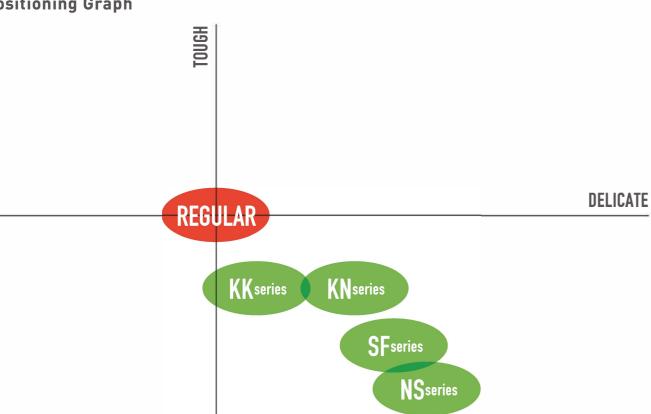
Product Brochure

製品カタログ 産品目錄



Sewing machine needles ミシン針 縫紉針



Lineup

							Siz	e (tor	n. NR	GAN,	hotte	nm· F	ะเม						i i	
Product	6	7	8	9	10	11	12	13	14	16	18		20	21	22	23	24	25	Tip + Point	Remarks
	50	55	60	65	70	75	80	85	90	100	110	120	125	130	140	160	180	200		
DC×1	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	~#11: J、#12~:R	
DC×1KN			•	•	•	•	•		•										S	
DC×1SF			•	•	•	•													S	
DC×1NS			•	•	•	•	•												SPI	
DC×1F				•		•	•		•	•	•								~#11: J、#12~:R	Flat shar
DC×27	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		~#11: J、#12~:R	1-3 needl overlock
DC×27LE						•	•		•	•									∼#11:J、#12∼14:Q、 #16∼:R	Large e
DC-N17	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•				R	Long sha N=13.00
DC-N25		•	•	•	•	•													R	Long sha N=11.50
DM×13		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		~#11: J、#12~:R	Short sha
DM×13KN				•	•	•													S	

R=Standard





PRODUCT INFORMATION SEWING 02 DC×1 DC×27







NY blade

Solutions for

Skipped stitches

Needle breakage

■Long tapered shape

DC×1 DC×27 For Extra Durability

PDcoating

Wear

After 50 hours sewing — Start

After 50 hours sewing

■Titanium coating

Standard

 $DC \times 1$ 9PD



For Anti-adhesion



Solutions for							
Upper thread cut	Skipped stitches						
Puckering	Down migration						

■Anti-adhesive coating

Less adhesive with special coating





For Knitted Fabrics KN/SF series



Package Indication

Yarn breakage Solutions for Yarn twisting Needle mark

■S point ■Straight blade Straight blade and long tapered needle point reduce penetration resistance.

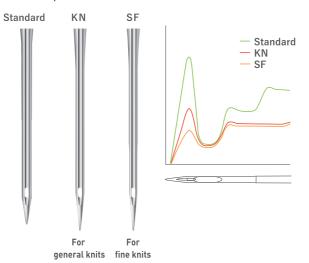
Standard scarf

Enables stable

loop formation

Cliff

scarf



Standard

For Thick and Multi-layered Sewing

Solutions for

5 Times increased durability Twice as strong as chrome

plating

2,500 r

2,000

1,500 1,000

Tip damage

Hardness

Solutions for Sequins breakage Yarn breakage

■Short shank

Suitable for deep needle penetration



For a Variety of Knitted Fabrics

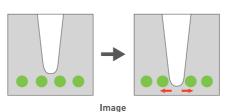
BPseries

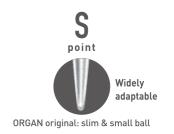
 $DC\!\times\!1$ 98

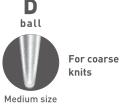
Solutions for	Yarn breakage					
Rubber protrusion	Yarn twisting					
Mismatched fabric pattern	Tip damage					

■Ball size selection

Ball point spreads fabric gently.









*Standard(~#11): J ball Large size

For Delicate Synthetic Fabrics

 $\mathsf{DC}\!\times\!\mathsf{1NS}$

Solutions for Yarn pulling

Puckering Metallic yarn protrusion

■SPI point

■Long tapered needle point

■Straight blade

