

LU-2800 Series

Semi-dry Direct-drive, Unison-feed, Lockstitch Machine with Vertical-axis Large Hook



The LU-2800 Series is a unison-feed, lockstitch machine with a vertical-axis large hook which is provided with substantially improved functions and performance.



Series

1-needle type

LU-2810 LU-2810-7

1-needle, Vertical-axis 2.0 Fold-Capacity Hook with automatic thread trimmer

LU-2818AL-7 1-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)

LU-2828A-7

1-needle, Vertical-axis 2.0 Fold-Capacity Hook without automatic thread trimmer

1-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (needle thread roll-in and shorter - thread remaining type)

2-needle type

LU-2860

LU-2860-7

 $LU-2868AL-7 \ \hbox{\tiny 2-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)}$

2-needle, Vertical-axis 2.0 Fold-Capacity Hook without automatic thread trimmer

2-needle, Vertical-axis 2.0 Fold-Capacity Hook with automatic thread trimmer

Functions for improving seam quality and workability. -

The long distance from the machine arm to the needle contributes to improved workability



Thread tightness can be kept same, even the multi-level of material.

Double tension provided as: standard

Single or Double can be set easy through Multi-functional 6-string switch, regarding the machine with trimmer.(Available for more thick material)

Multi-functional 6-string switch (thread trimming switch)



In addition to the one-touch type reverse feed switch, a multi-functional 6-string switch is also provided. Changeover of the amount of the foot and the presser foot and changeover of the stitch length can be done simply with this

Walking-foot/presser-foot alternating vertical movement mechanism





The sewing machine has adopted a feed mechanism which keeps the ratio between the amount of the vertical movement of the walking foot and that of the presser foot constant even when the material is changed. The amount of the alternating vertical movement of the walking foot alternating vertical movement of the walking and the presser foot is 9 mm at the maximum. This amount can be set with ease by means of the large dial installed on the upper section of the

Dramatically advanced availability for material

Higher lift of the presser bar



A presser bar height of 20 mm is achieved when using the automatic presser bar lifting lever. Thanks to this feature, the process of joining leather and heavy-weight sponges, which are usually used as materials for expensive sofas, can be carried out with

Eccentricity of the feed driving cam is adjustable.



Adjustment of the eccentricity of the feed driving cam has been enabled. As a result, the sewing machine is able to perform sewing with the feed that is best-suited to the material and thread used. It is no longer necessary to prepare other subclass model sewing machines.

New lubrication system



even low speed.

New bobbin thread spool device



New bobbin thread spool device is no neccessity of rolling thread manually.

Stitch length can be changed over among different lengths.



The sewing machine with a thread trimmer is provided as standard with a 2-pitch dial. One unit of this sewing machine is able to sew different sewing lengths since the sewing length can be instantaneously changed over

2.0 / 2.7 fold-capacity hook



2 fold-capacity hook 2.7 fold-capacity hook

The hook which can be adjusted with screw amout of needle guard contact to needle. The needle guard can be easily adjusted. Therefore, it prevents stitch skipping and wear of hook edge

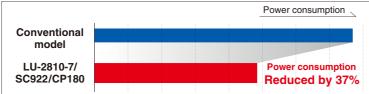
Mechanisms have been designed taking maintainability and environmental friendliness into consideration.

High-torque direct-drive motor is installed.



The sewing machine provided with a thread trimmer has adopted a high-torque direct-drive motor which is suitable for heavy-weight materials. As a result, the sewing machine is excellent at its responsiveness and ensures increased penetration into the material even when sewing multi-layered parts.

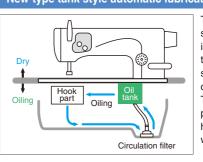
The direct-drive motor system has been adopted by all of the sewing machines with a thread trimmer. As a result, the sewing machine starts up swiftly and promises increased stop accuracy, thereby demonstrating improved responsiveness. In addition, the machine is no longer provided with a V-belt. This means that the adoption of the direct-drive motor is also effective in the elimination of belt shavings. Power is directly transmitted from the motor to the sewing machine, thereby contributing to reduced power consumption. (This sewing machine reduces power consumption by 37% as compared with the conventional models.) Adoption of a direct-driven main shaft and a revamping of mechanism design contribute to remarkably reduced noise. Noise has been reduced by 3.5dB as compared with the conventional model to produce this operator-friendly machine.



Easy to find remaining oil quantity



New-type tank style automatic lubrication mechanism has been adopted.



The oil dropped from the hook and its surrounding sections into the under-cover is filtered to remove dirt and dust and is then returned to the oil tank. This method saves the effort of oiling and reduces oil consumption

The remaining oil quantity indicator is provided on the front face of the machine head. Lubrication can be carried out without tilting the machine head.

JUKI ECO PRODUCTS The LU-2810-7 is an eco-friendly product which complies with JUKI ECO PRODUCTS standards for protecting the environment.



- This sewing machine reduces power consumption by 37% as compared with the conventional models.
- As compared with the conventional model, LU-2810-7 reduces noise by 3.5 dB.
- The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances which is stricter than other restrictions, such as those of the RoHS Directive

For details of JUKI ECO PRODUCTS, refer to: http://www.juki.co.jp/eco_e/index.html

LU-2810

Semi-dry Direct-drive, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.0 Fold-Capacity Hook

LU-2860

Semi-dry Direct-drive, 2-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.0 Fold-Capacity Hook

High and long arm has been adopted. Wide machine bed area contributes to improved workability. Direct-drive, unison-feed, Lockstitch machine with a vertical-axis large hook providing substantially improved functions and performance.



LU-2860

LU-2828A-7

Semi-dry Direct-drive, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.7 Fold-Capacity Hook (needle thread roll-in and shorter - thread remaining type)

The shorter-thread remaining type LU-2828A-7 is a high-performance sewing machine. It leaves a shorter thread on the material at the beginning of sewing by means of the needle thread clamp device, as well as at the end of sewing by means of the thread trimmer which is provided with a shorter-thread remaining function. This means that manual thread nipping both at the beginning and at the end of sewing is no longer required, thereby helping reduce operator fatigue. Thanks to the adoption of a 2.7-fold hook, the frequency of bobbin thread changing is reduced and workability is improved.



111-2828-7

Beautiful finished seams The material at the beginning of sewing Surface side The needle thread does not remain on the surfase side of the material. (The needle thread clamp is turned ON.) Back side Remaining-thread length: 5mm *LU-2828-7 can produce the effect of shorter-thread remaining by making condensed stitch

This device pull side of the ma

Needle thread clamping device

This device pulls the needle thread into the wrong side of the material at the beginning of sewing, thereby ensuring more beautifully-finished seams.

The shorter-thread trimming mechanism

(needle thread roll-in and shorter-thread remaining type)

The thread trimming mechanism has been completely renewed. The industry's shortest remaining thread length achieved by trimming the thread close to the fixed knife at the last stitch (condensed stitch).

(The length of remaining needle thread is 5 mm)



LU-2810-7

Semi-dry Direct-drive, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.0 Fold-Capacity Hook with automatic thread trimmer

LU-2860-7

Semi-dry Direct-drive, 2-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.0 Fold-Capacity Hook with automatic thread trimmer

High and long arm has been adopted. The machine is suited to the sewing of car seats, sofas and bags. It is a sewing machine provided with dramatically improved workability and functions which are required for sewing large products and extra heavy-weight materials.



I U-2810-7

LU-2818AL-7

Semi-dry Direct-drive, 1-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)

LU-2868AL-7

Semi-dry Direct-drive, 2-needle, Unison-feed, Lockstitch Machine with Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)

This model is the most-desired sewing machine for sewing furniture such as sofas. It is best-suited to topstitching with a long stitch pitch. During the topstitching process, the longer distance from the machine arm to the bed, in particular, effectively demonstrates the machine's improved workability.



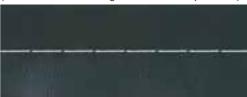
LU-2868AL-7

Long-pitch

Long pitch sewing is suitable for decoration sewing of furniture etc.

Long-pitch

(The maximum stitch length is 12mm at the pitch dial.)







LU-2818-7

2.7 fold-capacity hook

With the adoption of this vertical-axis 2.7 fold-capacity hook, the frequency of bobbin thread winding is reduced, promising sewing work of increased efficiency. The hook which can be adjusted with screw amout of needle guard contact to needle.



(Gauge for europe)

■ List of gauges for the LU-2800A

			=				
	Throat plate	Feed dog	Walking foot	Presser foot	Slide plate of left	Slide plate of right	Front bed slide
Model	0	0.14		Ô	\Diamond		
LU-2810A	40112211	40100070	10711650			40110005	
LU-2810A-7	40126350	40133272	10711653	10712552	40112224	40112225	40147918
LU-2818A-7	40147949	40125925	10712354			40147944	

■ Optional walking foot for the LU-2800A

	Pip	Piping		
	Walking foot	Presser foot	Walking foot	Р
Size (mm)	90°			
3mm	10745354	10747350	10746352	1
4mm	10745453	10747459	10746451	1
5mm	10745552	10747558	10746550	1
6mm	10745651	10747657	10746659	1
	*For general piping		*The needle position with respect to the pipe	e is adjustable.

Pi	Piping			
Walking foot	Presser foot			
10746352	10747350			
10746451	10747459			
10746550	10747558			
10746659	10747657			

Right single-sided presser for sewing material edges			
Walking foot Presser foot			
and the same of th	The state of the s		
10711851	10712859		

Left single-sided presser for sewing material edges			
Walking foot	Presser foot		
and a	P		
10711950	10712958		

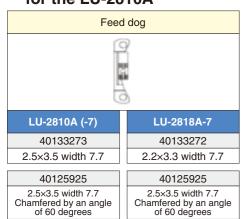
Wider type with increases efficiency of feed			
Walking foot	Presser foot		
an M			
10712057	10713055		

For multi-layered sections Dual-purpose type for both multi-layered sections and flat sections of material			
Walking foot	Presser foot		
E	The same of the sa		
10711653 (Standard)	10758456		

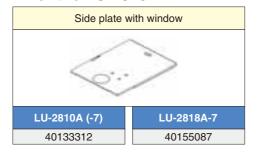
For multi-layered sections with a smoother feed of both multi-layered and flat sections of material			
Walking foot	Presser foot		
E3 71.3	The same of the sa		
10711653 (Standard)	10712651		

For heavy-weight sponges Suitable for highly resilient materials			
Walking foot	Presser foot		
and the	The same of the sa		
10711752	10712750		

Optional feed dog for the LU-2810A



■ Side plate with a window for the LU-2810A



1-needle type

(Standard gauge)

■ List of gauges for the LU-2800S

	Throat plate	Feed dog	Walking foot	Presser foot	Slide plate of left	Slide plate of right
Model	0				\Diamond	$\langle \cdot \rangle$
LU-2810S	40112212	40133270	40143061	21350152	40112224	40112225
LU-2810S-7	40126349	40133270	40143061	21330132	40112224	40112225

Optional walking foot for the LU-2810S

Optional walking foot for the E0-20105					
	Pip	ing	Piping		
	Walking foot	Presser foot	Walking foot	Presser foot	
Size (mm)	1 0	13 US	Ð	S. S	
3.9mm (5/32)		B15302450AC	_	_	
1.8mm (3/16)		B15302450AD	B147924500D	B15312450AD	
6.4mm (1/4)	B1478245000	B15302450AF	B147924500F	B15312450AF	
7.9mm (5/16)		B15302450AH	B147924500H	B15312450AH	
9.5mm (3/8)		B15302450AK	_	_	

ot	Presser foot	Walking foot	Presser foot
Đ			
	_	B147224500C	B15272450AC
00D	B15312450AD	B147424500D	B15272450AD
00F	B15312450AF	B147424500F	B15272450AF
)0H	B15312450AH	B147424500H	B15272450AH
	_	B147424500K	B15272450AK

Piping

Tool	thed	Toothed			
Walking foot	Presser foot	Walking foot	Presser foot		
	A		K.		
10338309	B1525563SA0	B147624500A	B15292450AA		

	Toothed									
t	Walking foot	Presser foot								
***	4 call									
ΙA	B1470562B00	B1525562BA0								

	e sewing r horizontal feed)
Walking foot	Presser foot
	0
MAQ09307000	MAQ093080A0

	For horize	ontal feed	Sid
	TOT HOUZE	ontar recu	Oic
	Walking foot	Presser foot	Walking foot
**	#		
0	MAN10452000	MAQ093080A0	B1470245000

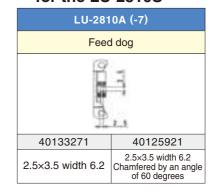
	Slo	tted
	Walking foot	Presser foot
		J.,
)	B1470245000	B15242450A0

Slotted	
Walking foot Presser foot	V
	2
40041246 40041243	D1

Single-sided
Walking foot
10325306

Sole with rounded edges						
Walking foot	Presser foot					
10326205	10326304					

■ Optional feed dog for the LU-2810S

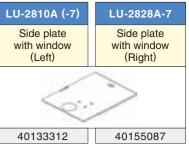


■ Side plate with a window for the LU-2800S

vider type

Presser foot

10325157

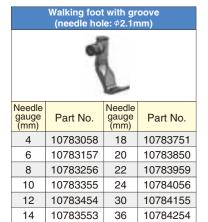


■ List of gauges for the LU-2860A

			Throat plate		Feed dog	Needle clamp Asm.	Feed foot Asm.	Presser foot Asm.	Slide plate	
	Gauge set		Carrie Contraction of the Contra		THE STATE OF THE S		1		<u></u>	
Code	Gauge set No.	Size	LU-2860A	LU-2860A-7	LU-2868AL-7	Part No.	Part No.	Part No.	Part No.	Part No.
	40150760	3mm	40144316			40144344	40144367	40061164	40144390	
	40150775	3mm		40144330		40144344	40144367	40061164	40144390	40112225
Α	40150761	4mm	40144317			40144352	40144369	40061806	10781557	40112225
Α	40150776	4mm		40144331		40144352	40144369	40061806	10/6155/	
В	40150762	6mm	40126976							
В	40150777	6mm		40126986		40126142	40038778	40135589	10781656	
В	40155973	6mm			40147951					
С	40150763	8mm	40126977							40127056
С	40150778	8mm		40126987		40126143	40038776	40135590 1	10781755	
С	40155974	8mm			40147952					
D	40150764	10mm	40126978					40038774 40038898	038898 10781854	
D	40150779	10mm		40126988		40126144	40038774			
D	40155975	10mm			40147953					
Е	40150765	12mm	40126979					40095748 10781953		
Е	40150780	12mm		40126989		40126145	40038772 4009574		10781953	
Е	40155976	12mm			40147954					
	40150766	14mm	40144319							
	40150781	14mm		40144333		40144354	40144371	40144407	10782050	
	40150767	16mm	40144320							
	40150782	16mm		40144334		40144355	40144373	40144408	10782159	40144416
	40150768	18mm	40144321							
	40150783	18mm		40144335		40144356	40144375	40144409	10782258	
	40150769	20mm	40144322							
	40150784	20mm		40144336		40144357	40144377	40144410	10782357	
	40150770	22mm	40144323							
	40150785	22mm		40144337		40144358	40144379	40144411	10782456	
	40150771	24mm	40144324							40144417
	40150786	24mm		40144338		40144359	40144381	40144412	10782555	
	40150772	25mm	40144325							
	40150787	25mm		40144339		40144360	40144383	40144413	40144391	
	40150773	30mm	40144327							
	40150788	30mm		40144341		40144362	40144385	40144414	10782654	
	40150774	36mm	40144328							40144418
	40150789	36mm		40144342		40144363	40144387	40144419	9 10782753	

^{*}The [bed slide] is not included in the gauge set. (For the 6 to 12 mm gauges, the bed slide which is provided as standard at the time of shipment is applicable.)
*The finger guard is a component included in the presser foot (asm.).

■ Optional walking foot for the LU-2800A



Presser foot with center guide for the LU-2800A

		•			
	Walking foot	Presser foot			
Needle gauge (mm)	and the same of th				
6	40038854 *1	40038810			
8	40038852 *1	40038808			
8	40067204 *2	40038808			
10	40038850 *1	40038806			
10	40039271 *2	40038806			
12	40038848 *1	4002000			
12	40095750 *2	40038802			

^{*2} Diameter of the needle entry hole in the walking foot: ϕ 3mm

2-needle type

(Standard gauge)

■ List of gauges for the LU-2860S

			Throa	t plate	Feed dog	Needle clamp Asm.	Feed foot Asm.	Presser foot Asm.	Slide plate
	Gauge	set	4	20					_: <u>'</u>
Code	Gauge set No.	Size (inch/mm)	LU-2860S	LU-2860S-7	Part No.	Part No.	Part No.	Part No.	Part No.
С	40150790	1/8 / 3.2	40144430		40144451	01071554	01070150	01070050	
С	40150802	1/8 / 3.2		40144441	40144451	21371554	21370150	21370853	40112225
D	40150791	3/16 / 4.8	40127004		40126146	21368154	21367156	01067651	40112225
D	40150803	3/16 / 4.8		40127023	40120140	21300134	21307130	21367651	
F	40150792	1/4 / 6.4	40127005		40400447	21269252	21367255	21367750	40127056
F	40150804	1/4 / 6.4		40127024	40126147	21368253			
Н	40150793	5/16 / 7.9	40127006		40126148	21368352	21367354	21367859	
Н	40150805	5/16 / 7.9		40127025	40120140				
K	40150794	3/8 / 9.5	40127007		40126149	9 21368451	21367453	21367958	
K	40150806	3/8 / 9.5		40127026	40120149				
L	40150795	1/2 / 12.7	40144432		40144452	21368550	21367552	21368055	
L	40150807	1/2 / 12.7		40144443	40144432	21300550	21307552	21300055	40144416
	40150796	5/8 / 15.9	40144433		40144453	21271653	371653 21370259	21370952	
	40150808	5/8 / 15.9		40144444	40144433	21371033		21370932	
	40150797	3/4 / 19.1	40144434		40144454	21371752	21370358	21371059	
	40150809	3/4 / 19.1		40144445	70144434	210/1/32	21370338	21371059	
	40150798	7/8 / 22.2	40144435		40144455	21371851	21370457	21371158	40144417
	40150810	7/8 / 22.2		40144446	40144433	21071001	21070437	210/1100	40177717
	40150799	1 / 25.4	40144436		40144456	21371950	21370556	21371257	
	40150811	1 / 25.4		40144447		21071000	21070000	21071207	
	40150800	1-1/8 / 28.6	40144438		40144458	21372057	21370655	21371356	
	40150812	1-1/8 / 28.6		40144449	40144400	21372037	21370000	213/1330	40144418
	40150801	1-1/4 / 31.8	40144439		40144459	21372156	21370754	21371455	40144418
	40150813	1-1/4 / 31.8		40144450	70174433	213/2130	213/0/34	213/1455	

^{*}The bed slide is not included in the gauge set.

■ Optional walking foot for the LU-2860S

	Walking foot with groove	Walking foot adjustable walkingfoot	Walking foot adjustable walkingfoot with toothed
Needle gauge (inch)			
1/8	21372255	21373451	_
3/16	21372354	21373550	B1470521DA0
1/4	21372453	21373659	B1470521FA0
5/16	21372552	21373758	B1470521HA0
3/8	21372651	21373857	B1470521KA0
1/2	21372750	21373956	B1470521LA0
5/8	21372859	21374053	B1470521MA0
3/4	21372958	21374152	B1470521NA0
7/8	21373055	21374251	B1470521PA0
1	21373154	21374350	B1470521QA0
1-1/8	21373253	21374459	_
1-1/4	21373352	21374558	B1470521SA0

^{*}Please use the "presser foot asm." of "List of gauges for the LU-2860S".

■ Presser foot with center guide for the LU-2800S

		Walking foot	Presser foot	Walking foot with slit	Presser foot			
ga	eedle auge nch)							
5	5/16	21372552	21374657	21373758	21374657			
(3/8	21372651	21374756	21373857	21374756			
•	1/2		21374855	21373856	21374855			

^{*}Place an order for the walking foot and presser foot as a set.

■ Side plate with a window

Side plate with window (right & left)

4013312

for the LU-2800A

LU-2868AL-7

40156017

^{16 10783652} *The needle hole in the sole of the walking foot has a slit (1 mm in width and 0.5 mm in depth) on the opposite side of the operator.

*Please use the "presser foot asm." of "List of gauges for the LU-2860A"

ATTACHMENTS

Suspended ruler H152

Description	Parts No.
Suspended ruler (asm.) H152	MAH-152010A0
Screw	SM6061402TP ×2

SPECIFICATIONS

Model name	LU-2810	LU-2860	LU-2810-7	LU-2860-7						
Туре	1-needle	2-needle	1-needle with automatic thread trimmer	2-needle with automatic thread trimmer						
Max. sewing speed	3,000sti/min	2,700sti/min	3,000sti/min	2,700sti/min						
Max. stitch length	9mm									
Stitch length dial	1 pitc	h dial	2 pitch dial							
Presser foot	Auto: 20mm, By hand: 10mm									
Auto lifter	Opt	tion	Provide as	s standard						
Alternating vertical movement	1~9mm									
Alternating vertical movement adjusting method	Large dial									
DL device	_	_	Provide as standard							
Needle thread tension	Double-	tension	Single/Double-tension							
Hook	Vertical axis 2 fold-capacity hook									
Bottom-feed micro-adjustment mechanism	Provided as standard									
Needle	135×17 Nm160 (Nm125~Nm180)									
Thread	#30~#5, B46~B138, Nm=60/3~20/3									
Lubrication	Semi-dry head automatic (Tank system)									
One-touch type reverse feed switch	_	_	Provide as standard							
Hand switch	_	_	Multi-functional 6-string switch							
Safety mechanism	Provided as standard (reset with the push of a button)									
Power requirement / Power consumption	_	_	Single-phase 100~120V / 200~240V , 3-phase 200~240V / 180VA (with automatic thread trimmer)							
Machine head weight	56kg	kg	66kg							

*"sti/min" stands for "Stitches per Minute."

Model name	LU-2818AL-7	LU-2868AL-7	LU-2828A-7						
Туре	1-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)	2-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (long-pitch type)	1-needle, Vertical-axis 2.7 Fold-Capacity Hook with automatic thread trimmer (needle thread roll-in and shorter - thread remaining type)						
Max. sewing speed	3,000sti/min	2,700sti/min	3,000sti/min						
Max. stitch length	12mm 9mm								
Stitch length dial		2 pitch dial							
Presser foot	Auto: 20mm, By hand: 10mm								
Auto lifter	Provide as standard								
Alternating vertical movement	1~9mm								
Alternating vertical movement adjusting method	Large dial								
DL device	Provide as standard								
Needle thread tension	Single/Double-tension								
Hook	Vertical axis 2.7 fold-capacity hook								
Bottom-feed micro-adjustment mechanism	Provided as standard								
Needle	135×17 Nm160 (Nm125~Nm180) 134×35 Nm140 (Nm125~								
Thread	#30~#5, B46~B138, Nm=60/3~20/3								
Lubrication	Semi-dry head automatic (Tank system)								
One-touch type reverse feed switch	Provide as standard								
Hand switch	Multi-functional 6-string switch								
Safety mechanism	Provided as standard (reset with the push of a button)								
Power requirement / Power consumption	Single-phase 100~120V / 200~240V , 3-phase 200~240V / 180VA (with automatic thread trimmer)								
Machine head weight	66kg	68kg	62kg						

■ WHEN YOU PLACE ORDERS

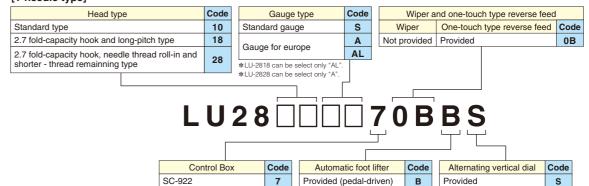
Please note when placing orders, that the model name should be written as follows:

without automatic thread trimmer Machine head [2-needle type] [1-needle type] Gauge type Code Gauge type Code Alternating vertical dial Code Standard gauge S Standard gauge S Provided S Gauge for europe Α Gauge for europe Α LU2860 LU2810 *In case of "S" type in Gauge type, *In case of "A" type in Gauge type, Alternating vertical dial Code please choose from below Provided S Needle Gauge | Code | Needle Gauge | Code | Needle Gauge Code Needle Gauge Code **A** 10mm 3.2mm **C** 7.9mm Н 4mm D 4.8mm **D** 9.5mm K 6mm **B** 12mm Е L 6.4mm **F** 12.7mm С

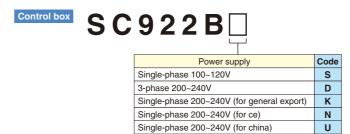
with automatic thread trimmer



[1-needle type]



[2-needle typ	e]														
Head type Code		G	Gauge type Code		Control Box (Code	Automatic foot lifter		Code					
Standard type 6		60	Standar	d gauge	S	SC-922		7	Provided (pedal-driven)		В				
2.7 fold-capacity long-pitch type	hook	and	68	Gauge f	or europe	A									
			- :	*LU-2868 d	an be select only "AL".		,								
*In case of "S" type please choose from	om bel	ow.			*In case of "A" a please choose	rom be	low.								
Needle Gauge	_						Needle Gauge			_	and one-touch type reverse feed			Alternating	
3.2mm	С	7.9mr	n	Н	4mm	Α	10mm	D	Wiper	On	e-touch type reverse f	eed	Code	vertical dial	CCas
4.8mm	D	9.5mr	n	K	6mm	В	12mm	E	Not provid	led Pro	vided		0B	Provided	S
6.4mm	F	12.7n	nm	L	8mm	С									
*This cobe can be se	elect only	LU-286	٥.		*LU-2868AL cannot	be select	only "A".								



CP18C **CP180C**



Registered Organization: JUKI CORPORATION Head Offi The Scope of the Registration: The activities of rest development, design, sales, distribution, and mainte services of industrial sewing machines, household s machines and industrial robots, etc., including sales maintenance services of data entry systems.



2-11-1, TSURUMAKI, TAMA-SHI, TOKYO 206-8551, JAPAN PHONE: (81) 42-357-2254 FAX: (81) 42-357-2274 http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement.

* Read the instruction manual before putting the machine into service to ensure safety.

* This catalogue prints with environment-friendly soyink on recycle paper.