

MO-6800S Series High-speed, Overlock / Safety Stitch Machine

JUKI FCO PRODUCTS

The advanced overlock / safety stitch machine is easier to use and promises superior cost effectiveness.



MO-6800SSERIES High-speed, Overlock / Safety Stitch Machine

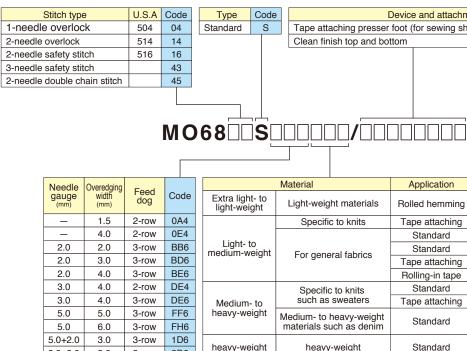
SPECIFICATIONS

Model name	MO-6804S	MO-6814S	MO-6816S	MO-6843S								
Stitch type	1-needle overlock	2-needle overlock	Safety stitching	3-needle safety stitching								
Stitch style in the U.S.A.	504	514	516	_								
Max. sewing speed	7,000sti/min											
Stitch length	0.6 ~ 3.8 (4.5) mm											
Needle gauge (mm)	—	2.0	3.0, 5.0	3.0+2.0, 5.0+2.0								
Overedging width (mm)	1.5, 4.0	2.0, 3.0, 4.0	4.0, 5.0, 6.0	3.0								
Differential feed ratio	Fo	For gathering 1:2 (Max. 1:4), For stretching 1:0.7 (Max. 1:0.6)										
Needle bar stroke	24.5mm(60H:27.0mm)											
Inclination angle of the needle	20°											
Needle bar bushing	Lower bushing method											
Needle	DCx27 (excluding some subclass model)											
Max. lift of the presser foot		7mm (excluding sor	ne subclass model)									
Max. presser foot pressure		63.7N (6.5kgf)									
Stitch adjusting method		By push	n-button									
Differential-feed adjusting method		By lever (with m	icro-adjustment)									
Weight of the machine head		27	kg									
Lubrication		Autor	natic									
Lubricating oil		JUKI Machine Oil 18 (e	quivalent to ISO VG18)									
Needle cooler		Provided a	s standard									
Needle thread heat remover	Provided as standard											
Micro-lifter	Option											

*"sti/min" stands for "Stitches per Minute."

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:





KK

• The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive. For details of JUKI ECO PRODUCTS, refer to: http://www.iuki.co.ip/eco_e/index.html irective is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium who Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substance

JUKI CORPORATION SEWING MACHINERY & SYSTEMS BUSINESS UNIT

3.0+2.0

3.0

3-row 2D6

2-11-1, TSURUMAKI, TAMA-SHI, TOKYO 206-8551, JAPAN PHONE : (81) 42-357-2370 FAX : (81) 42-357-2274 http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement. * Read the instruction manual before putting the machine into service to ensure safety. * This catalogue prints with environment-friendly soyink on recycle paper. * Paper from responsible sources **FSC™ C001712**

and attachment	Code
r sewing sharp curves) / Tape guide	G44/Q143
	N075

plication	Special machine	Code
d hemming	Standard	150
attaching	Standard	24H
andard	Standard	30H
andard	Anti-marerial-slip	30P
attaching	Standard	34H
ng-in tape	Standard	360
andard	Standard	40H
attaching	Standard	44H
andard	Standard	50H
andard	Standard	60H



MO-6800S SERIES

This advanced overlock / safety stitch machine is easier to use and promises superior cost effectiveness.

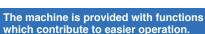
The MO-6800S Series responds to various kinds of sewing materials and processes, producing delicate and beautiful soft-to-the-touch seams while further reducing operating noise as well as increasing durability. This advanced overlock / safety stitch machine is easier to use and promises superior cost-effectiveness.

The machine achieves beautifully finished seams of improved quality even when run at a high speed.

The machine is widely applicable to the sewing of light- to heavy-weight materials. Since the machine is provided with a needle thread take-up mechanism and a looper thread take-up lever, it ensures high-quality, well-tensed and soft seams with a beautiful texture which flexibly correspond to the elasticity of the materials even when run at speeds as high as 7,000 sti/min. In addition, the machine has a wider and brighter needle entry and provides improved responsiveness to the materials, thereby helping the operator use the machine more easily. The optimally-balanced design of the machine reduces both operating noise and vibration, contributing to more comfortable sewing work.



For runstitch / MO-6816S-FF6-30H



The differential-feed micro-adjustment mechanism, external increasing of the differential feed ratio and the main feed dog height can all be adjustable on the front face of the sewing machine with a screwdriver. The machine is provided as standard with functions which enable easy and best-suited adjustments according to the material to be used.



MO-6814S

DEVICES AND ATTACHMENTS

Model	Part No.		Description						
Chain-of	f thread trim	nming device				[Refere	nce]		
T053	7000081	Pneumatic flat cutter					to-life	er" which corres	off thread suction device" pond to "chain-off thread
T054	7000082	Pneumatic side cutter (for c	overlock machine)			Chain-of thread	f	Chain-off thread	Auto-lifter
Pneumat	ic chain-off	thread suction device				trimming device		suction device	
Model	Part No.	Pneumatic chain-off thread + cloth chips clutch motor	Air type auto-lifter	Clutch motor	Servo motor			MC906	Clutch motor
MC906	70000085	•		•		T053		MC909	servo motor
MC909	70000104	•			•	or T054	+	MC910	Air type auto-lifter clutch motor
MC910	70000106	•	•	•				MC911	Air type auto-lifter servo motor
MC911	70000107	•	•		•			<u>L</u>	1

Model	Part No.	Description	Feature
Gathering	g device		
S206	7000089	Swing-type gathering device (interlocked with pedal / for overlock machine)(with BE6 gauge)	
S207	70000090	Swing-type gathering device (interlocked with pedal / for safety stitch machine)(with DF6 gauge)	The attachment opens with the presser foot pedal. This facilitates material setting on the machine.
S208	70000091	Swing-type gathering device (interlocked with pedal / for safety stitch machine)(with FF6 gauge)	

Guide, tape guide

H253	40159861	Cloth edge guide ruler (for overlock machine)	A swing type edge guide.
H254	40159862	Cloth edge guide ruler (for safety stitch machine)	A swillig type edge guide.
Q143	40159863	Tape guide	This attachment is used attached on the machine head (face plate). It is used for tapes with the width of 7mm or less.

SUBCLASS MACHINE LIST

Seams	Model No.	L > H Materials	Number of needles	Sumber of threads	⊣⊢ (mm) Needle gauge	Overedging width	Number of feed dog rows	(mm) Stitch length	Bottom differentialfeed ratio	(mm) Presser lifting amount	Needle system	(sti/min) Max sewing speed	Remarks
	eedle overlock] stitching in general	fabric									M	T	
	MO-6804S-0E4-30H	L~M	1	3	_	4.0	2	3.8	1:0.7~1:2	6.0	DC×27 #11	7,000	
or roll	ed hemming (folded	downwa	rd)										
	MO-6804S-0A4-150	EL~L	1	3	_	1.5	2	3.8	1:0.7~1:2	6.0	DC×1 #8	7,000	
-	eedle overlock] stitching in general	fabric										TI	
	MO-6814S-BD6-30H	L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6814S-BE6-40H	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	6,500	
	MO-6814S-BB6-30P		2	4	2.0	2.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	
	MO-6814S-BE6-30P	L~M	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
or tan	e attaching G44: Tap			pr foot	0142: Ta							\\ ♥\^*	h ** * *
	MO-6814S-BD6-24H/ G44/Q143	L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
	MO-6814S-BE6-24H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
	MO-6814S-BD6-34H/ G44/Q143		2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
- State	MO-6814S-BE6-34H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6814S-BE6-44H/ G44/Q143	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	7.0	DC×27 #14	6,500	
	ety stitching]			I		I				í Â	245		29 P
or run	stitching in general 1 MO-6816S-DE6-30H	abric	2	5	3.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27	7,000	
	MO-6816S-FF6-30H	L~M	2	5	5.0	5.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6816S-FF6-50H		2	5	5.0	5.0	3	3.8	1:0.7~1:2	7.0	DC×27 #16	6,500	
	MO-6816S-FH6-50H	M~H	2	5	5.0	6.0	3	3.8	1:0.7~1:2	7.0	#16 DC×27 #16	6,500	
THEFT	MO-6816S-FF6-60H		2	5	5.0	5.0	3	4.5	1:0.9~1:1.7	7.0	#10 DC×27 #21	6,000	
	MO-6816S-FH6-60H	Н	2	5	5.0	6.0	3	4.5	1:0.9~1:1.7	7.0	DC×27 #21	6,000	
	MO-6816S-DE4-30P	L~M	2	5	3.0	4.0	2	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
						I							
or rol	Ing-in tape N075: Cl MO-6845S-FF6-360/	ean finish M~H	top and 2	bottom 4	5.0	5.0	3	3.8	1:0.7~1:2	5.0	DC×27	7,000	2-needle type fo double-chainstite
Canal State	N075		-	-							#14		on pocket bags

-	eedle overlock]		Number of needles	⊃ Number of threads	⊣⊢ (mm) Needle gauge	↓ <u>↓ ↓ ↓</u> Overedging width	Number of feed dog rows	(mm) Stitch length	Bottom differentialfeed ratio	Presser lifting amount	Needle system	(sti/min) Max sewing speed	Remarks
\mathbf{i}	stitching in general f	abric									N	T	
	MO-6804S-0E4-30H	L~M	1	3	_	4.0	2	3.8	1:0.7~1:2	6.0	DC×27 #11	7,000	
or rolle	ed hemming (folded	downwa	rd)										
>	MO-6804S-0A4-150	EL~L	1	3	—	1.5	2	3.8	1:0.7~1:2	6.0	DC×1 #8	7,000	
	eedle overlock] stitching in general f	abric										TI	
	MO-6814S-BD6-30H	L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6814S-BE6-40H	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	6,500	
2	MO-6814S-BB6-30P		2	4	2.0	2.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	
	MO-6814S-BE6-30P	L∼M	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
or tape	e attaching G44: Tap	e attachin	a press	er foot	Q143: Ta	pe quide							
	MO-6814S-BD6-24H/ G44/Q143	L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
	MO-6814S-BE6-24H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
\mathbf{i}	MO-6814S-BD6-34H/ G44/Q143		2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
~~~	MO-6814S-BE6-34H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6814S-BE6-44H/ G44/Q143	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	7.0	DC×27 #14	6,500	
	ety stitching ] stitching in general f	ahric	1	II		1		I		i	344		29 R
	MO-6816S-DE6-30H		2	5	3.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6816S-FF6-30H	L~M	2	5	5.0	5.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
	MO-6816S-FF6-50H		2	5	5.0	5.0	3	3.8	1:0.7~1:2	7.0	DC×27 #16	6,500	
	MO-6816S-FH6-50H	M~H	2	5	5.0	6.0	3	3.8	1:0.7~1:2	7.0	DC×27 #16	6,500	
-1500-	MO-6816S-FF6-60H		2	5	5.0	5.0	3	4.5	1:0.9~1:1.7	7.0	DC×27 #21	6,000	
	MO-6816S-FH6-60H	Н	2	5	5.0	6.0	3	4.5	1:0.9~1:1.7	7.0	DC×27 #21	6,000	
	MO-6816S-DE4-30P	L~M	2	5	3.0	4.0	2	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
	ing in tone NOTE OF	oon fini-k	ton and	bo#c=		1	1	1	1		1	1	
	ing-in tape N075: Cl MO-6845S-FF6-360/ N075	M~H	top and 2	4	5.0	5.0	3	3.8	1:0.7~1:2	5.0	DC×27 #14	7,000	2-needle type for double-chainstite on pocket bags

MO-6814S-BD6-24H/ G44/Q143		2	4	2.0	3.0	3
MO-6814S-BE6-24H/ G44/Q143	L~M	2	4	2.0	4.0	3
MO-6814S-BD6-34H/ G44/Q143	L~IVI	2	4	2.0	3.0	3
MO-6814S-BE6-34H/ G44/Q143		2	4	2.0	4.0	3
MO-6814S-BE6-44H/ G44/Q143	M~H	2	4	2.0	4.0	3

$ \boxed{ MO-6804S-0E4-30H \ L-M \ 1 \ 3 \ - \ 4.0 \ 2 \ 3.8 \ 1:0.7~1:2 \ 6.0 \ DCx27 \ #11 \ 7,000 } $ For rolled hemming (folded downward) $ \boxed{ MO-6804S-0A4-150 \ EL-L \ 1 \ 3 \ - \ 1.5 \ 2 \ 3.8 \ 1:0.7~1:2 \ 6.0 \ DCx1 \ #8 \ 7,000 } $ $ \boxed{ (2-needle \ overlock ) \ For runstitching in general fabric } $ $ \boxed{ MO-6814S-BD6-30H \ L-M \ 2 \ 4 \ 2.0 \ 3.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.5 \ DCx27 \ #11 \ 7,000 } $ $ \boxed{ MO-6814S-BE6-40H \ M-H \ 2 \ 4 \ 2.0 \ 4.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.5 \ DCx27 \ #11 \ 7,000 } $ $ \boxed{ MO-6814S-BE6-30P \ L-M \ 2 \ 4 \ 2.0 \ 4.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.0 \ DCx27 \ #11 \ 7,000 } $ $ \boxed{ MO-6814S-BE6-30P \ L-M \ 2 \ 4 \ 2.0 \ 4.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.0 \ DCx27 \ #11 \ 7,000 } $ $ \boxed{ MO-6814S-BE6-30P \ L-M \ 2 \ 4 \ 2.0 \ 4.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.0 \ DCx27 \ #11 \ 7,000 } $ $ \boxed{ MO-6814S-BE6-30P \ L-M \ 2 \ 4 \ 2.0 \ 4.0 \ 3 \ 3.8 \ 1:0.7~1:2 \ 5.0 \ DCx27 \ #11 \ 7,000 } $	Remarks													
For runstitching in general fabric         MO-6804S-0E4-30H       L-M       1       3       -       4.0       2       3.8       1:0.7~1:2       6.0 $D_{cx17}^{C}$ 7,000         For rolled hemming (folded downward)         MO-6804S-0A4-150       EL-L       1       3       -       1.5       2       3.8       1:0.7~1:2       6.0 $D_{cx1}^{C}$ 7,000         For rolled hemming (folded downward)       EL-L       1       3       -       1.5       2       3.8       1:0.7~1:2       6.0 $D_{cx1}^{C}$ 7,000         For rolled newrlock ]         For runstitching in general fabric       MO-6814S-BD6-30H       L-M       2       4       2.0       3.0       3       3.8       1:0.7~1:2       5.5 $D_{cx27}^{C}$ 6.500         MO-6814S-BE6-30H       L-M       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.5 $D_{cx27}^{C}$ 6.500         MO-6814S-BE6-30P       L-M       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.0 $D_{cx27}^{C}$ 7.000         For tape attaching G44: Tape attaching presser foot Q143: Tape guide		Max sewing	Needle system	Presser	Bottom differentialfeed	Stitch	Number of feed	Overedging width	Needle	S			Model No.	Seams
MO-68043-024-3011       L-Mi       I       3       -       4.0       2       3.3       1.0.7~1.2       0.0       #11       7,000         For rolled hemming (folded downward)       MO-6804S-0A4-150       EL~L       1       3       -       1.5       2       3.8       1:0.7~1:2       6.0       DCx1       7,000         Image: Comparison of the extrement of the ex		<b>T</b>	12									fabric	· · · · · · · ·	-
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$		7,000	DC×27 #11	6.0	1:0.7~1:2	3.8	2	4.0	_	3	1	L~M	MO-6804S-0E4-30H	
MO-00043-0044130       LEXE       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I       I											ard)	downwa	led hemming (folded	For roll
For runstitching in general fabric         MO-6814S-BD6-30H       LM       2       4       2.0       3.0       3       3.8       1:0.7~1:2       5.5       DCx27 #11       7,000         MO-6814S-BE6-40H       M-H       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.5       DCx27 #11       6,500         MO-6814S-BE6-40H       M-H       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.5       DCx27 #11       6,500         MO-6814S-BE6-30P       LM       2       4       2.0       2.0       3       3.8       1:0.7~1:2       5.0       DCx27 #11       7,000         MO-6814S-BE6-30P       LM       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.0       DCx27 #11       7,000         For tape attaching G44: Tape attaching presser foot       Q143: Tape guide       Image: Colspan="6">Image: Colspan="6" Image: Colspan="6" Image: Colspan="6" Image: Colspan="6" Image: Colspan="6" Image		7,000		6.0	1:0.7~1:2	3.8	2	1.5	_	3	1	EL~L	MO-6804S-0A4-150	$\langle \mathcal{V} \rangle$
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	or runstitching in general fabric													
MO-6814S-BB6-30P       L-M       2       4       2.0       4.0       3       3.8       1.0.7~1.2       5.0       DCx27 #11       7,000         MO-6814S-BE6-30P       L-M       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.0       DCx27 #11       7,000         For tape attaching       G44: Tape attaching presser foot       Q143: Tape guide       Image: Control of the second			DC×27	5.5	1:0.7~1:2	3.8	3	3.0	2.0	4	2	L~M	MO-6814S-BD6-30H	
Impose the second se		6,500	DC×27 #11	5.5	1:0.7~1:2	3.8	3	4.0	2.0	4	2	M~H	MO-6814S-BE6-40H	
MO-6814S-BE6-30P       2       4       2.0       4.0       3       3.8       1:0.7~1:2       5.0       DCx27 #11       7,000         For tape attaching       G44: Tape attaching presser foot       Q143: Tape guide       Image: Comparison of the second sec		7,000	DC×27 #11	5.0	1:0.7~1:2	3.8	3	2.0	2.0	4	2		MO-6814S-BB6-30P	
MO-6814S-BD6-24H/ 2 4 20 30 3 38 1:07.12 55 DC×27 7 000	nti-material-slip	7,000		5.0	1:0.7~1:2	3.8	3	4.0	2.0	4	2	L~M	MO-6814S-BE6-30P	
	****		M	1				pe guide	Q143: Ta	er foot	g press	e attachin	e attaching G44: Tap	For tap
G44/Q143 2 4 2.0 5.0 5 5.0 1.0.7~1.2 5.5 #9 7,000		7,000	DC×27 #9	5.5	1:0.7~1:2	3.8	3	3.0	2.0	4	2		MO-6814S-BD6-24H/ G44/Q143	
MO-6814S-BE6-24H/ G44/Q143 2 4 2.0 4.0 3 3.8 1:0.7~1:2 5.5 DC×27 #9 7,000		7,000	DC×27 #9	5.5	1:0.7~1:2	3.8	3	4.0	2.0	4	2	- L~M		
MO-6814S-BD6-34H/ G44/Q143         L~M         2         4         2.0         3.0         3         3.8         1:0.7~1:2         5.5         DC×27 #11         7,000		7,000		5.5	1:0.7~1:2	3.8	3	3.0	2.0	4	2			
MO-6814S-BE6-34H/ G44/Q143         2         4         2.0         4.0         3         3.8         1:0.7~1:2         5.5         DCx27 #11         7,000		7,000		5.5	1:0.7~1:2	3.8	3	4.0	2.0	4	2			
MO-6814S-BE6-44H/ G44/Q143         M~H         2         4         2.0         4.0         3         3.8         1:0.7~1:2         7.0         DC×27 #14         6,500		6,500	DC×27 #14	7.0	1:0.7~1:2	3.8	3	4.0	2.0	4	2	M~H		
• [ Safety stitching ] For runstitching in general fabric	(9 @ (		212	Ŕa								fabric		
MO-6816S-DE6-30H         2         5         3.0         4.0         3         3.8         1:0.7~1:2         5.5         DCx27 #11         7,000		7,000	DC×27 #11	5.5	1:0.7~1:2	3.8	3	4.0	3.0	5	2			
MO-6816S-FF6-30H L~M 2 5 5.0 5.0 3 3.8 1:0.7~1:2 5.5 DC×27 #11 7,000		7,000	DC×27 #11	5.5	1:0.7~1:2	3.8	3	5.0	5.0	5	2	L~M	MO-6816S-FF6-30H	
MO-6816S-FF6-50H 2 5 5.0 5.0 3 3.8 1:0.7~1:2 7.0 DC×27 #16 6,500		6,500	DC×27 #16	7.0	1:0.7~1:2	3.8	3	5.0	5.0	5	2		MO-6816S-FF6-50H	
MO-6816S-FH6-50H M~H 2 5 5.0 6.0 3 3.8 1:0.7~1:2 7.0 DC×27 #16 6,500		6,500	DC×27 #16	7.0	1:0.7~1:2	3.8	3	6.0	5.0	5	2	M~H	MO-6816S-FH6-50H	
MO-6816S-FF6-60H         2         5         5.0         5.0         3         4.5         1:0.9~1:1.7         7.0         DCx27 #21         6,000		6,000	DC×27 #21	7.0	1:0.9~1:1.7	4.5	3	5.0	5.0	5	2	ц	MO-6816S-FF6-60H	-
MO-6816S-FH6-60H H 2 5 5.0 6.0 3 4.5 1:0.9~1:1.7 7.0 DC×27 #21 6,000		6,000	DC×27 #21	7.0	1:0.9~1:1.7	4.5	3	6.0	5.0	5	2		MO-6816S-FH6-60H	
MO-6816S-DE4-30P L~M 2 5 3.0 4.0 2 3.8 1:0.7~1:2 5.0 DC×27 #11 7,000 A	nti-material-slip	7,000	DC×27 #11	5.0	1:0.7~1:2	3.8	2	4.0	3.0	5	2	L~M	MO-6816S-DE4-30P	
For rolling-in tape N075: Clean finish top and bottom										bottom	top and	ean finish	ling-in tape N075: Cl	For roll
MO-6845S-FF6-360/ NO75 M~H 2 4 5.0 5.0 3 3.8 1:0.7~1:2 5.0 DC×27 7,000 dd	-needle type for ouble-chainstitcl n pocket bags	7,000	DC×27 #14	5.0	1:0.7~1:2	3.8	3	5.0	5.0		Ľ.		MO-6845S-FF6-360/	
[ 3-needle safety stitching ]	in poonor bugo													-

	//0//			-								
Model No.	L > H Materials	Number of needles	S Number of threads	⊣ ⊢ (mm) Needle gauge	Overedging width	Number of feed dog rows	(mm) Stitch length	Bottom differentialfeed ratio	(mm) Presser lifting amount	Needle system	(sti/min) Max sewing speed	Remarks
	fabric				-					K	T	
MO-6804S-0E4-30H	L~M	1	3	_	4.0	2	3.8	1:0.7~1:2	6.0	DC×27 #11	7,000	
ed hemming (folded	downwa	ird)										
MO-6804S-0A4-150	EL~L	1	3	_	1.5	2	3.8	1:0.7~1:2	6.0	DC×1 #8	7,000	
	fabric								ľ		TI	
MO-6814S-BD6-30H	L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
MO-6814S-BE6-40H	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	6,500	
MO-6814S-BB6-30P		2	4	2.0	2.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	
MO-6814S-BE6-30P	L~M	2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
e attaching G44: Tap	e attachin	g press	er foot	Q143: Ta	pe guide			1				• <b>*</b> **
MO-6814S-BD6-24H/ G44/Q143	- L~M	2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
MO-6814S-BE6-24H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #9	7,000	
MO-6814S-BD6-34H/ G44/Q143		2	4	2.0	3.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
MO-6814S-BE6-34H/ G44/Q143		2	4	2.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
MO-6814S-BE6-44H/ G44/Q143	M~H	2	4	2.0	4.0	3	3.8	1:0.7~1:2	7.0	DC×27 #14	6,500	
	fabric								Ŕ	≥ { }		29.2
MO-6816S-DE6-30H		2	5	3.0	4.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
MO-6816S-FF6-30H	L~M	2	5	5.0	5.0	3	3.8	1:0.7~1:2	5.5	DC×27 #11	7,000	
MO-6816S-FF6-50H		2	5	5.0	5.0	3	3.8	1:0.7~1:2	7.0	DC×27 #16	6,500	
MO-6816S-FH6-50H	M~H	2	5	5.0	6.0	3	3.8	1:0.7~1:2	7.0	DC×27 #16	6,500	
MO-6816S-FF6-60H		2	5	5.0	5.0	3	4.5	1:0.9~1:1.7	7.0	DC×27 #21	6,000	
MO-6816S-FH6-60H	Н	2	5	5.0	6.0	3	4.5	1:0.9~1:1.7	7.0	DC×27 #21	6,000	
MO-6816S-DE4-30P	L~M	2	5	3.0	4.0	2	3.8	1:0.7~1:2	5.0	DC×27 #11	7,000	Anti-material-slip
ing-in tape N075: Cl	ean finish	top and	bottom									
•										DC×27		2-needle type for
	Jundel No.         eedle overlock ]         stitching in general         MO-6804S-0E4-30H         ed hemming (folded         MO-6804S-0A4-1500         MO-6804S-0A4-1500         MO-6814S-BD6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-30H         MO-6814S-BE6-24H/         MO-6814S-BE6-34H/         G44/Q143         MO-6814S-BE6-34H/         G44/Q143         MO-6814S-BE6-34H/         G44/Q143         MO-6814S-BE6-34H/         G44/Q143         MO-6814S-BE6-34H/         G44/Q143         MO-6814S-BE6-34H/         MO-6816S-DE6-30H         MO-6816S-DE6-30H         MO-6816S-FF6-30H         MO-6816S-FF6-30H         MO-6816S-FF6-50H         MO-6816S-FF6-50H         MO-6816S-FF6-60H         MO-6816S-FF6-60H         MO-6816S-FF6-60H	Model No.Materialsecelle overlock ] stitching in generalL-MMO-6804S-0E4-30HL-MMO-6804S-0A4-150EL-LMO-6804S-0A4-150EL-LMO-6804S-0A4-150L-MMO-6814S-BD6-30HM-HMO-6814S-BE6-40HM-HMO-6814S-BE6-30PL-MMO-6814S-BE6-30PL-MMO-6814S-BE6-30PL-MMO-6814S-BE6-30PL-MMO-6814S-BE6-30PL-MMO-6814S-BE6-30H/ G44/Q143A-HMO-6814S-BE6-34H/ G44/Q143M-HMO-6814S-BE6-34H/ G44/Q143M-HMO-6814S-BE6-34H/ G44/Q143M-HMO-6814S-BE6-34H/ G44/Q143M-HMO-6814S-BE6-34H/ G44/Q143M-HMO-6816S-DE6-30H MO-6816S-FF6-30HM-HMO-6816S-FF6-30H MO-6816S-FF6-50H MO-6816S-FF6-50HM-HMO-6816S-FF6-50H MO-6816S-FF6-60H MO-6816S-FF6-60H MO-6816S-FF6-60HH-M	Model No.         Materials         Number needles           eedle overlock ] stitching in general Fabric         1           MO-6804S-0E4-30H         L~M         1           ed hemming (folded townward)         EL~L         1           MO-6804S-0A4-150         EL~L         1           eedle overlock ] stitching in general Fabric         1           MO-6804S-0A4-150         EL~L         1           eedle overlock ] stitching in general Fabric         2           MO-6814S-BE6-30H         L~M         2           MO-6814S-BE6-30P         L~M         2           MO-6814S-BE6-30P         L~M         2           MO-6814S-BE6-30P         L~M         2           MO-6814S-BE6-24H/ G44/Q143         2         2           MO-6814S-BE6-24H/ G44/Q143         A         2           MO-6814S-BE6-34H/ G44/Q143         M~H         2           MO-6814S-BE6-34H/ G44/Q143         M~H         2           MO-6814S-BE6-34H/ G44/Q143         M~H         2           MO-6816S-DE6-30H         L~M         2           MO-6816S-DE6-30H         L~M         2           MO-6816S-FF6-50H         M~H         2           MO-6816S-FF6-50H         M~H         2 <td>Model No.MaterialsNumber NumberNumber NumberMonedel No.Monedel No.MO-6804S-0E4-30HL~M13edle overlock J stitching in general13edle overlock J stitching in general13Battiching in generalMO-6804S-0A4-150EL~L13edle overlock J stitching in general24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30H/ G44/Q14324MO-6814S-BE6-34H/ G44/Q143M~H24MO-6814S-BE6-34H/ G44/Q143M~H24MO-6816S-DE6-30HL~M24MO-6816S-DE6-30H/ G44/Q143M~H25MO-6816S-DE6-30HL~M25MO-6816S-FF6-50HA25MO-6816S-FF6-50HA25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH<td>Model No.         Materials         Number Number         Number Number Number         Number Nearling         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number         Number</br></br></br></br></br></br></br></br></br></td><td>Model No.         Materials         Number Networks         Numer Networks         Number Networks</td><td>Image: Model No.Image: Material Number Number NetworksImage: Material NetworksImage</td><td>Model No.         Materials         Margeles         Margeles</td><td>Model No.         Model No.         <t< td=""><td>Model No.         Model No.         &lt;</td><td>Image: Model No.         Image: Model No.</td><td>Model No.         Mutual Nutual Nutua Nutual Nutua Nutual Nutual Nutual Nutua Nutual Nutual Nutual Nutu</td></t<></td></td>	Model No.MaterialsNumber NumberNumber NumberMonedel No.Monedel No.MO-6804S-0E4-30HL~M13edle overlock J stitching in general13edle overlock J stitching in general13Battiching in generalMO-6804S-0A4-150EL~L13edle overlock J stitching in general24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30HL~M24MO-6814S-BE6-30H/ G44/Q14324MO-6814S-BE6-34H/ G44/Q143M~H24MO-6814S-BE6-34H/ G44/Q143M~H24MO-6816S-DE6-30HL~M24MO-6816S-DE6-30H/ G44/Q143M~H25MO-6816S-DE6-30HL~M25MO-6816S-FF6-50HA25MO-6816S-FF6-50HA25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH25MO-6816S-FF6-60HH <td>Model No.         Materials         Number Number         Number Number Number         Number Nearling         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number Number         Number         Number</br></br></br></br></br></br></br></br></br></td> <td>Model No.         Materials         Number Networks         Numer Networks         Number Networks</td> <td>Image: Model No.Image: Material Number Number NetworksImage: Material NetworksImage</td> <td>Model No.         Materials         Margeles         Margeles</td> <td>Model No.         Model No.         <t< td=""><td>Model No.         Model No.         &lt;</td><td>Image: Model No.         Image: Model No.</td><td>Model No.         Mutual Nutual Nutua Nutual Nutua Nutual Nutual Nutual Nutua Nutual Nutual Nutual Nutu</td></t<></td>	Model No.         Materials         Number Number         Number Number Number         Number Nearling         Number 	Model No.         Materials         Number Networks         Numer Networks         Number Networks	Image: Model No.Image: Material Number Number NetworksImage: Material NetworksImage	Model No.         Materials         Margeles         Margeles	Model No.         Model No. <t< td=""><td>Model No.         Model No.         &lt;</td><td>Image: Model No.         Image: Model No.</td><td>Model No.         Mutual Nutual Nutua Nutual Nutua Nutual Nutual Nutual Nutua Nutual Nutual Nutual Nutu</td></t<>	Model No.         <	Image: Model No.         Image: Model No.	Model No.         Mutual Nutual Nutua Nutual Nutua Nutual Nutual Nutual Nutua Nutual Nutual Nutual Nutu

● [ 3-r	• [ 3-needle safety stitching ]														
	MO-6843S-1D6-40H		3	6	5.0+2.0	3.0	3	3.8	1:0.7~1:2	6.5	DC×27 #11	7,000			
	MO-6843S-2D6-40H	M~H	3	6	3.0+2.0	3.0	3	3.8	1:0.7~1:2	6.5	DC×27 #11	7,000			

*"sti/min" stands for "Stitches per Minute."

