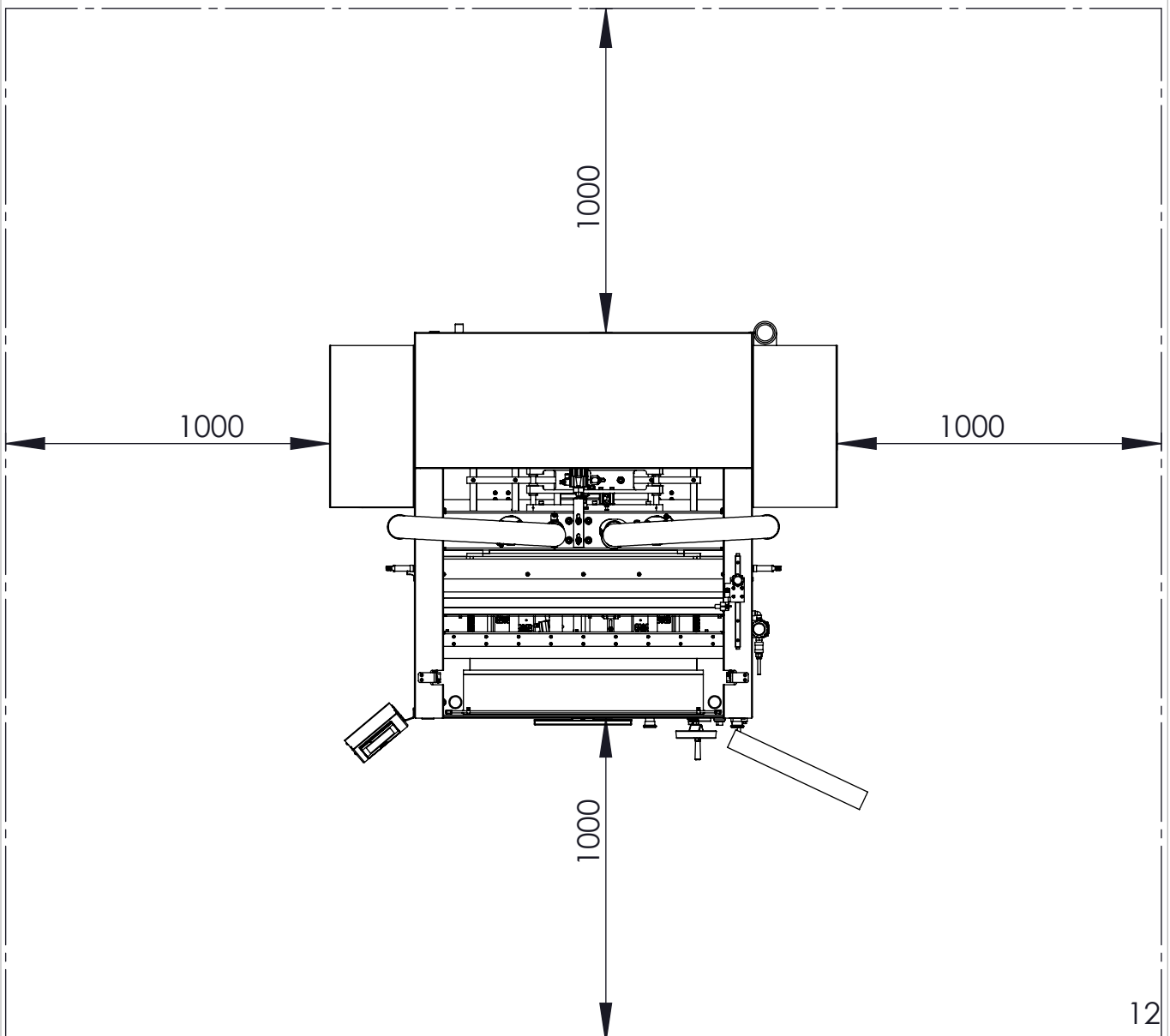
ATTENTION: This machine have to set up

Producer company can not be held responsible to problem and faults that it is resulted from inadequate links in case of not working the machine in respect of wrong set up and main power sources not parallel to informatics provided here.



If the machine will be set up over a stationary surface, please control whether surface can be removed weight of the machine. If there is burnable/ explosive/ sparkler around the machine, definitely do not set up here.

Control the machine for working and maintainance needed blank during machine setup so as to provided. Machine has to be replaced over stiff and plain surface.



Replace your machine on smooth and solid surface. As is seen in adjust the machine foot.
Figure-1

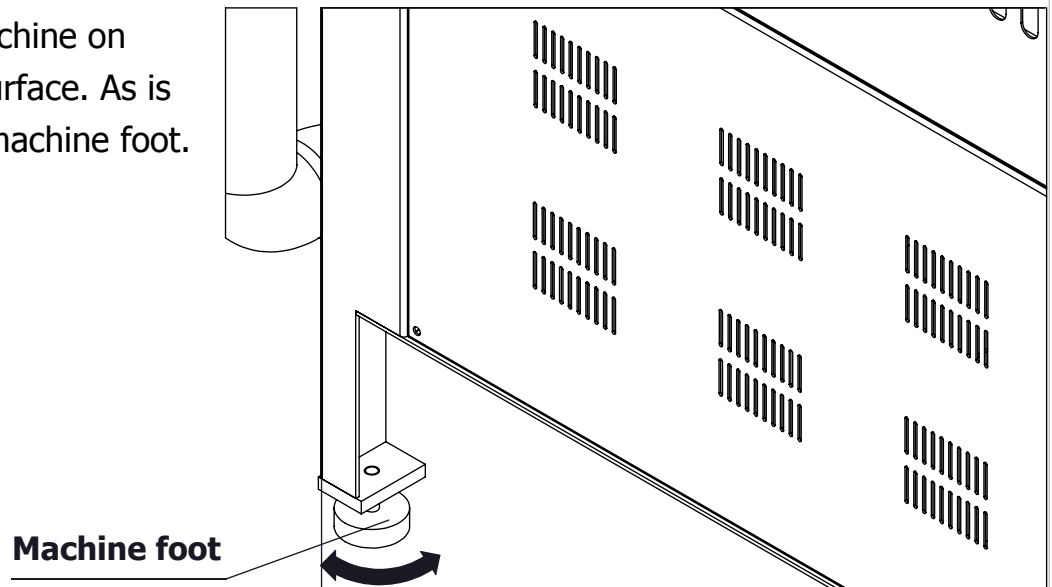


Figure-1

08-ELECTRICAL CONNECTIONS

If there is not power cable on machine, in order to connect power cable open the next panel. Pass cable from holes of cable on machine.

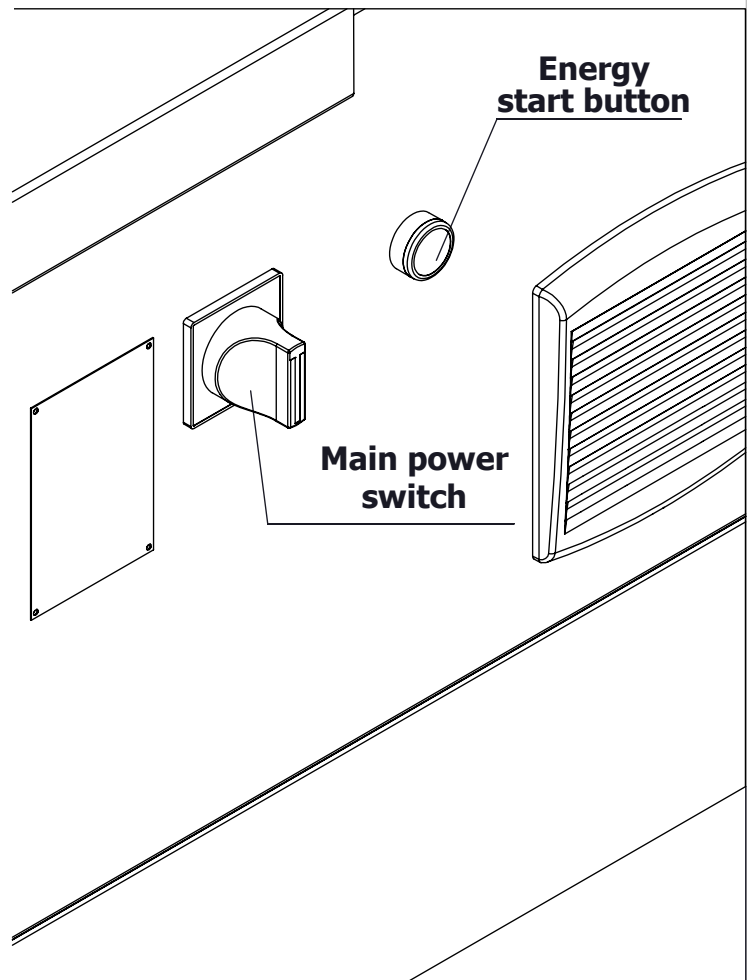
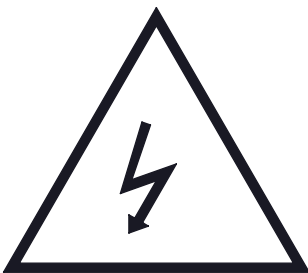


Figure 2



ATTENTION:

Electric shock dangerous exists. This point needed to special care.

09-PNEUMATIC CONNECTION

Connecting the machine to compressed air output, ensure at the rate of 6-7 atm with constant air flow machine will be working.

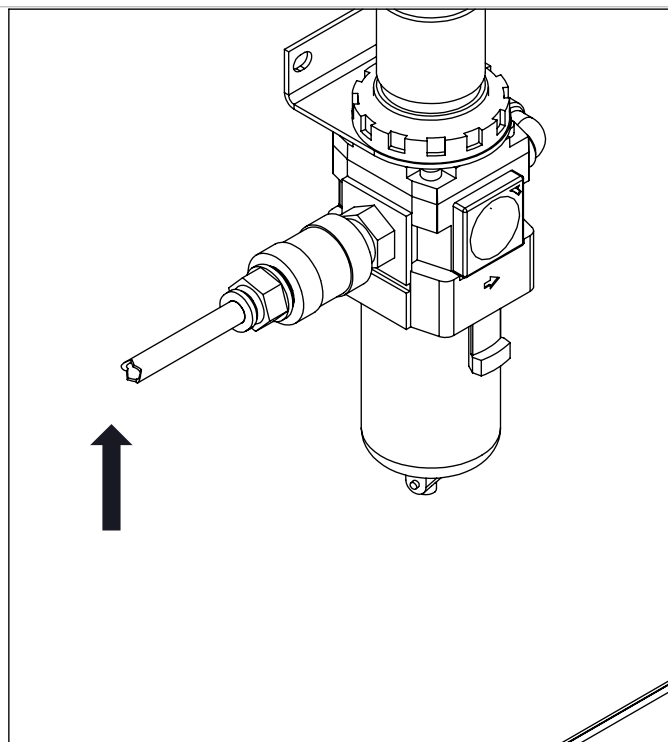


Figure-3

10-OPERATING

A-STARTING

Bring main power switch to I position and press the energy start button (figure-1)

After running approximately 15 minutes, the resistances in pressing layers will start heating and they reach to the operation temperature. This ideal temperature that we adjusted in our factory is 150 C. This value can be changed with a keyboard according to the fabric types.

Open air valve and secure that air pressure indicator indicates 6-7 atmospheres. If necessary, adjust air pressure by using regulator in filter unit.

(figure-2)

Before starting ironing, it is necessary to adjust the fabric width to be plied. This width can be any value between 16 mm and 75 mm. Use hand wheel at the right side for necessary scale adjustment.

(figure-3)

**Main
power
switch**

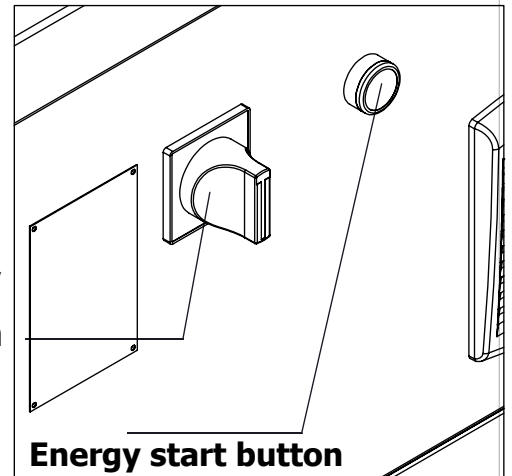


Figure-1

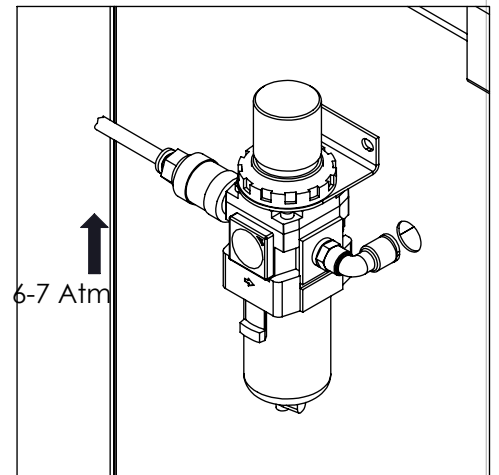


Figure-2

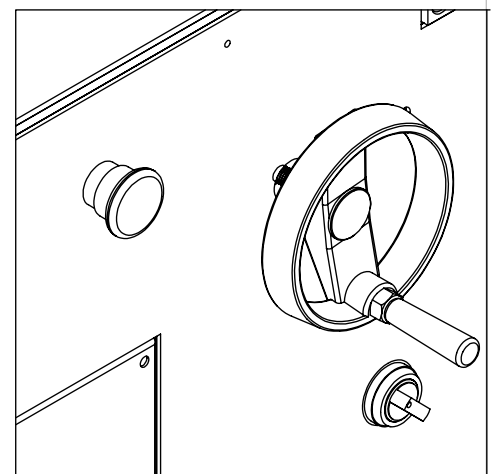


Figure-3

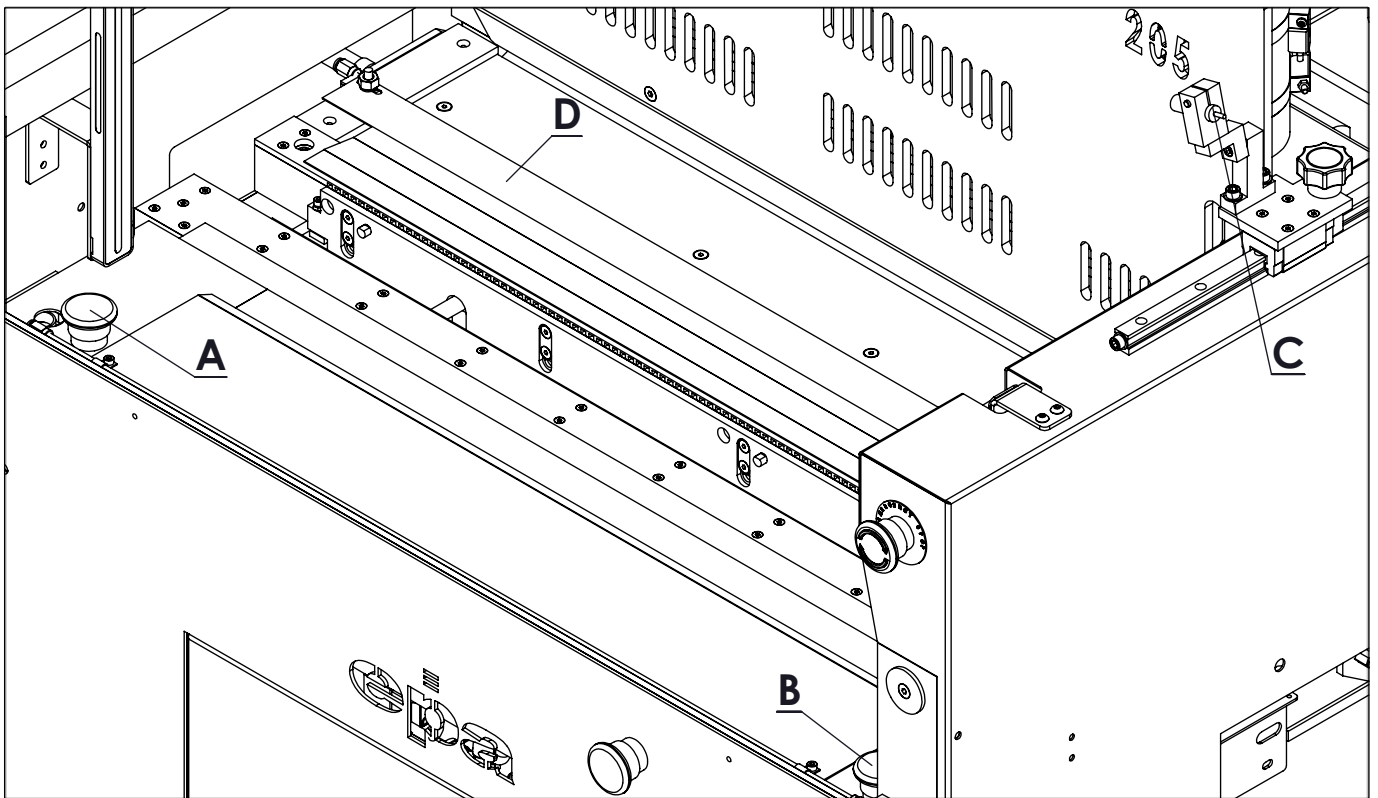


Figure-4

The way that width of packing to interior will be again between 16-75 mm, adjust the fastening rule (figure-4D) to desired value by moving with your hand

Turn the button to rightward to move the fastening rule and after the rule adjusted, by turning the button again to leftward, fasten the rule. Use cloth backup strips for measures above 30 mm.

The backup strips should not never be steadfast, it should be a little their plays. If it will be used a stripe, it is necessary laser beam for perfect packing and line tracking. For this use the lazer (Figure-4C).

Replace the cloth for packing in the machine by collimating over fastening rule. If the cloth is stripy, control packing by using the laser beam and run the vacuum by pedalling (Figure 4-A,B)

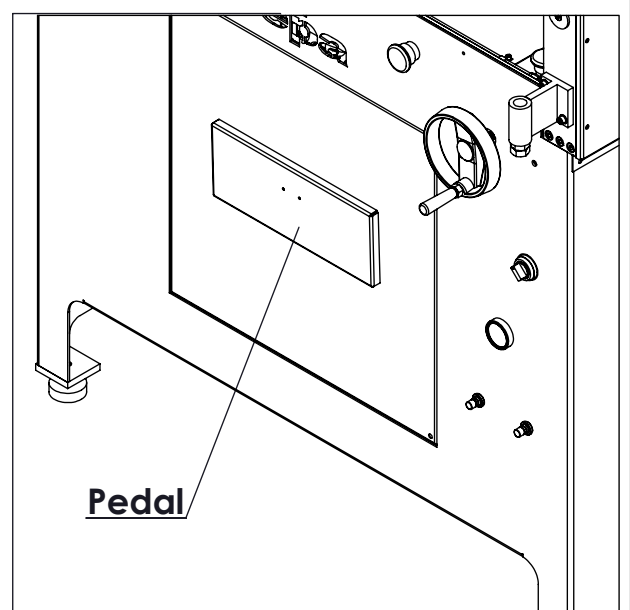


Figure-5

Run the machine by pushing two start button at same time (page14, figure 4)

After iron of first layer of the cloth is done, it is turned and it is completed iron of second layer too.

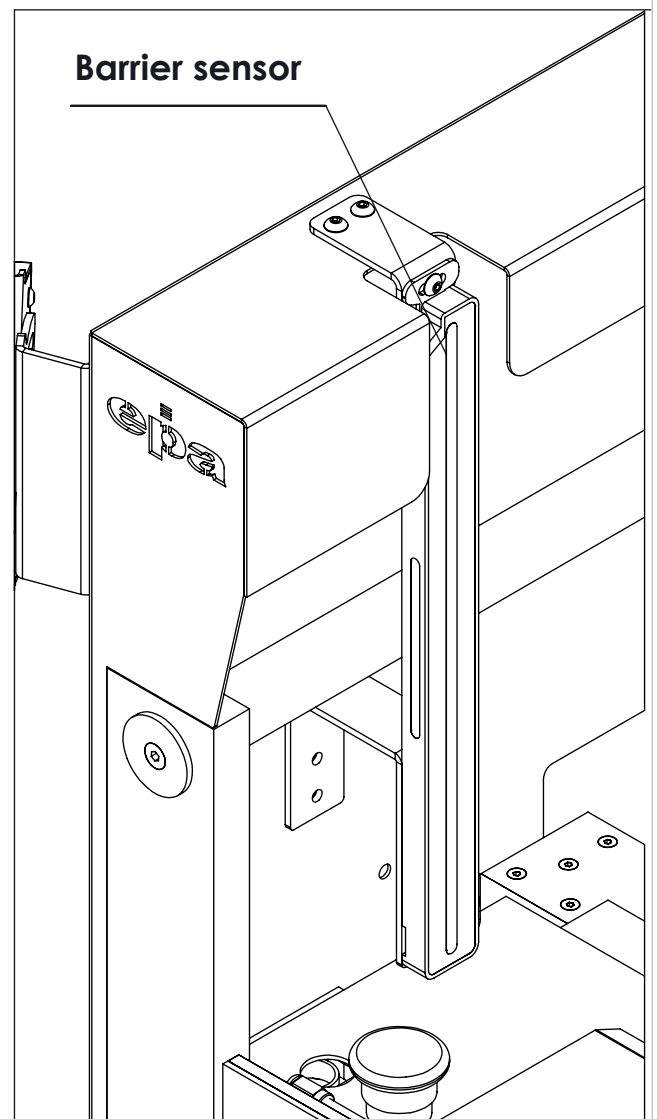
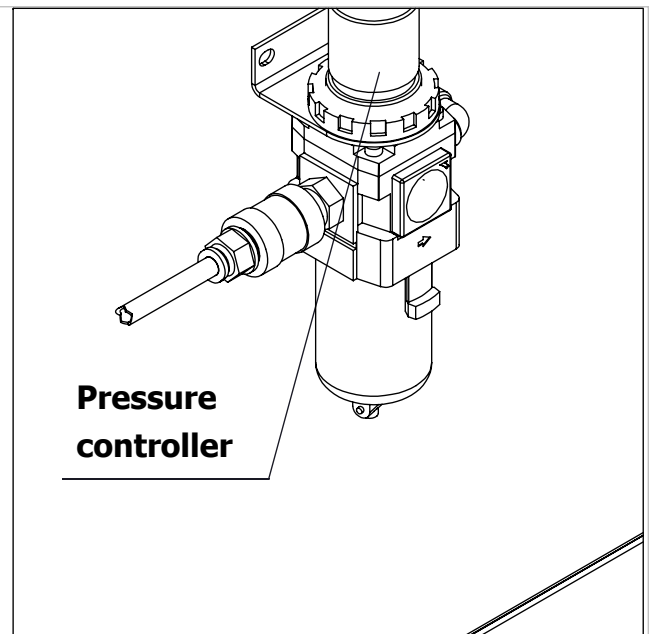


Figure-7

It is recommended to remove every 50-60 C pieces that rucked clothes are available in the store.

Push the button back on the machine to do this process easier. (figure 8-A). Open the back door, (figure 8-B) take the ironed pieces. After door of the machine is closed, start again the machine.

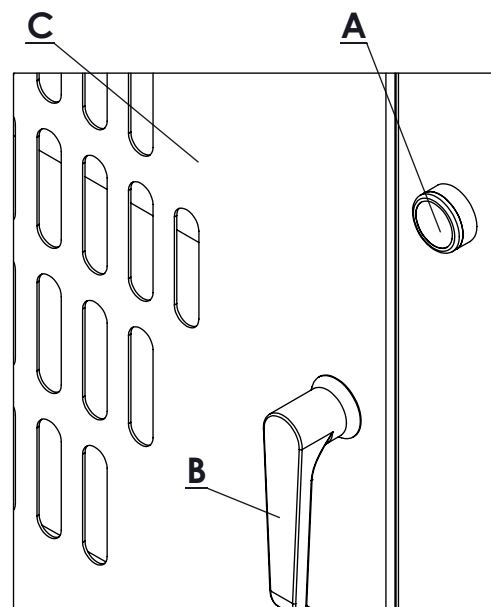


Figure-8

ATTENTION:

If the back door leaves open during this process, the machine will stop. Control the door is close to start running and push on the buttons again.

Push on the urgent stop button to stop the machine completely during malfunction or failure process.

To start the machine again; Push on the start buttons by opening urgent stop button. (figure-9)

**Emergency
stop button**

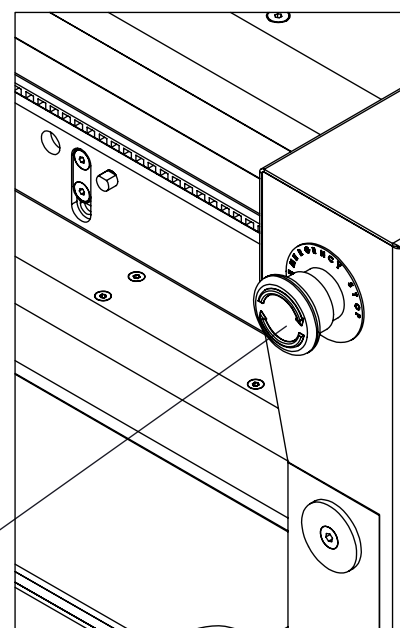


Figure-9

11-EPA 205 TOUCH- OPERATED PANEL SETTINGS

Through rapid access opportunity to information without using keyboard touch-operated panel is preferred to provide convenience in usage.

1)OPENING PAGE

When it is given first energy to the machine, as it is seen in (figure-1), will come to the screen. Touch slightly on the button to choose the language that you will use in the main page.

DOWN HEAT 0.0	TIME SETTING
UPPER HEAT 0.0	WORK SETTING
COUNTER MENU 0	INPUTS
	OUTPUTS
	ENGLISH
	TURKÇE

Figure-1

2)MAIN PAGE

When it is given first energy to the machine, as it is seen in (figure-2) will come to the screen. Touch slightly on the button to choose the language that you will use in the main page.

DOWN HEAT 0.0	TIME SETTING
UPPER HEAT 0.0	WORK SETTING
COUNTER MENU 0	INPUTS
	OUTPUTS
	ENGLISH
	TURKÇE

Figure-2

3)TIME SETTINGS PAGE

You can get at this page clicking to time settings button in main page. It is shoed machine standard times in (figure-3). In order to increase performance of the machine, time settings can be changed by using keyboard.

← 1111	
First Folding Blow	0
Second Folding Blow	0
First Folding	0
Second Folding	0
Pressing Time	0
Fabric Lifting Time	0
Resting Time	0

Figure-3

4) HEAT SETTINGS PAGE

In order to make heat setting in the machine, pushing down on "DOWN HEAT" and "UPPER HEAT" buttons in main menu as it seen in (figure-4) you can in page of heat settings.

Necessary heat value for down heat sheet, push down on 'DESIRED HEAT" button in page of down heat settings. (figure-4)



Figure-4

5) CHANGE OF TIME SETTING

To change the time settings of the machine, a keyboard will appear when you click on the desired time to change. When the desired time is written here and the "ENT" button is pressed, the desired time will be entered.



Figure-5

6) WORKING SETTINGS PAGE

You can reach this page by clicking the button on the main page. Depending on the nature of the fabric used, some operation settings on the machine may need to be changed.

You can change some operating conditions on / off by using the buttons there.

7) PIECE COUNTER

You can reach this page by using the counter button on the main page.

On this page you can see the name of the job you are doing. You can reset the number by clicking on the "DELETE" button, so you can make intermediate counts.



Figure-6

A-ALARM PAGES

Alarm screen on the machine notifies a malfunction occurring at any point to operator. According to information received here it is intervened in the machine. Alarm informations are deleted automatically when the problem is resolved.

"COMMUNICATING" warning, when it is seen on the screen, this means there is a problem communicating with screen PLC.

To resolve this issue;

Control sockets and communication cable.

Communicating....

"BACK DOOR IS OPEN" warning, when it is seen on the screen, this means back

door is open. To resolve this issue;

Close the back door.

Control back door switch.

Control cable connectors.

Alarm

ARKA KAPI AÇIK

"URGENT STOP PRESSED" warning, when it is seen on the screen, this

means urgent stop button is pressed. To resolve this issue;

- Open urgent stop button to the right.
- Control contacts of urgent stop button.
- Control cable connectors.

Alarm

ACIL STOP BASILI

"INTERFERENCE TO BARRIER" warning, when it is seen on the screen, this means it interfered to operation area the machine at run. Press the start button again to continue. The machine is a technical problem with the security barrier does not take the start. So consult to technicians trained by EPA. 21

Alarm

BARİYERE
MÜDAHALE

"MOTOR PROTECTION TRASH" warning, when it is seen on the screen, this means motor protection thermic is trash. To resolve this issue;

- Control motor protection relay in the machine wall box.
- If thermic fused, activate it.
- Although again if thermic fuses, control vacuum motor
- Control electrical current into the machine.
- Control cable connections.

Alarm

MOTOR KORUMA ATIK

CONTROL SENSORS" warning, when it is seen on the screen, to resolve issue; this

- Control sensors over the pneumatic cylinders. Control cable
- connections.

Alarm

SENSÖRLERİ
KONTROL ET

"EXTREME HEATING IN UPPER THERMOSTAT" warning, when it is seen on the screen, this means there is overheating in the upper thermostat. To resolve this issue; It can be defective thermocouple that is connected to part 100.003 coded.

(Spare parts, CHART-3)

- Relay that controls the resistance can be defective
Control cable connections..

Alarm

ÜST TERMOSTATTA
AŞIRI ISINMA

"EXTREME HEATING IN BOTTOM THERMOSTAT"

warning, when it is seen on the screen, this means there is overheating in the bottom thermostat. To resolve this issue; It can be defective thermocouple that is connected to part 100.001 coded. (Spare parts, CHART-1)

Relay that controls the resistance can be defective.

- Control cable connections.

Alarm

ALT TERMOSTATTA
AŞIRI ISINMA

12-MAINTENANCE

By opening front plate of the machine intra engine and collector, clean with air cleaner regularly every day.

If absorption of the cloth is not enough, clean collector filter. Despite filter is cleaned, if absorption of the cloth is not sufficient level, it needs to clean ducts of vacuum. For this consult to your factory trained technicians or to technical services of EPA .

After the machine have been used long time, it is suggested to clean parts of hoarded on its surface.

A-CHANGING GLAZE BREAKER

For preventing glaze due to the heat of the ironed fabric, control glaze breaker teflon on ironing head of the machine regularly. If there is any deformation of teflon, get help from your factory trained technicians or from technical services of EPA .

13-MALFUNCTIONS AND CAUSES

1. If the iron plates does not heat enough;
 - Control sufficiency of the resistance. Contro sufficiency of thermal sensors.l
 - Control the electromagnetics switch.

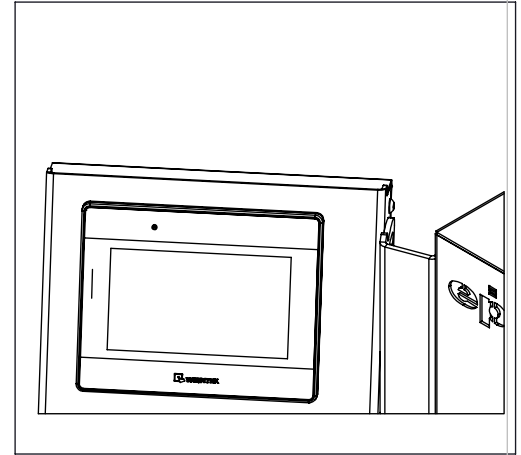


Figure-1

- 2) If there is an irregular heat;Control sufficiency of thermal sensors.

← E101	
First Folding Blow	0
Second Folding Blow	0
First Folding	0
Second Folding	0
Pressing Time	0
Fabric Lifting Time	0
Resting Time	0

Figure-2

- 3)If there is a incorrect ironing; Control adjusted heat.

- Control adjusted heat is hot enough.

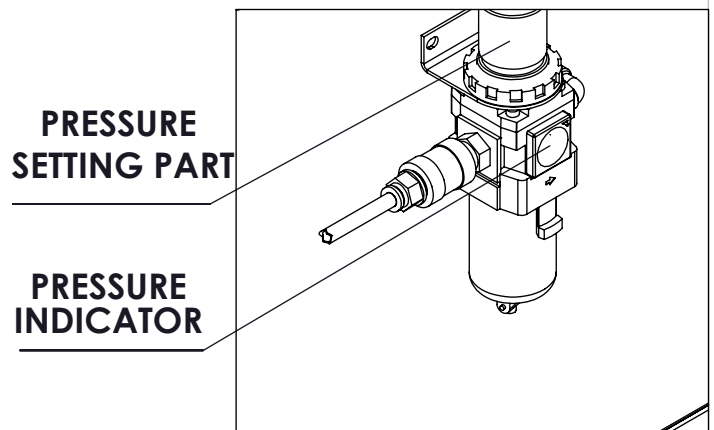


Figure-3

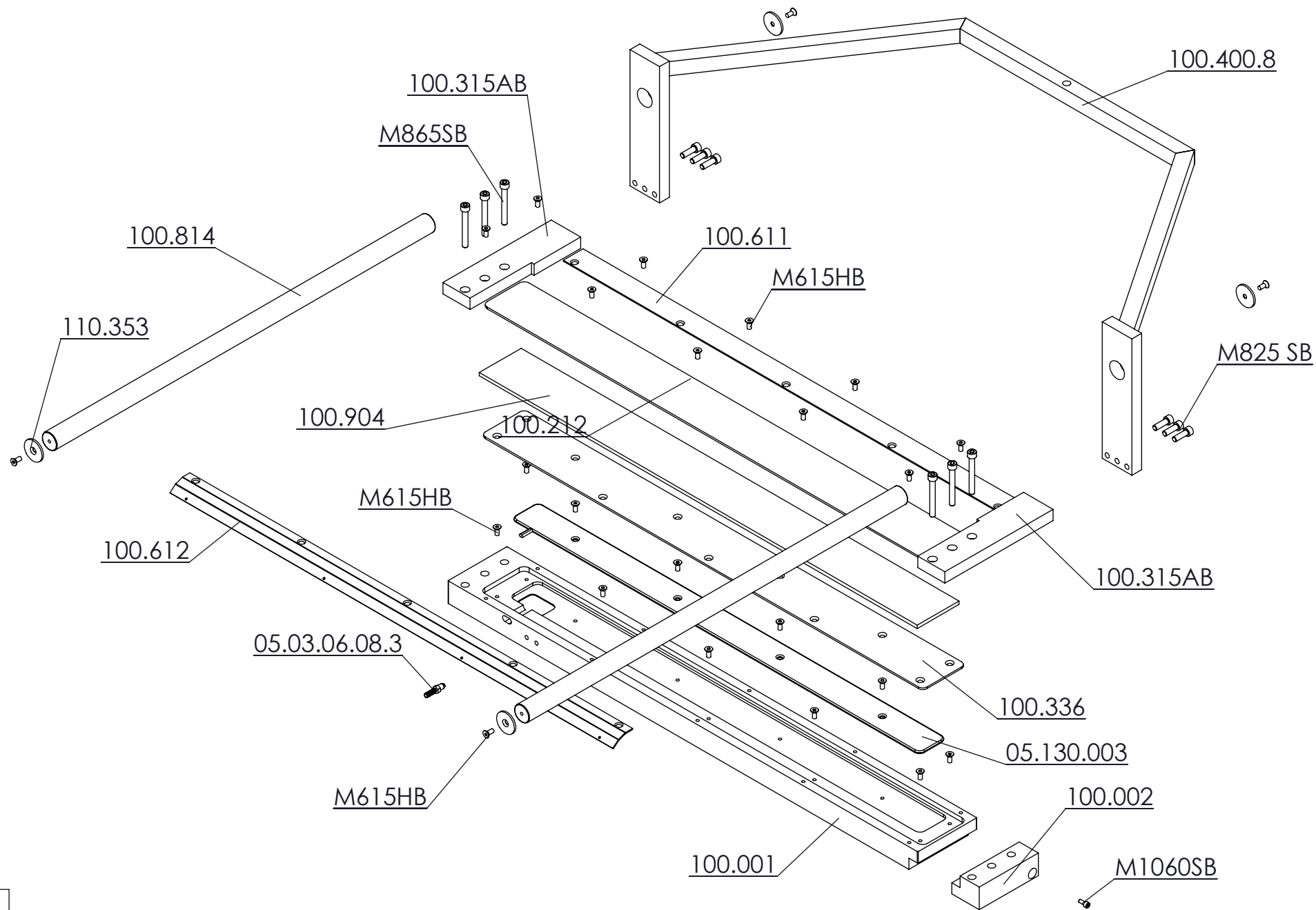
- 4) If the cloth can not open, while it is moving to ironing area;
- Control vacuum breaker belt.
- 5) If the fabric is crumpled up in turn Cancel the first packing from scre Control vacuum traction.
- Control air pressure.
 - Remove dirt or lint.

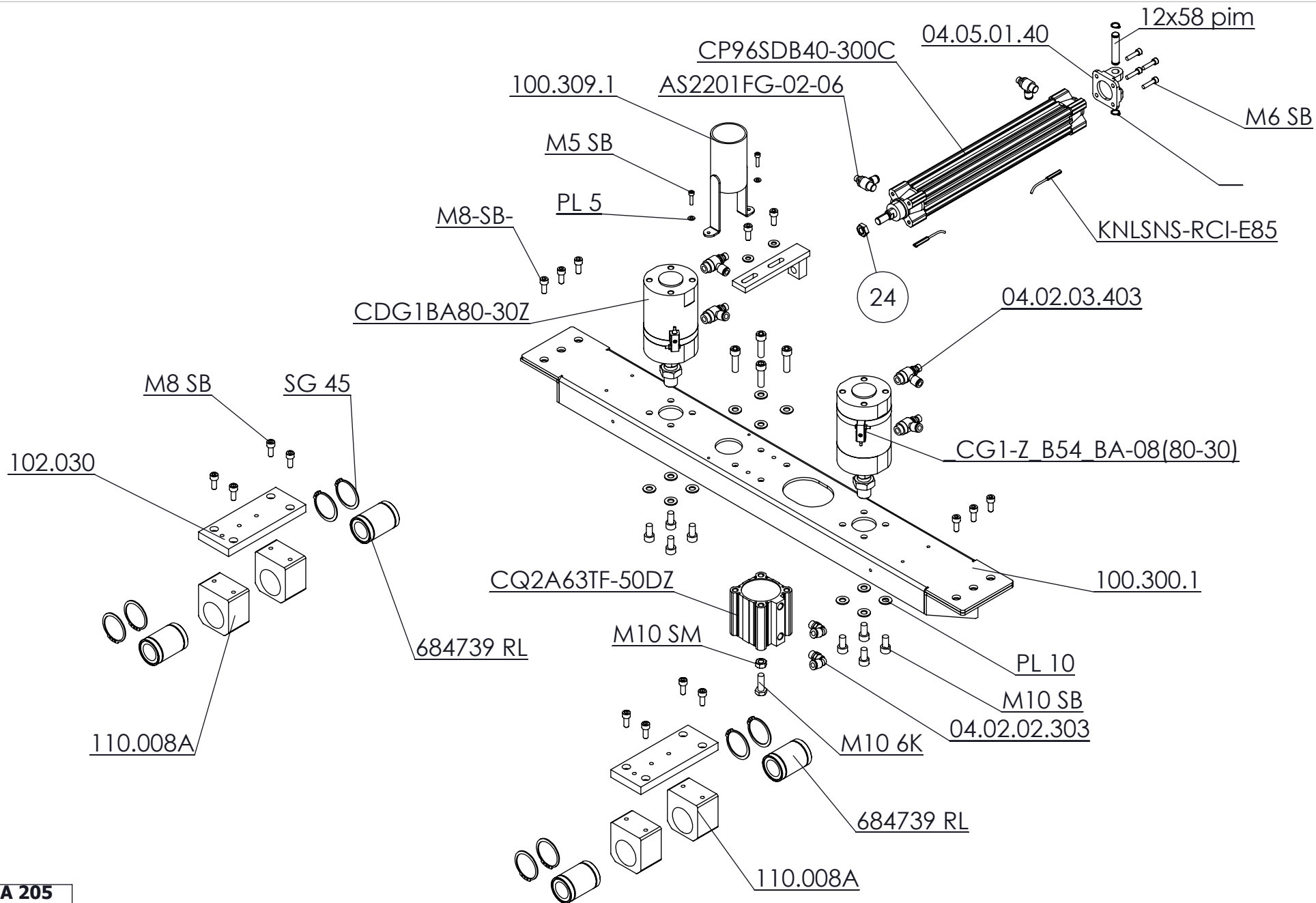
14-SPARE PART CHART

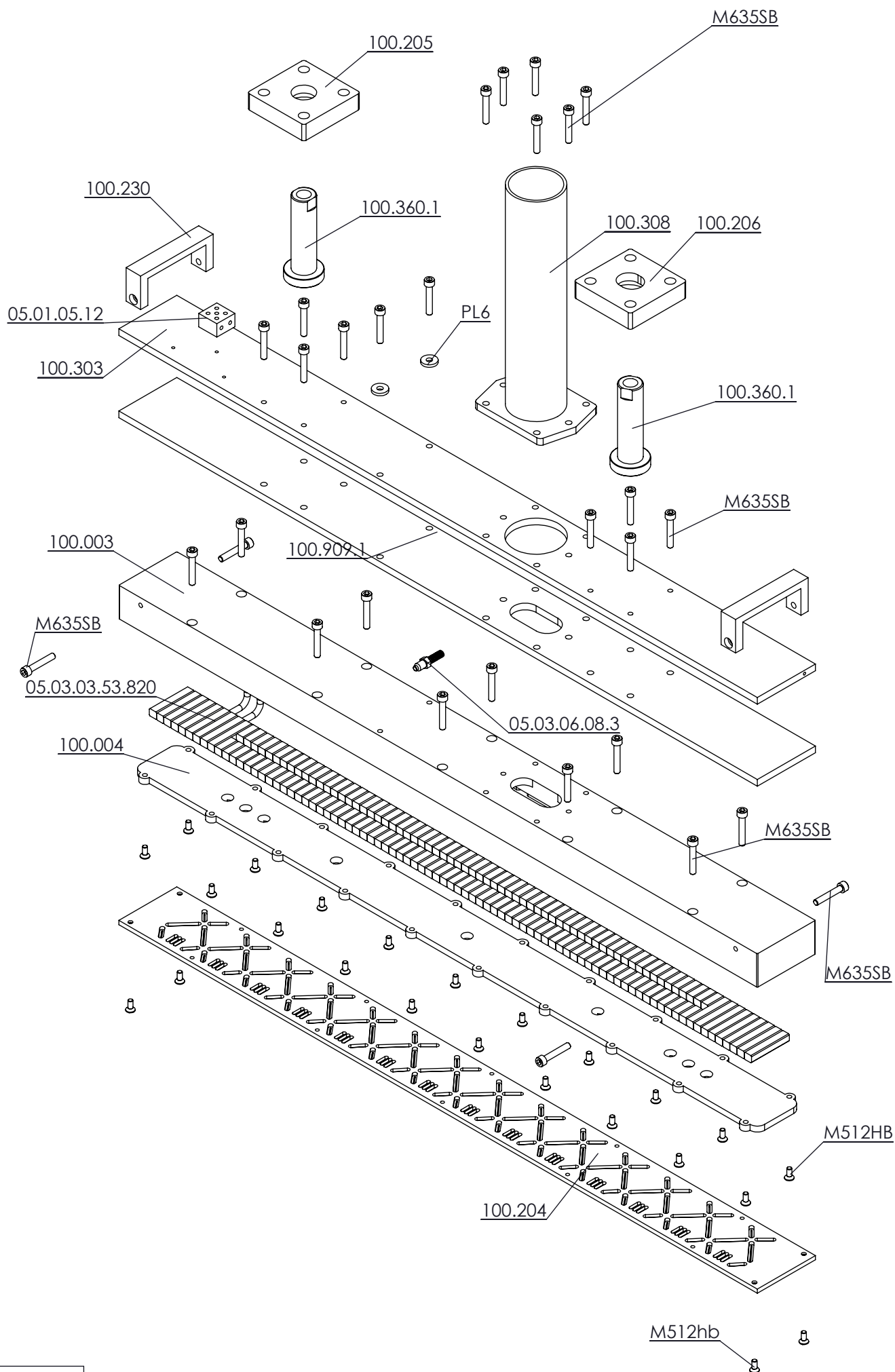
Machine model and serial no please inform us about following infos, we can provide your spare part promptly:

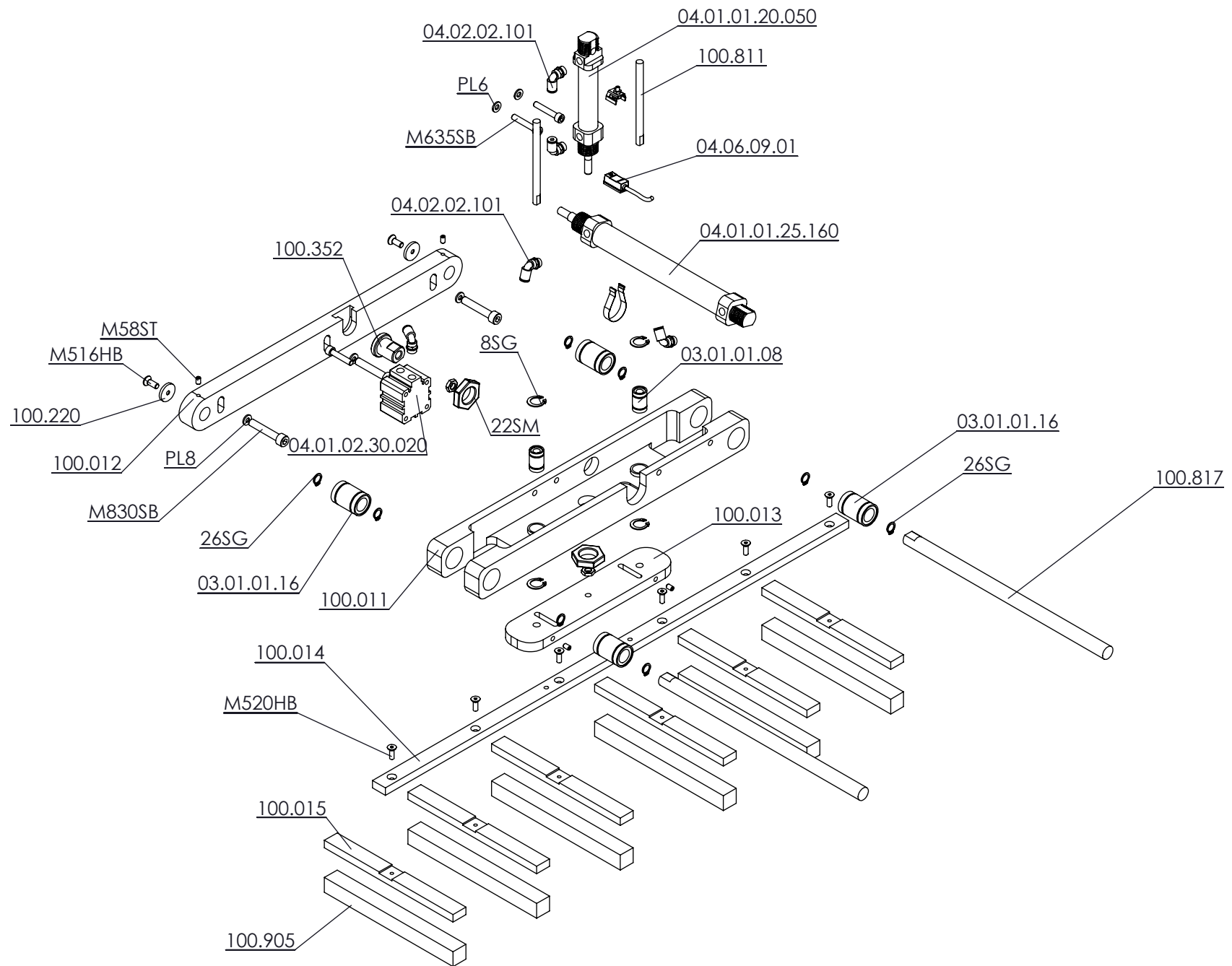
Check your code on your spare part chart

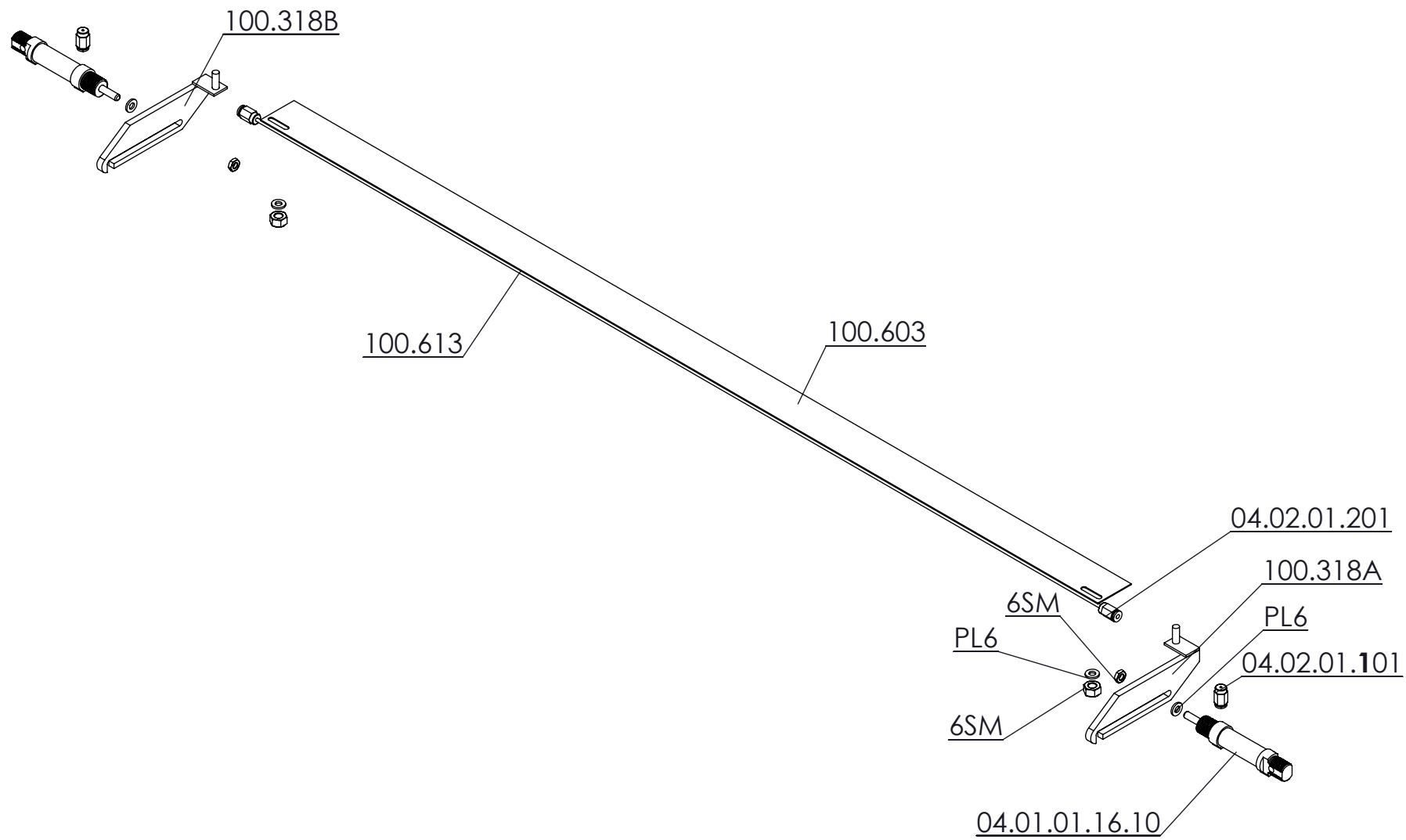
Example: Shirt front placket pressing&creasing machine model **EPA 205** serial no ... code ... `part

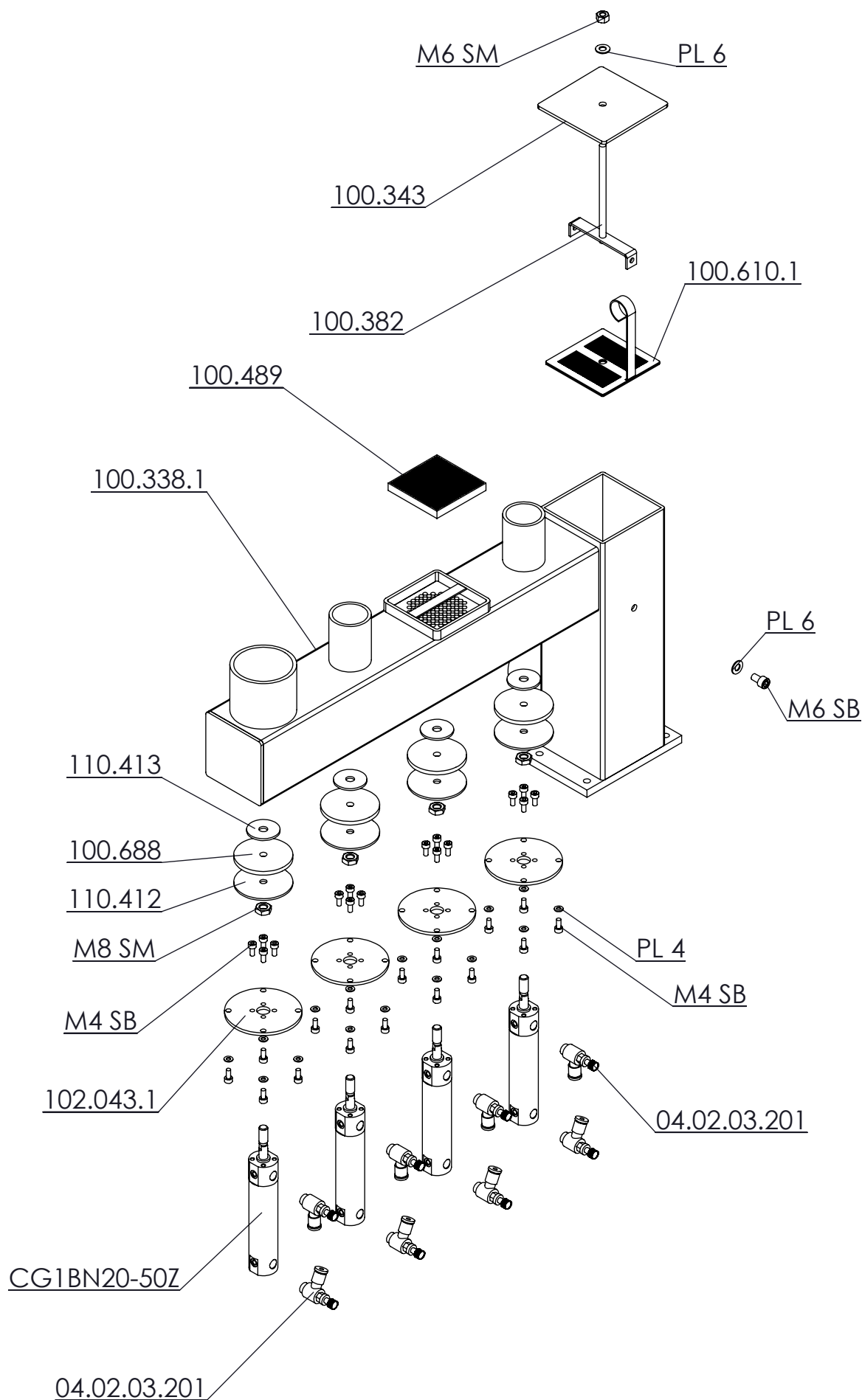


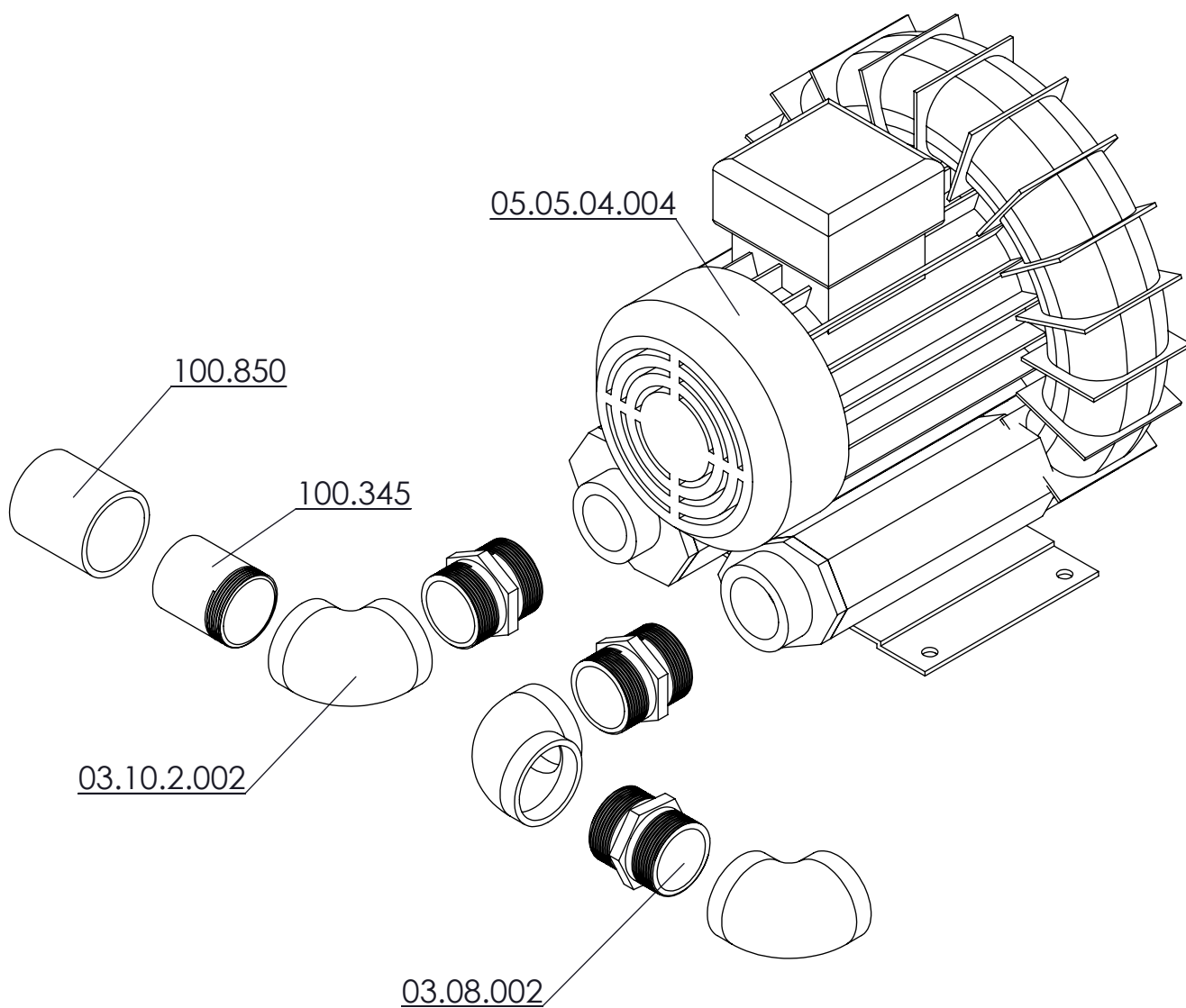


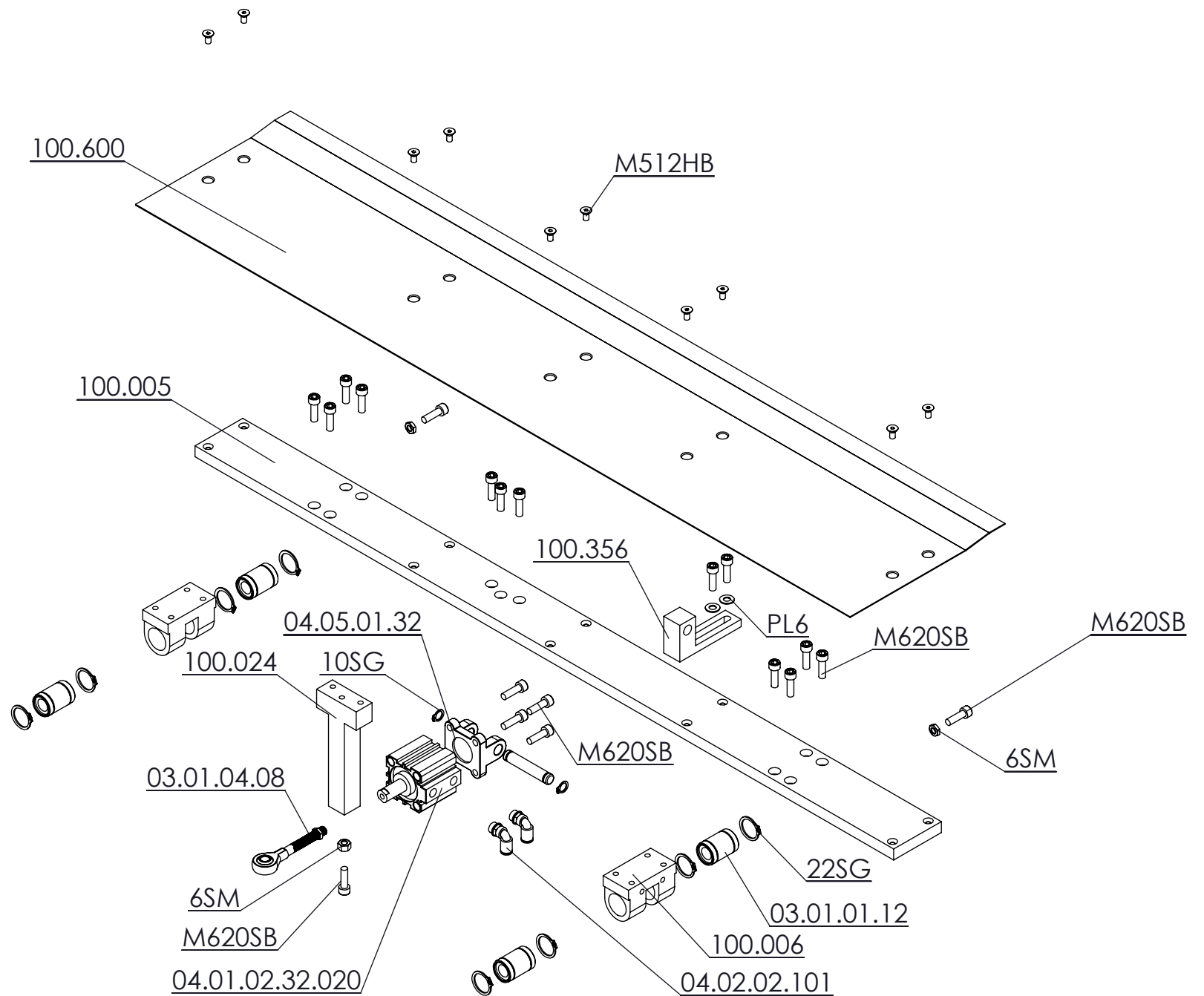


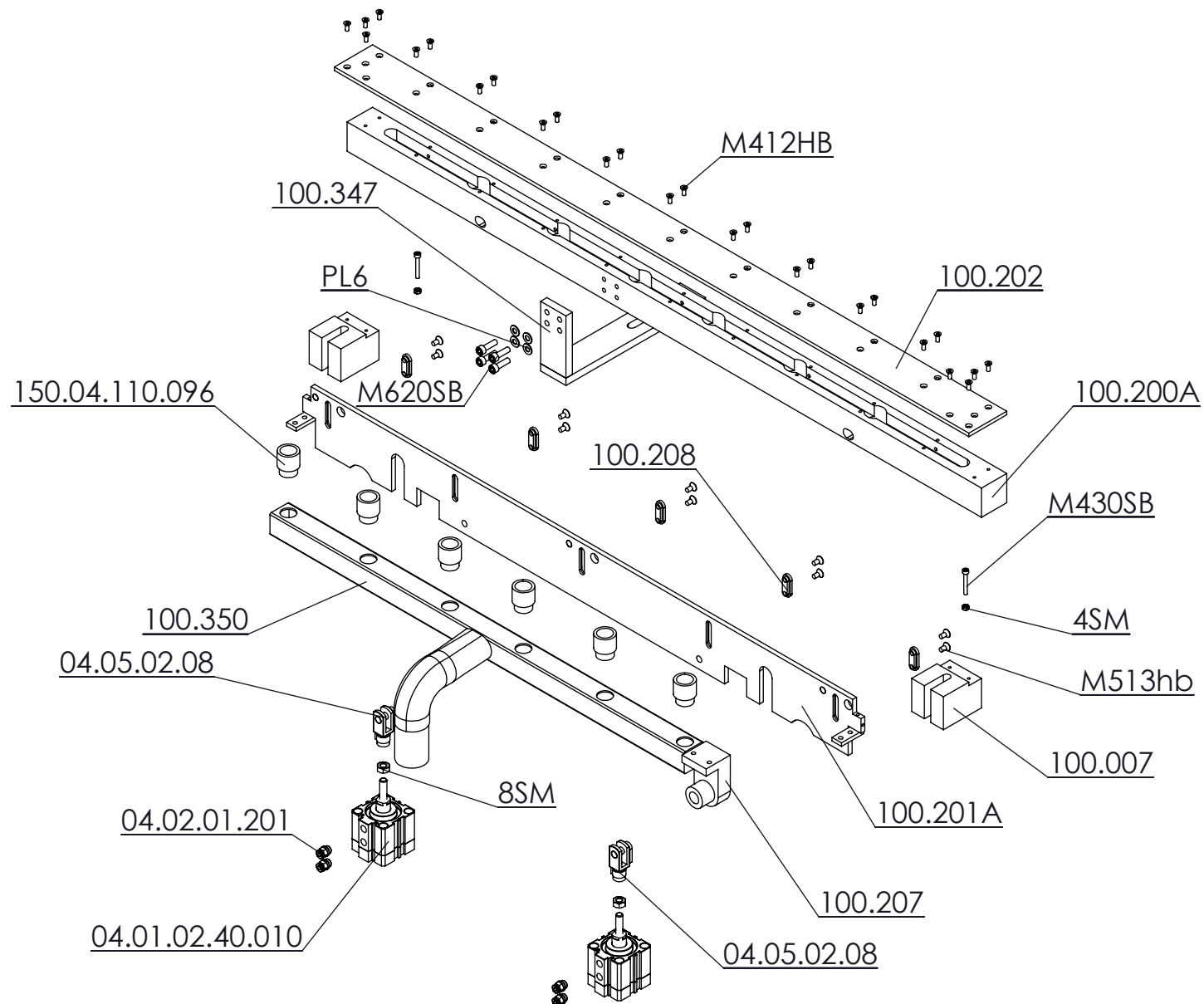


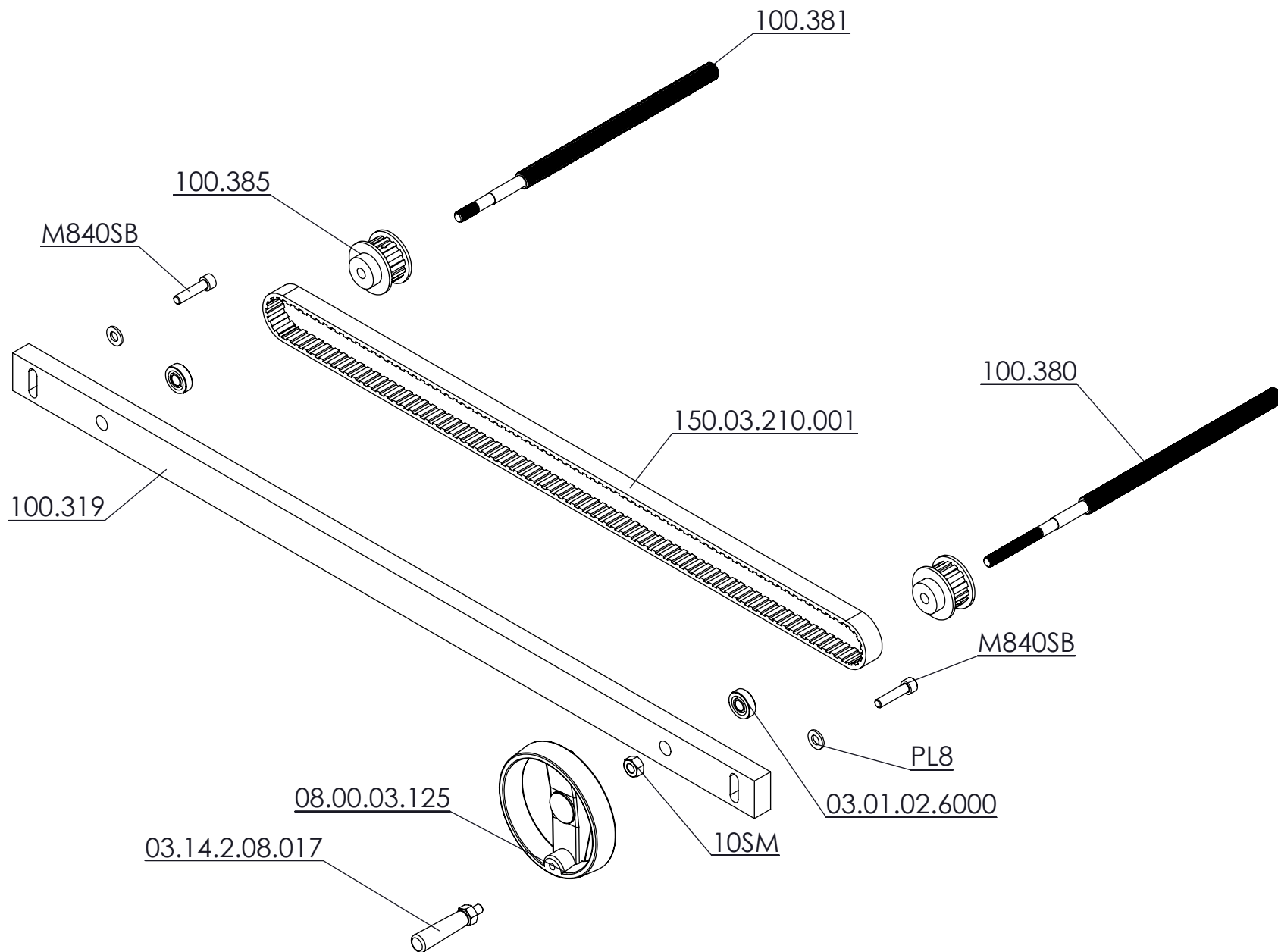


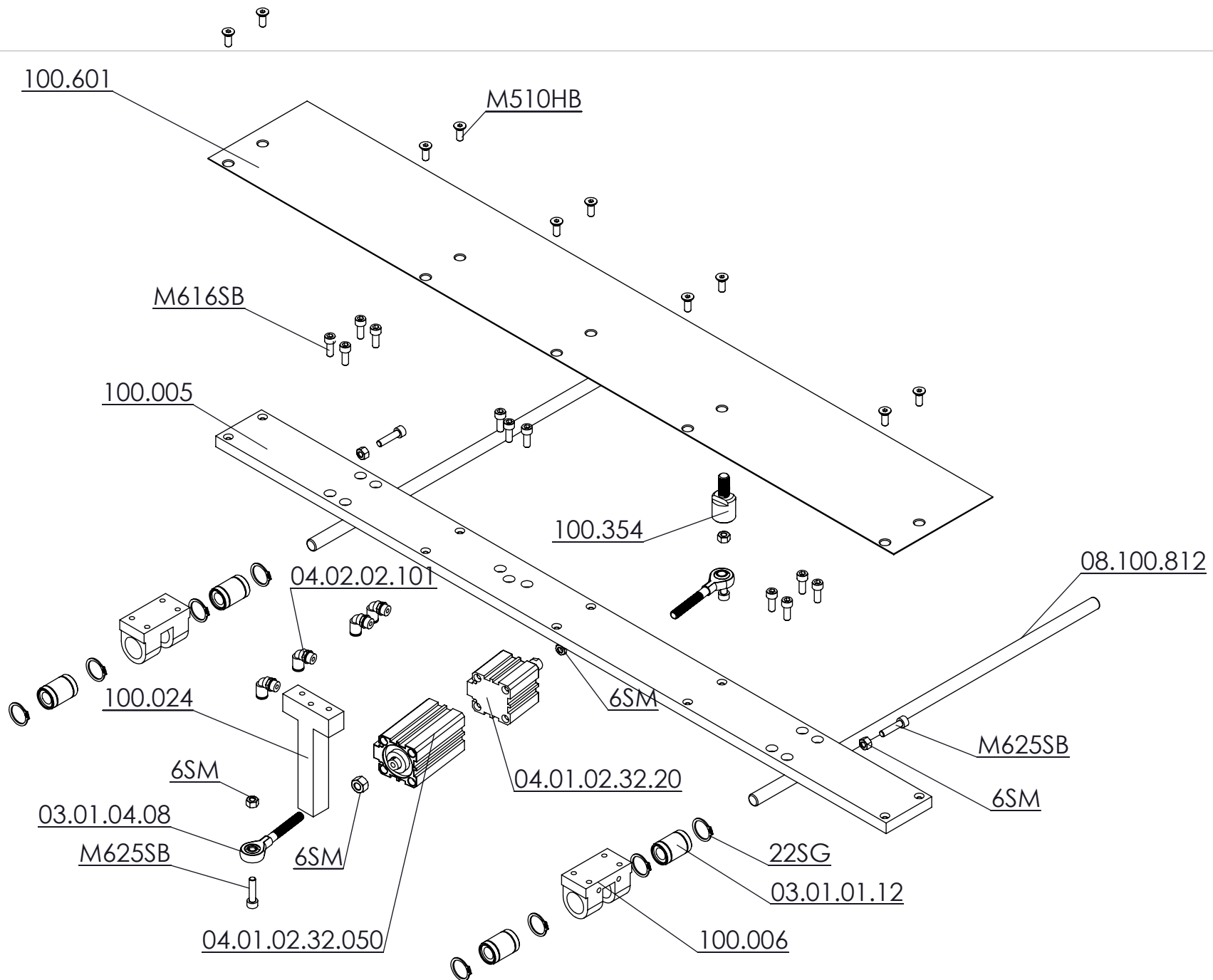


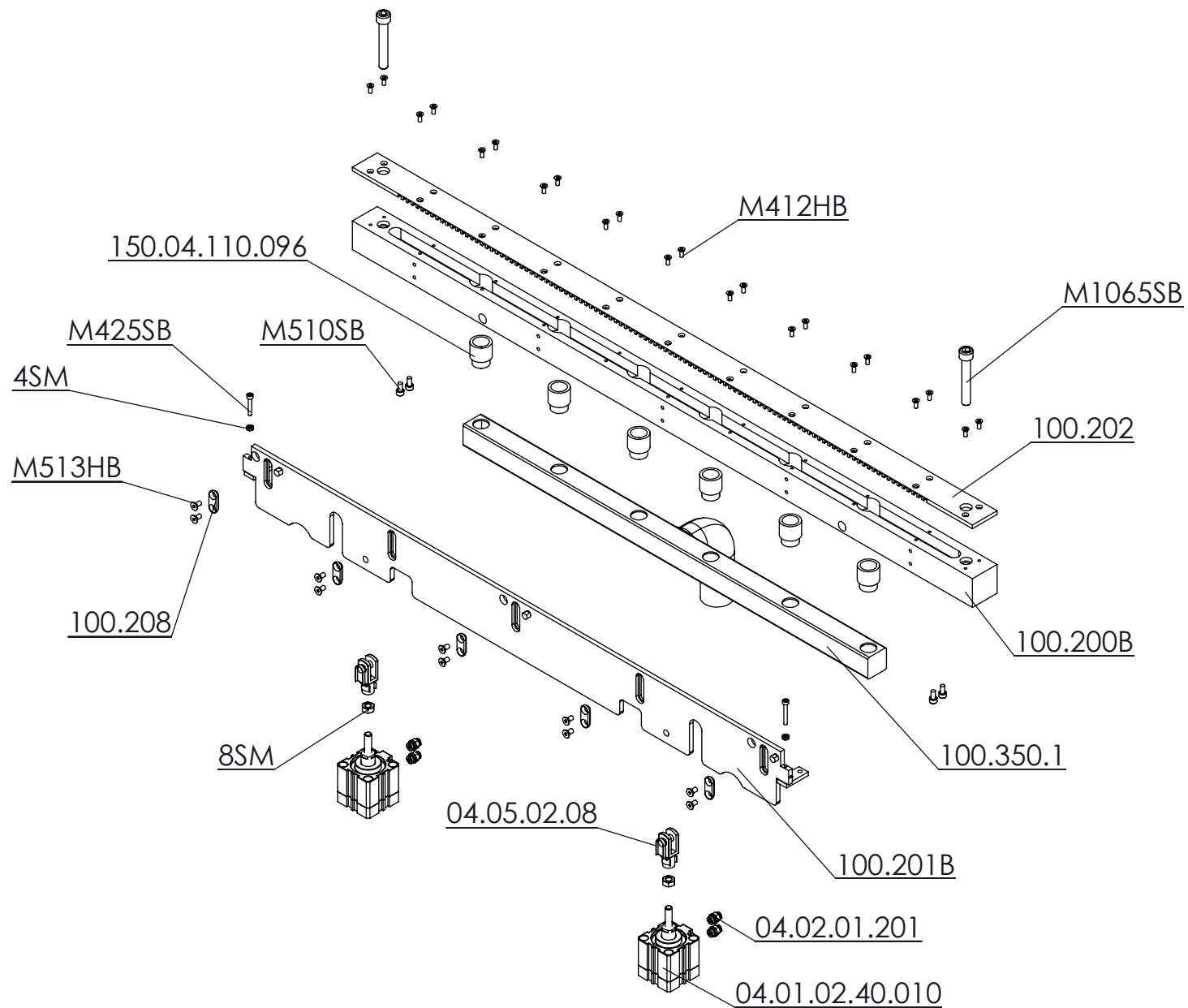


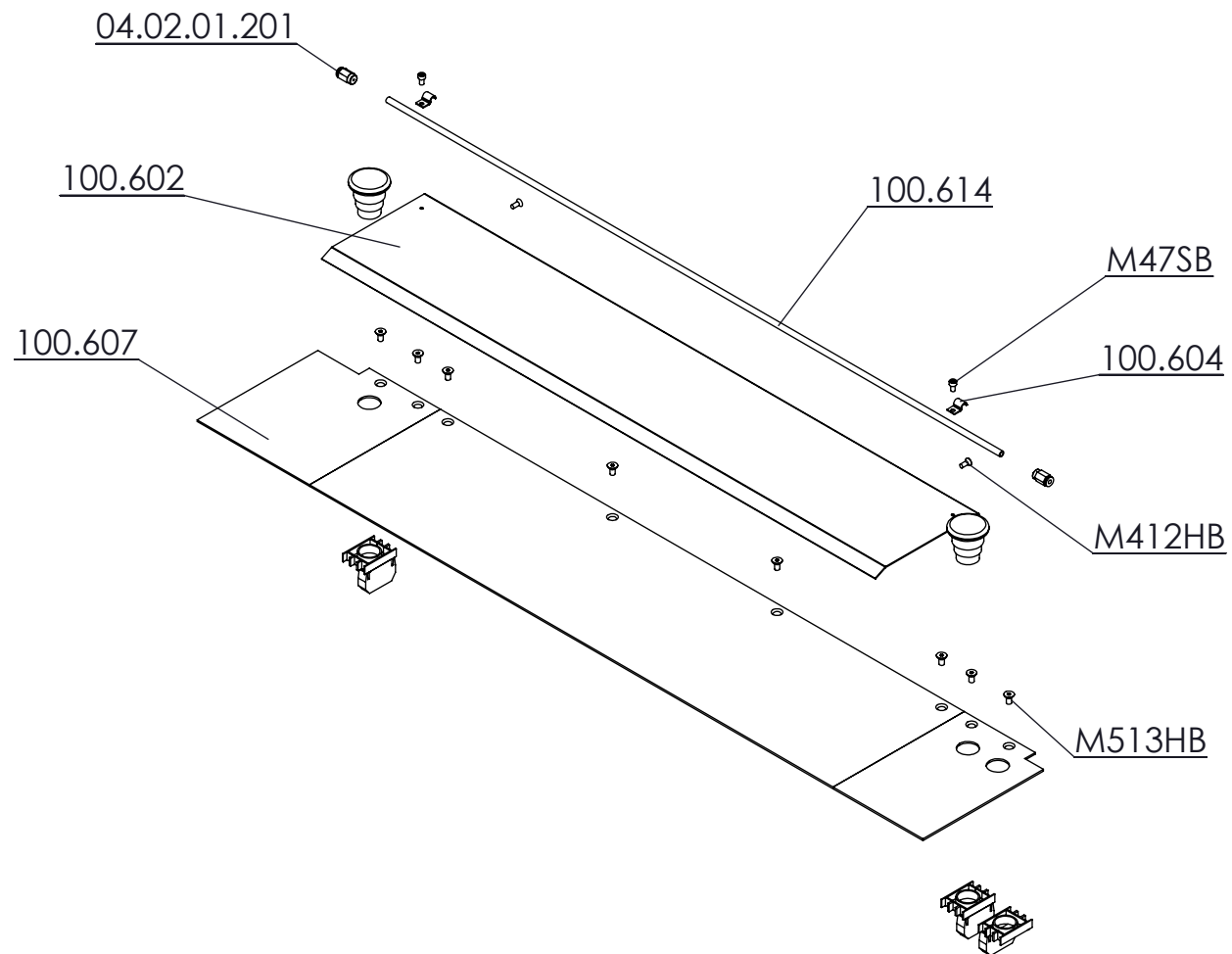












socket button head screw iso

100.055.5

SF2C-H16-P-E_APRAT

100.057.5

SF2C-H16-P-E

SF2C-H16-P-E_APRAT

socket button head screw iso

SF2C-H16-P-E_APRAT

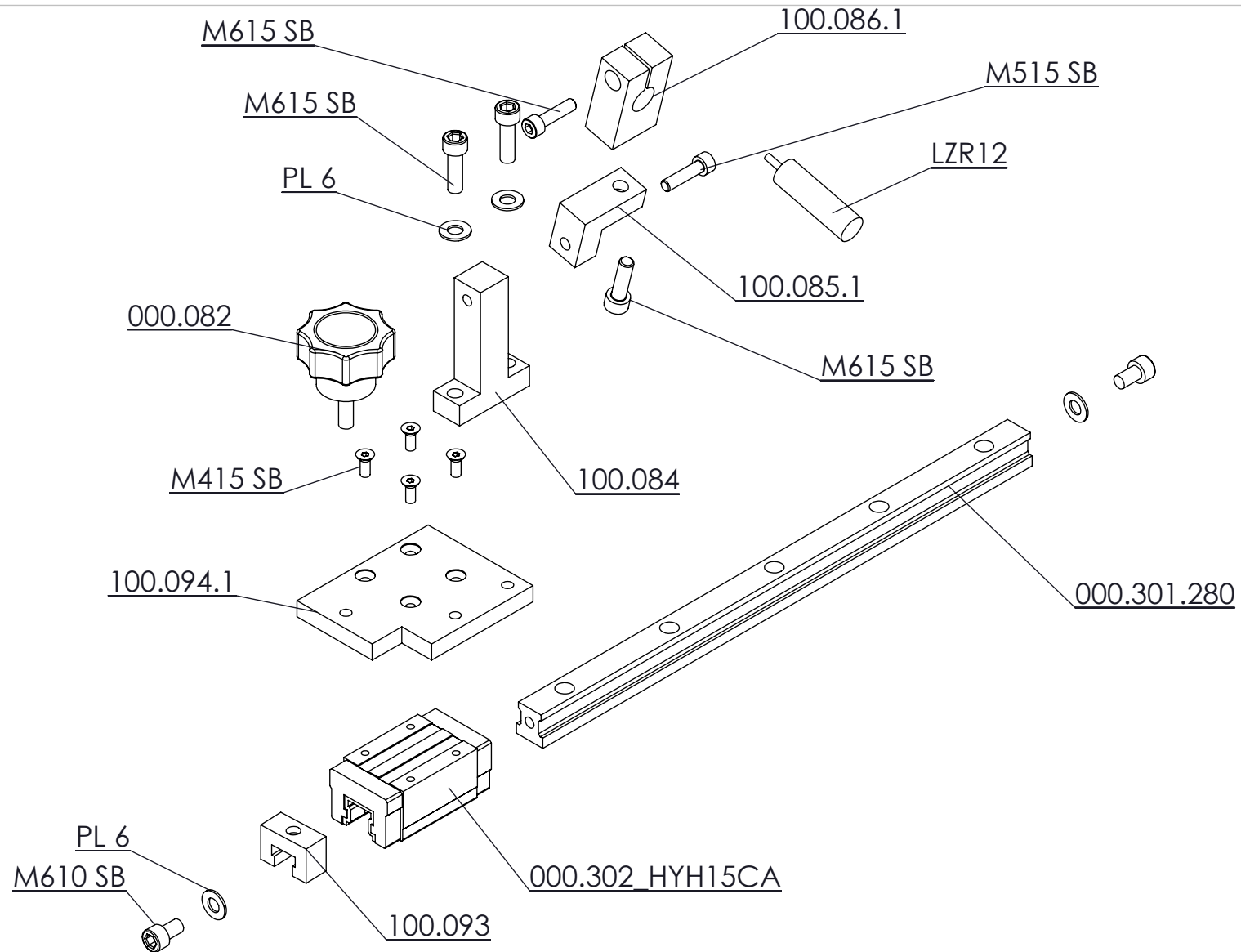
socket button head screw iso

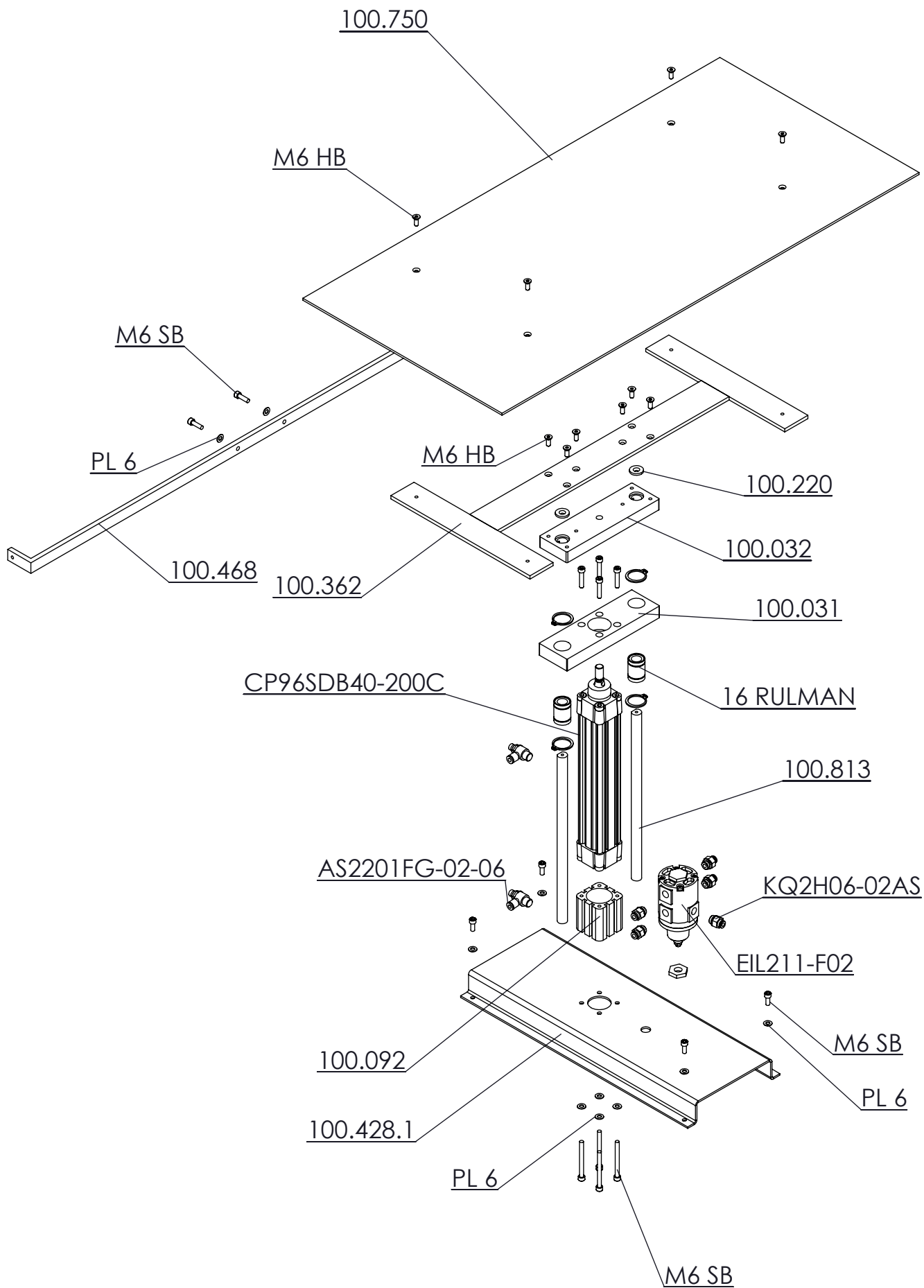
SF2C-H16-P-E

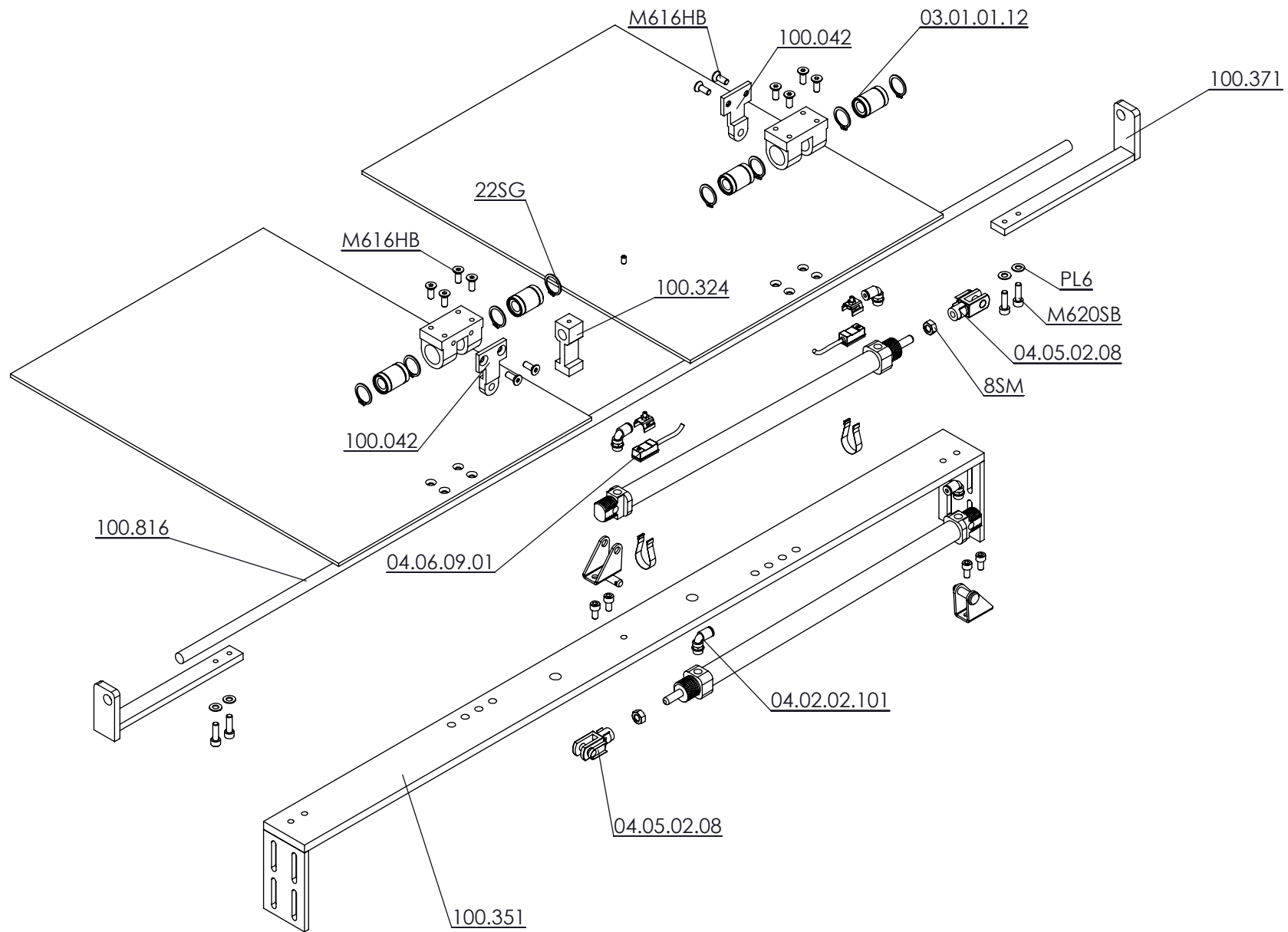
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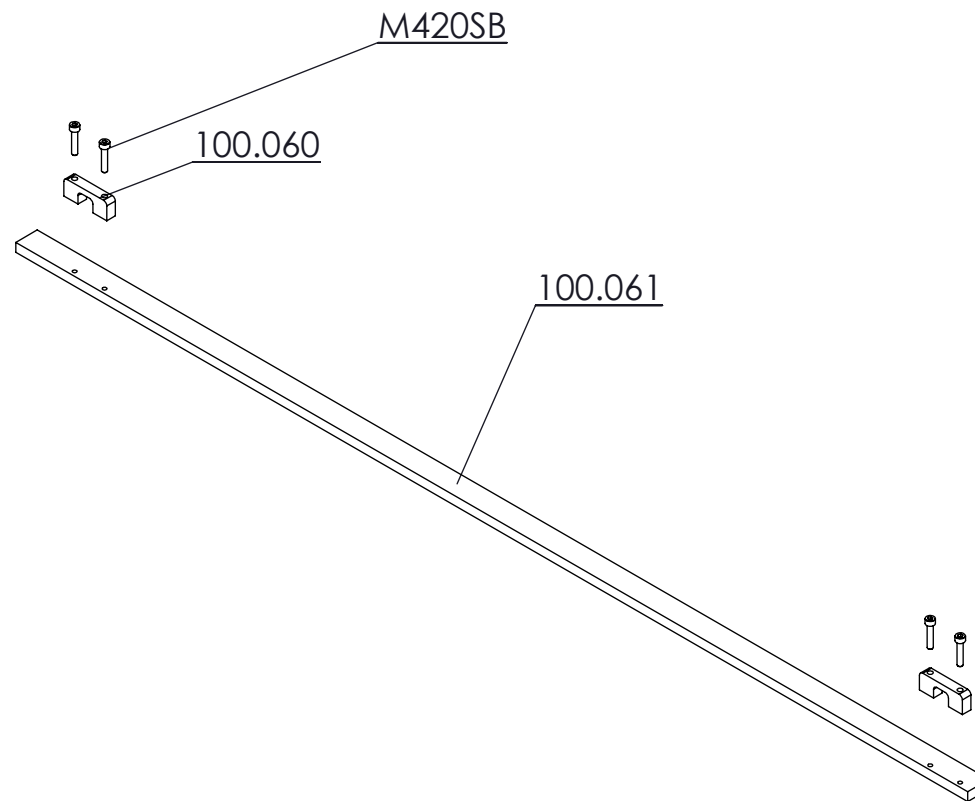
SF2C-H16-P-E_APRAT

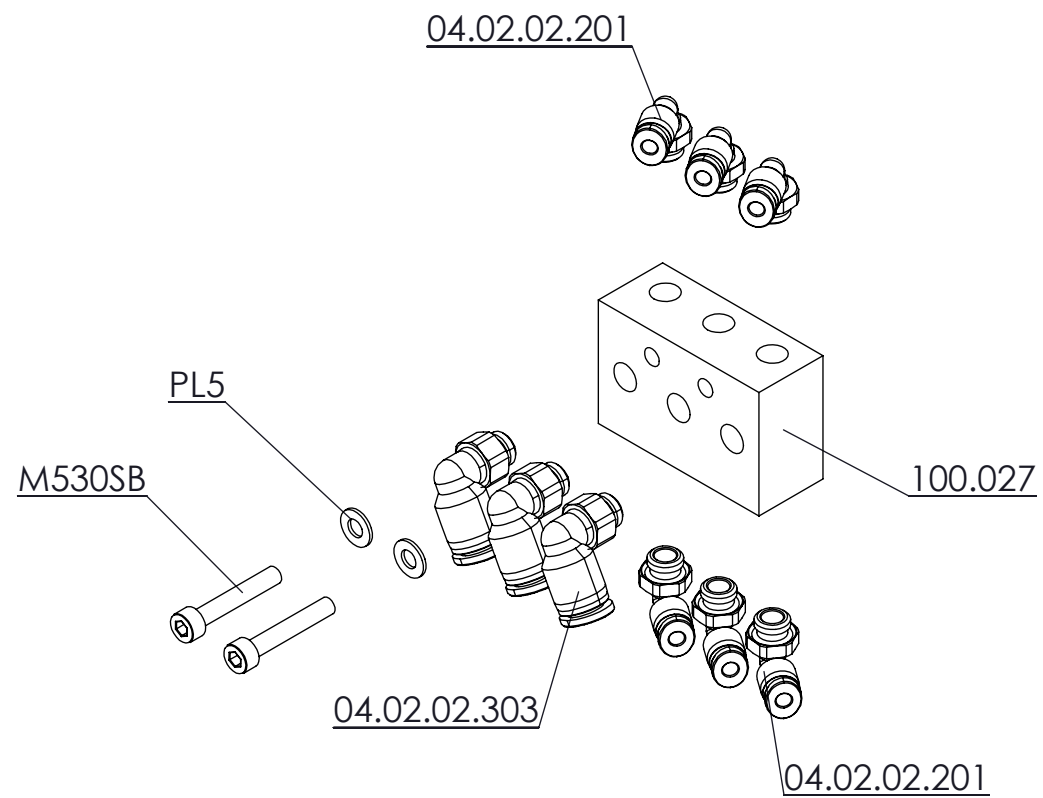
100.057.6

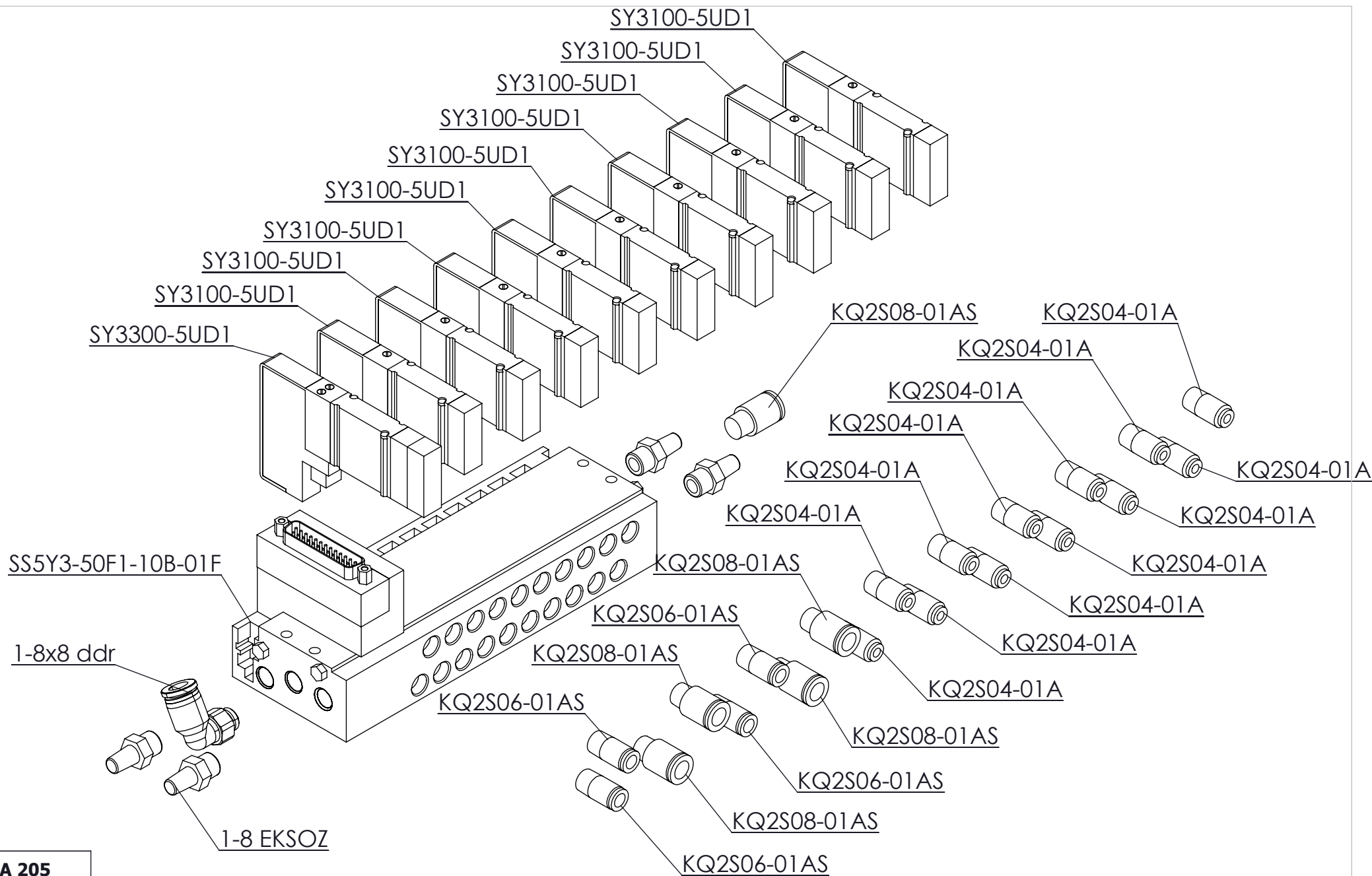


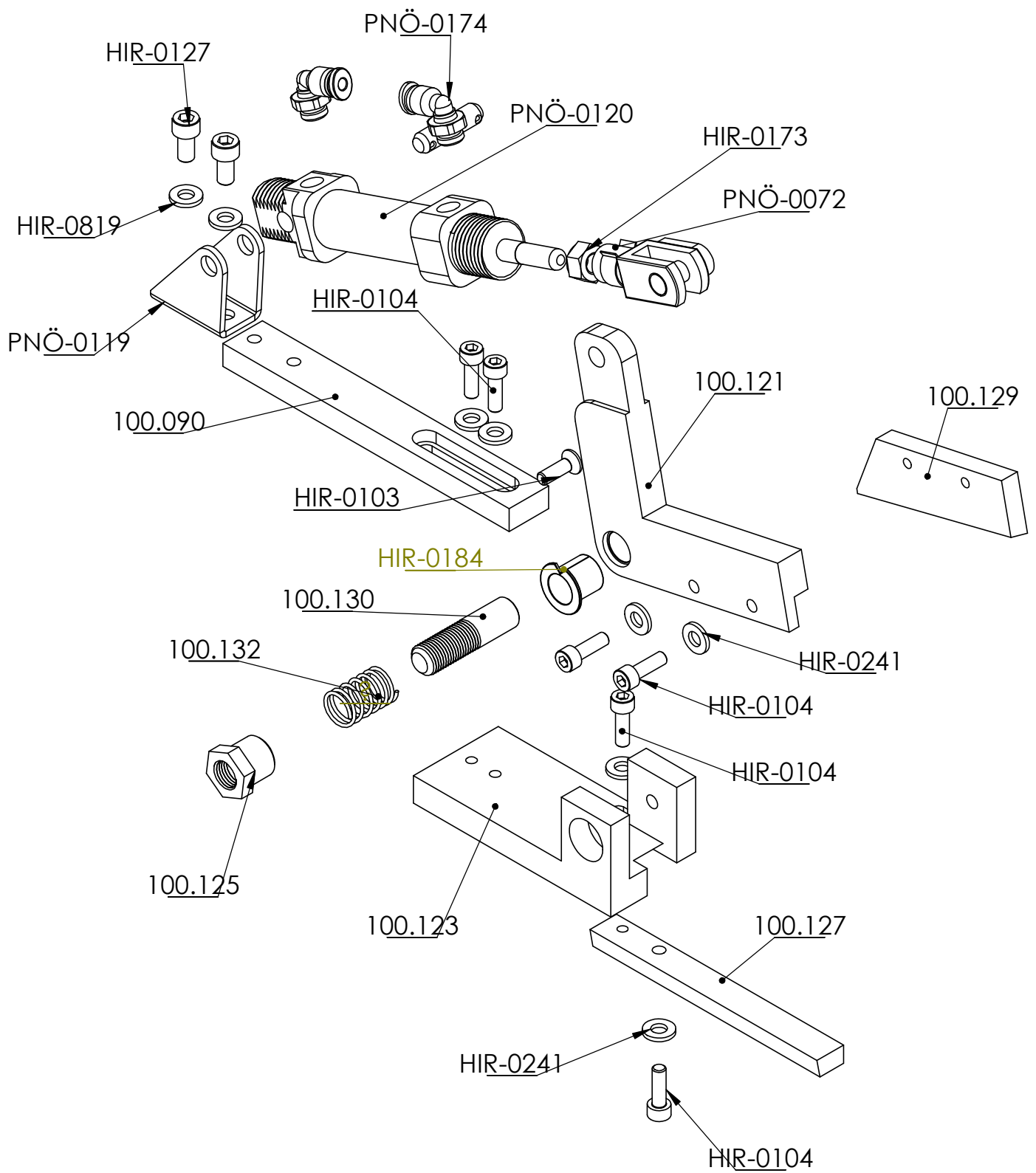


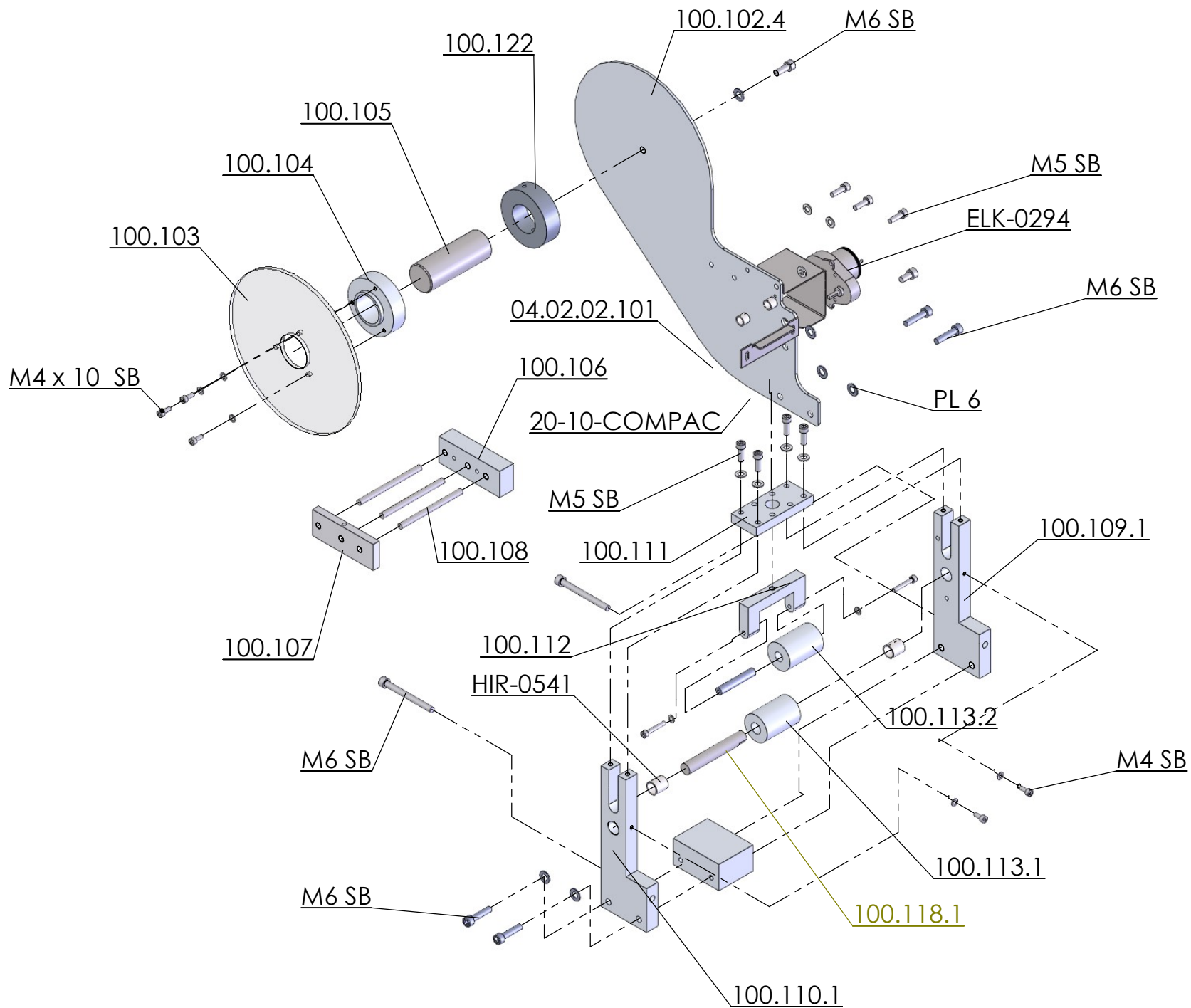


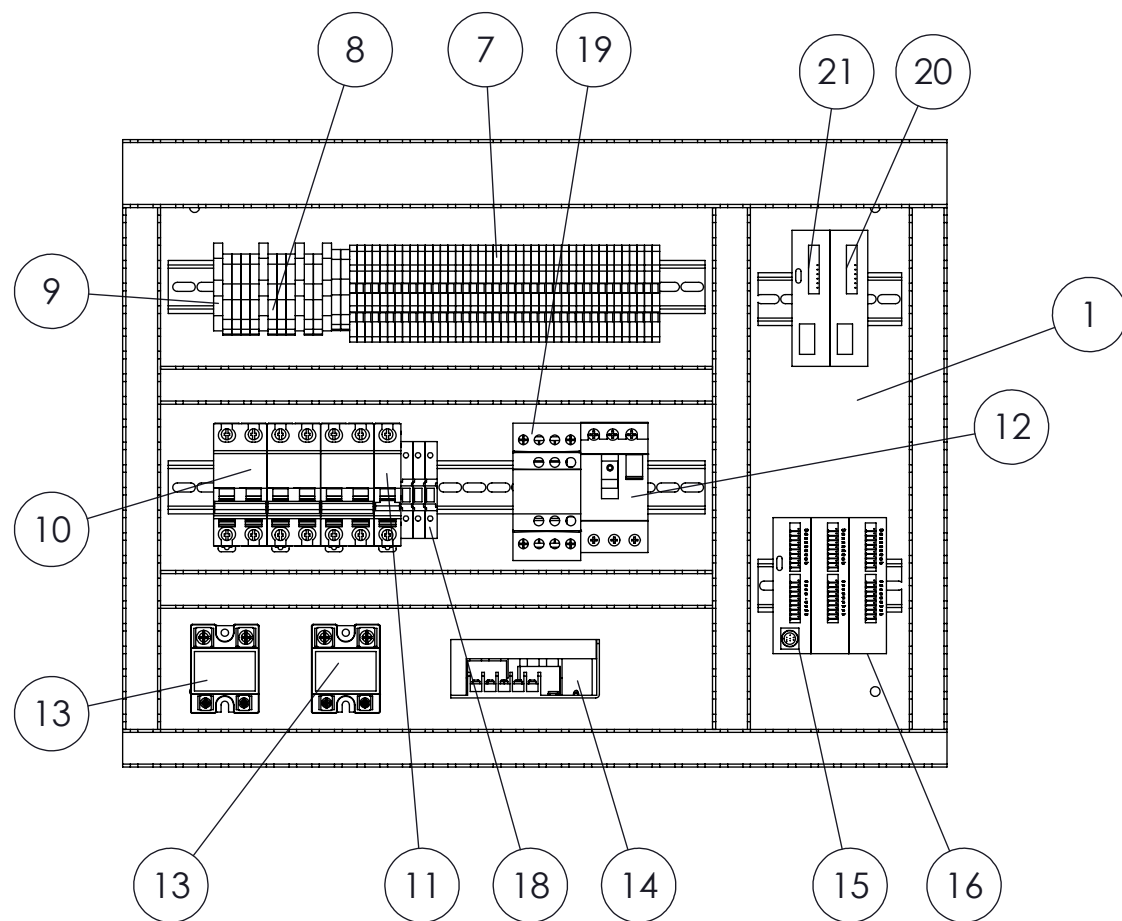






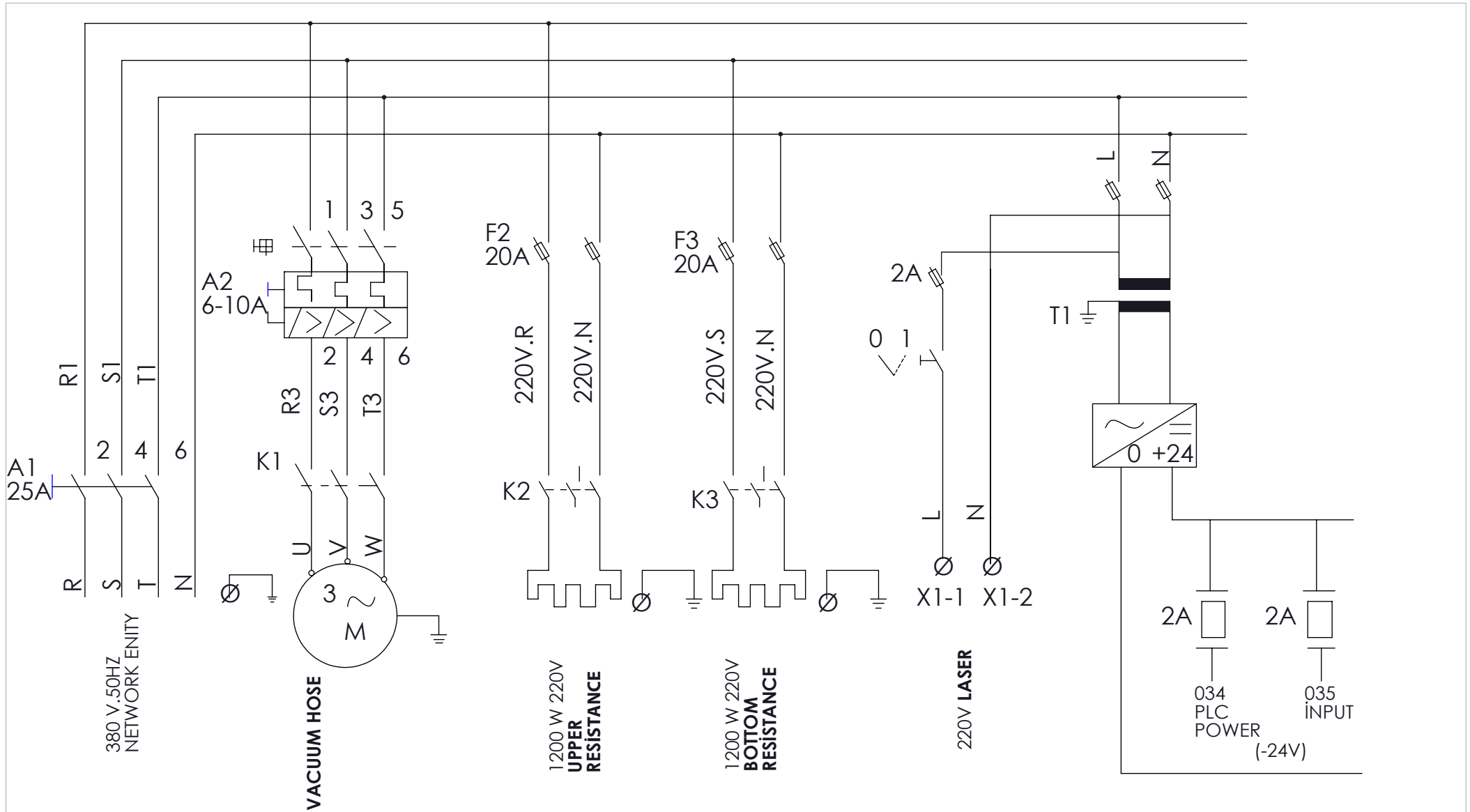




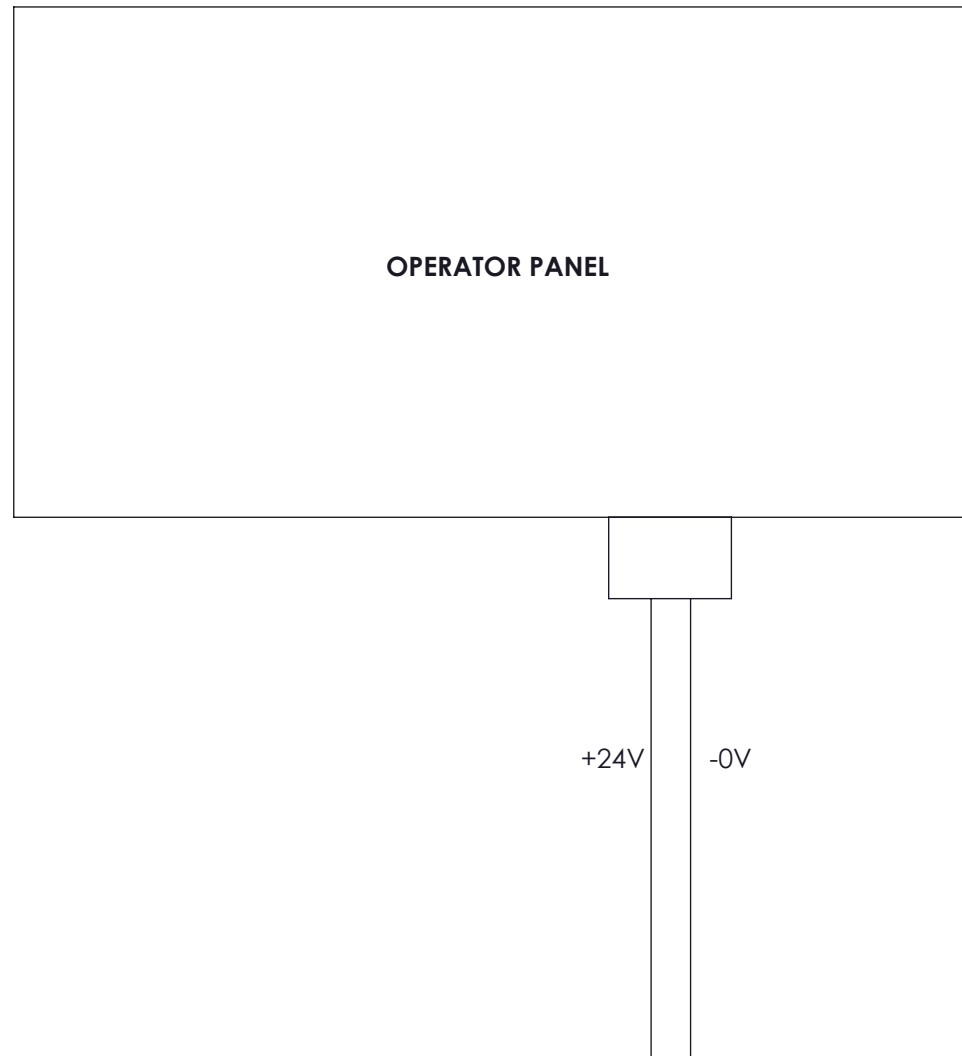


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1	100.463	1
7	Klemens_Pik 2,5N	41
8	Klemens_PEK4	11
9	Klemens_WGT4	4
10	05.01.01.1.0204	3
11	05.01.01.1.0104	1
12	05.01.09.4.14	1
13	05.01.02.1.025	2
14	S-40-24	1
15	05.02.01.141	1
16	05.02.01.161	2
18	05.01.05.50	3
19	04.01.08.1	1
20	05.02.01.2000	1
21	05.02.01.1000	1

DRAWER		DATE		E-P-A AKIN
CONTROL		PART NO	205 PANEL INSTALLATION	
APPROVAL		MACHINE NAME	EPA 205	

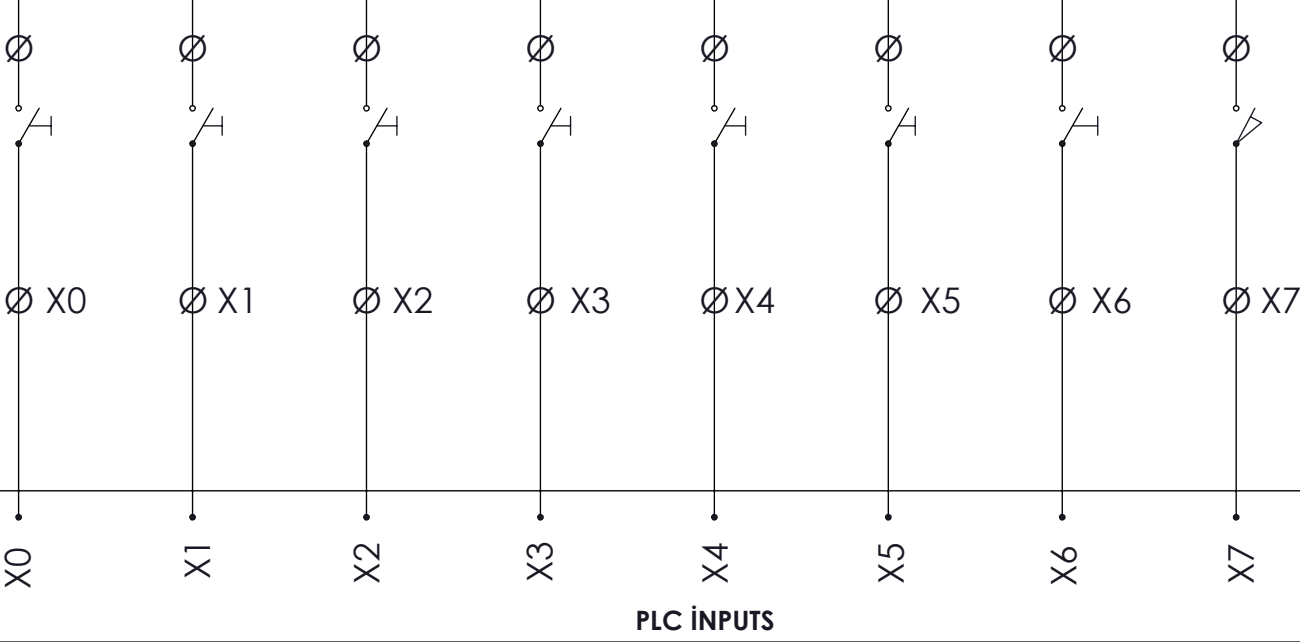


DRAWER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	48	
APPROVAL		MACHINE NAME	EPA 205	



DRIVER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	50	
APPROVAL		MACHINE NAME	EPA 205	

034 (+24VDC)



030 (0VDC)

RIGHT START

LEFT START

PEDAL

VACUUM RESET

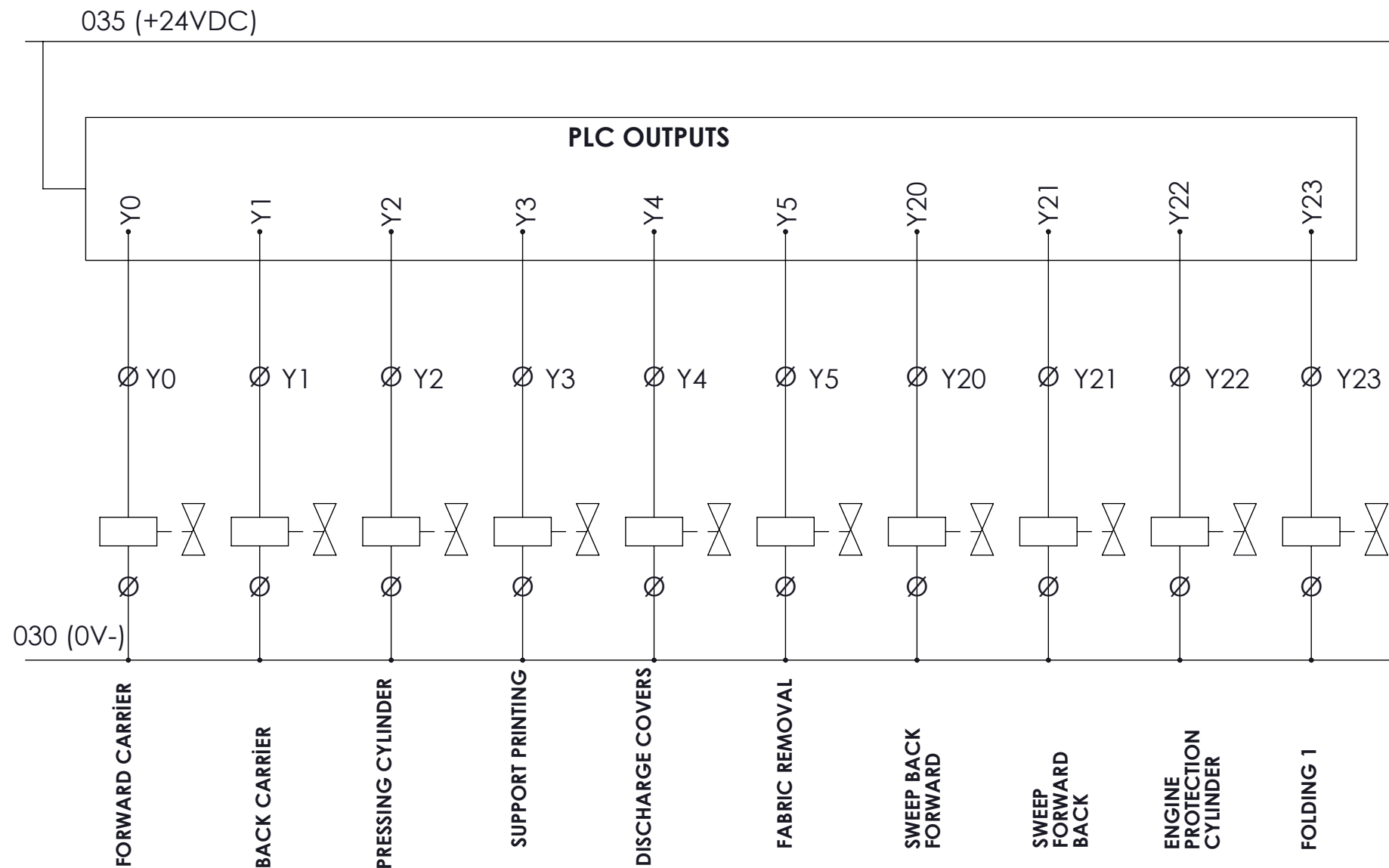
EMERGENCY
STOP BUTTON

BREAKOUT DOOR
OPENING BUTTON

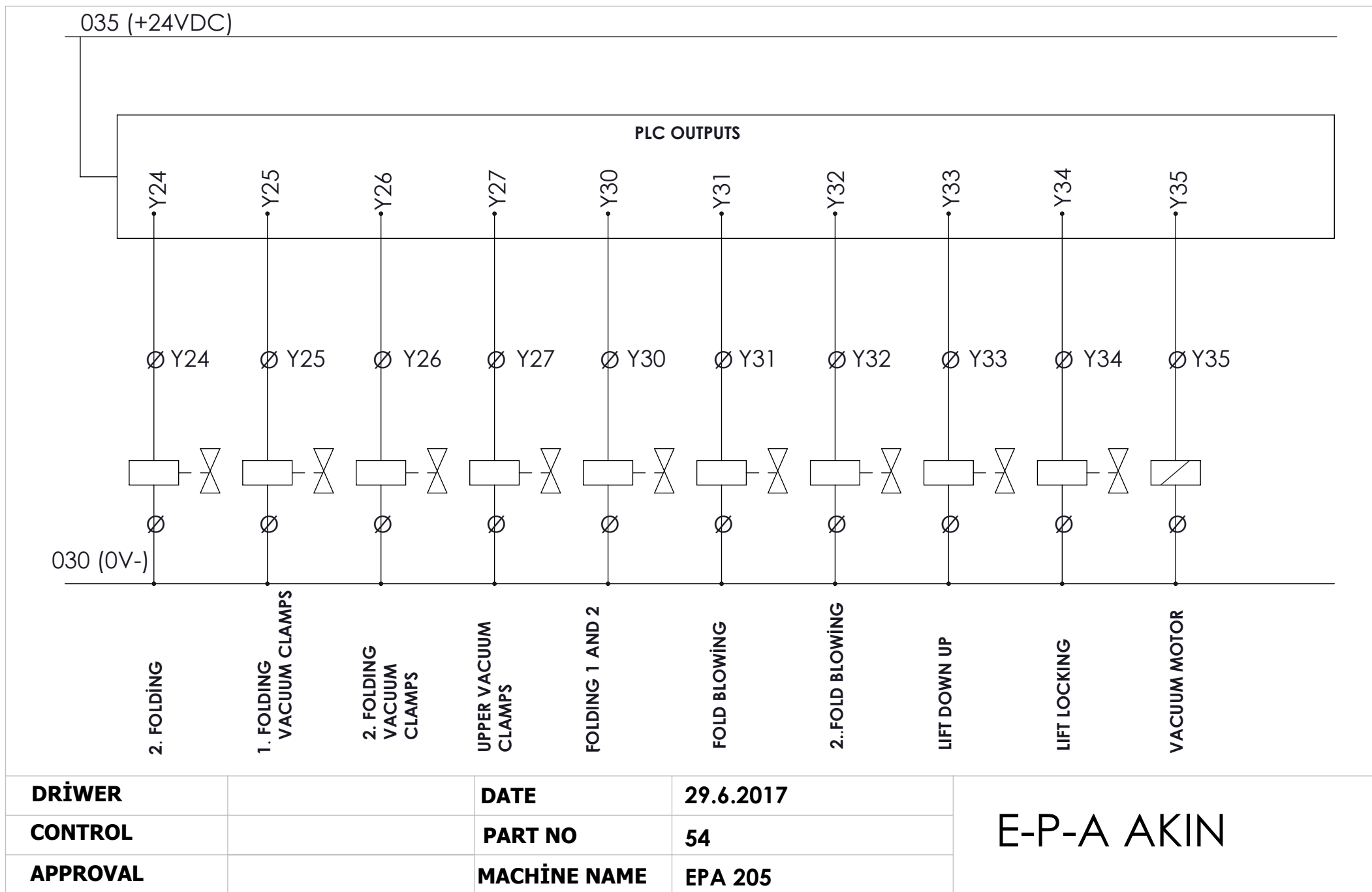
DOOR SWITCHES

PRESSING
CYLINDER UPPER
SENSOR

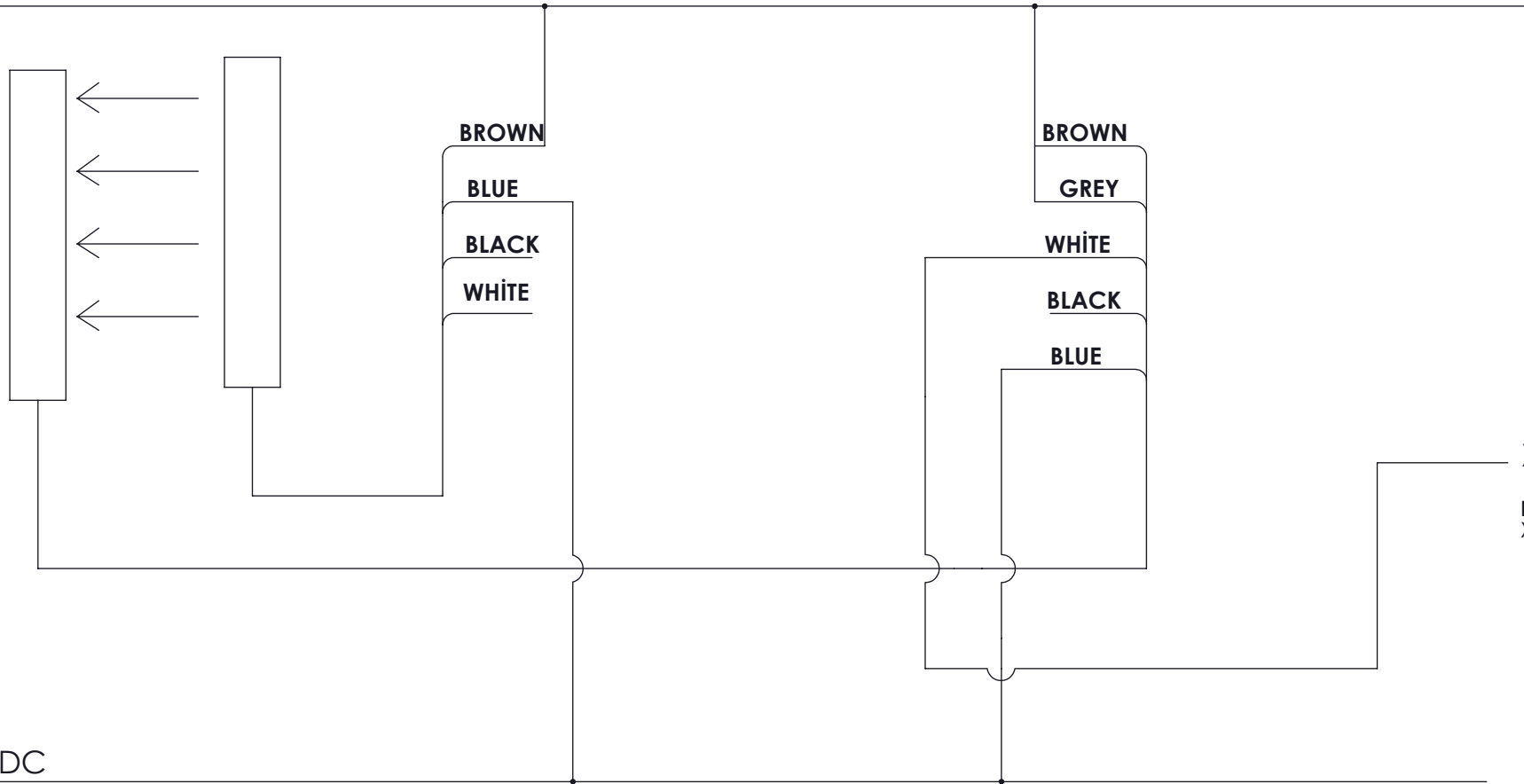
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CONTROL		PART NO	51	
APPROVAL		MACHINE NAME	EPA 205	



DRIVER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	53	
APPROVAL		MACHINE NAME	EPA 205	



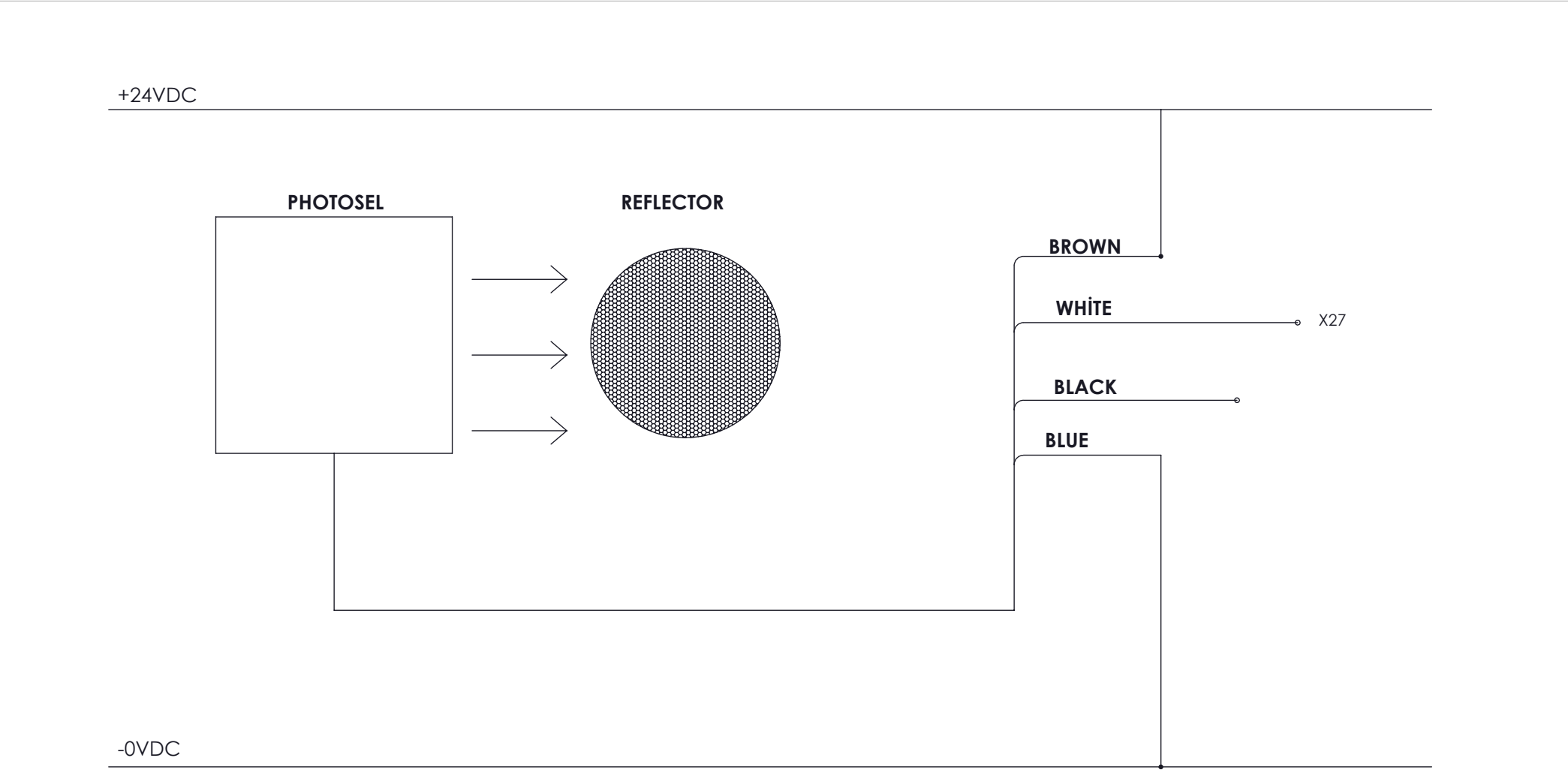
+24VDC



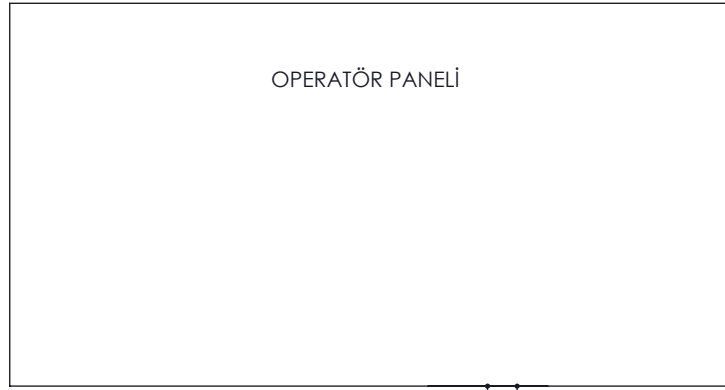
X25

PAGE NO
X27

DRIVER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	55	
APPROVAL		MACHINE NAME	EPA 205	



DRIVER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	56	
APPROVAL		MACHINE NAME	EPA 205	



+24V

-0V

CPU

ADDITIONAL MODULE



ADDITIONAL MODULE



RED +24VDC

BLACK GREEN



DRİWER		DATE	29.6.2017	E-P-A AKIN
CONTROL		PART NO	5/20A5	
APPROVAL		MACHINE NAME	PLC ASSEMBLY	