

Automatic Pocket Welting Machine

(PLY-7181-E:Tab knife adjustable by manual type)

- PLY-7181/-E (Economy type)

The stitch length is displayed on the LEDs.

The maximum stitch length can be changed between 199mm and 160mm.

The position of the corner knife is automatically changed according to the stitch length.

- PLY-7182 (Economy type/ for Flap Pocket)

Flap stitching can be selected from left dedicated, right dedicated or left/right alternate stitching.

Flap stitching and no flap stitching can be carried out alternately.

The start position and end position for flap stitching can be easily adjusted.



Model	PLY-7181/-E	PLY-7182
Max. speed(r.p.m)	2,200	
Length of pocket sewing(mm)	20-199	
Stitch length(mm)	2.5(adjustable 1.5)	
Setting of stitch pitch	1kind(Available setting each 1mm)	
Flap sewing	•	installed
Cycle sewing	•	
Pattern of tacking	Backtack,Condensed stitch	
Knife system	Center knife:Upper knife system Tab knife:Push up mechanism	
Needle gauge size(mm)	Standard:9,10,12 Special:14,16,18,20,25.4,31.8	
Hook	Horizontal rotating(Large)	
Needle	MTX190#16(#14 - #18)	
Stacker	Option:YS-1(bar),YS-2(pick-up)	
Air consumption	10NL/min(compressor 1HP)	
Weight(kg)	200	