



*Finest Quality, from Union Special.*

**53100B**

**53100C**

**ZIG  
ZAG**

**FLATBEDS**



53100B

**Double Locked Stitch Machines  
for Attaching Pre-Made Waistband Linings  
to Tops and Waistbands of Trousers, Skirts and Slacks**

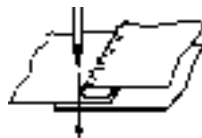
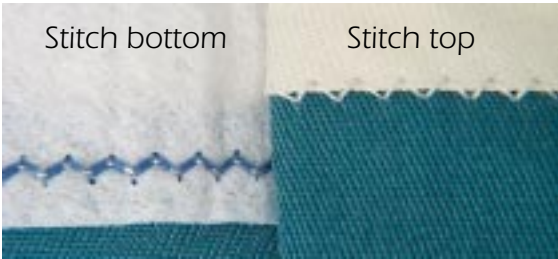


- High Quality Seam
- Enclosed Mechanisms
- Top Roller Feed
- No Bobbin
- Automatic Lubrication

 **Union Special**  
INDUSTRIAL SEWING EQUIPMENT

# Zig Zag Double Locked Stitch Machines

53100B  
53100C



Stitch/seam:  
404 LSb-1 modified

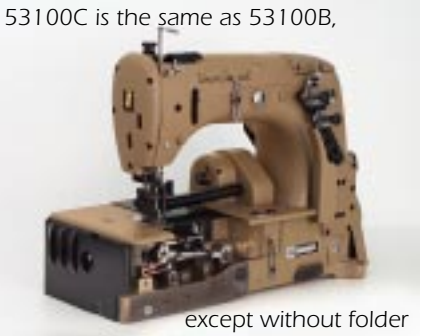


STYLES 53100B and 53100C are single-needle, two-thread, flatbed, zigzag stitch machines with plain feed for attaching pre-made waistband linings to tops and waistbands of trousers, skirts, and slacks. The presser foot is designed with a guide on its left side for guiding the top ply of the waistband lining under the center of the needle hole.

Some features of these machines:

- A clutch-driven upper roller helps produce a flatter seam
- A lightweight presser bar and needle bar driving mechanism allow fast acceleration and high-speed operation
- Needle zigzag is adjustable from a straight line to 1/8" (3.2mm)
- The needle bar drive mechanism is fully enclosed within the machine head, and driven from a cam enclosed in an oil bath
- An automatic, filtered lubrication system

STYLE 53100B is fitted with a folder designed to lead the lining in from the right; waistband lining comes from a roll. The folder is adjustable for 1 1/4" (31.8mm) to 4" (101.6mm) prepared waistband lining and is adjustable to obtain a 1/8" (3.2mm) to 3/4" (19.0mm) heading on the canvas to the left of the needle. The folder will handle plain waistbands or gripper type having rows of braided rubber.



53100C is the same as 53100B,

except without folder

1 163GAS	2	1.6~2.8 mm	9~16	8mm 5/16"	plain, with roller	light to medium	adjustable 0~3.2mm 0~1/8"	4000 SPM